

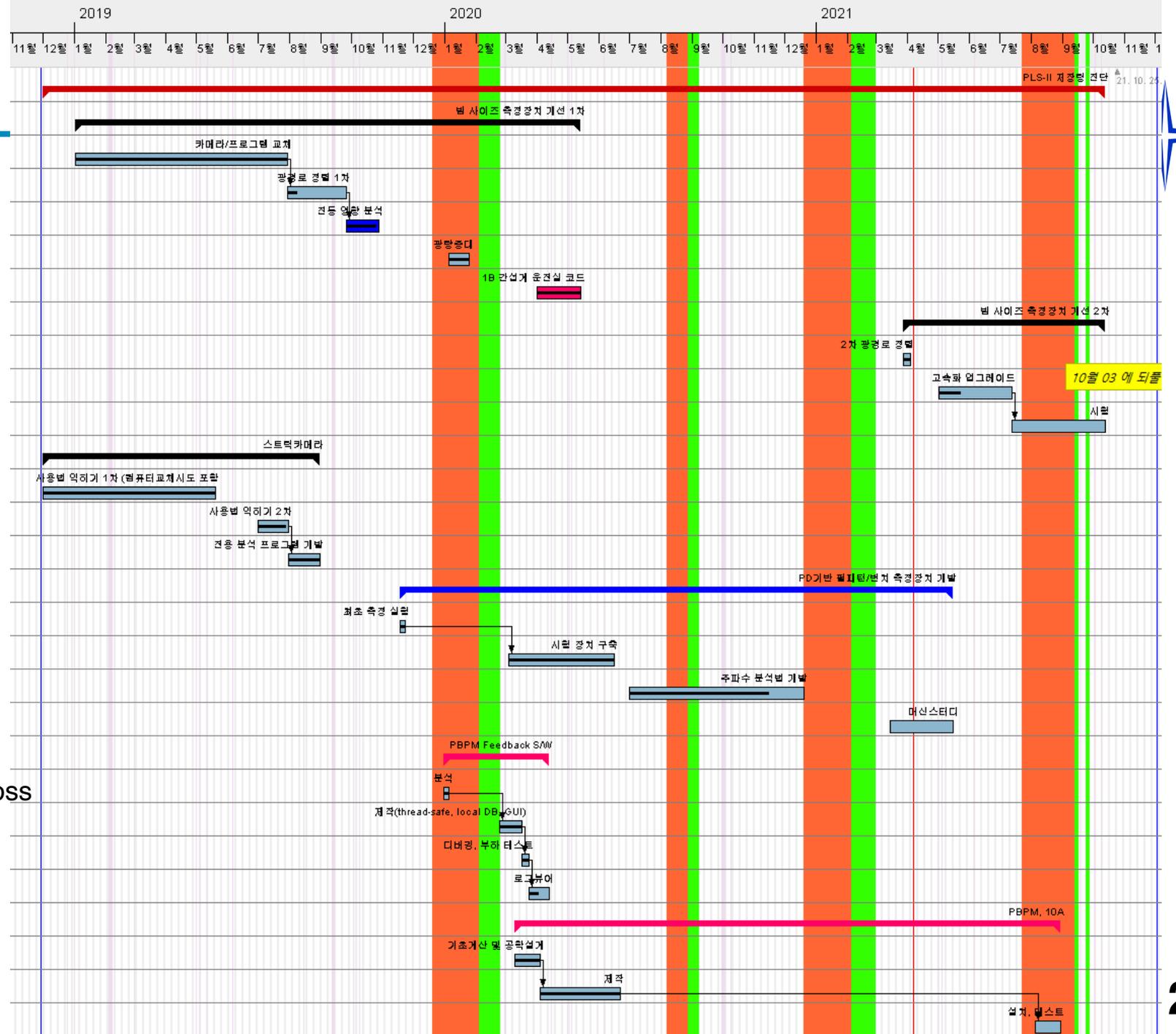
# Beam Diagnostics

## R&D 일부 소개

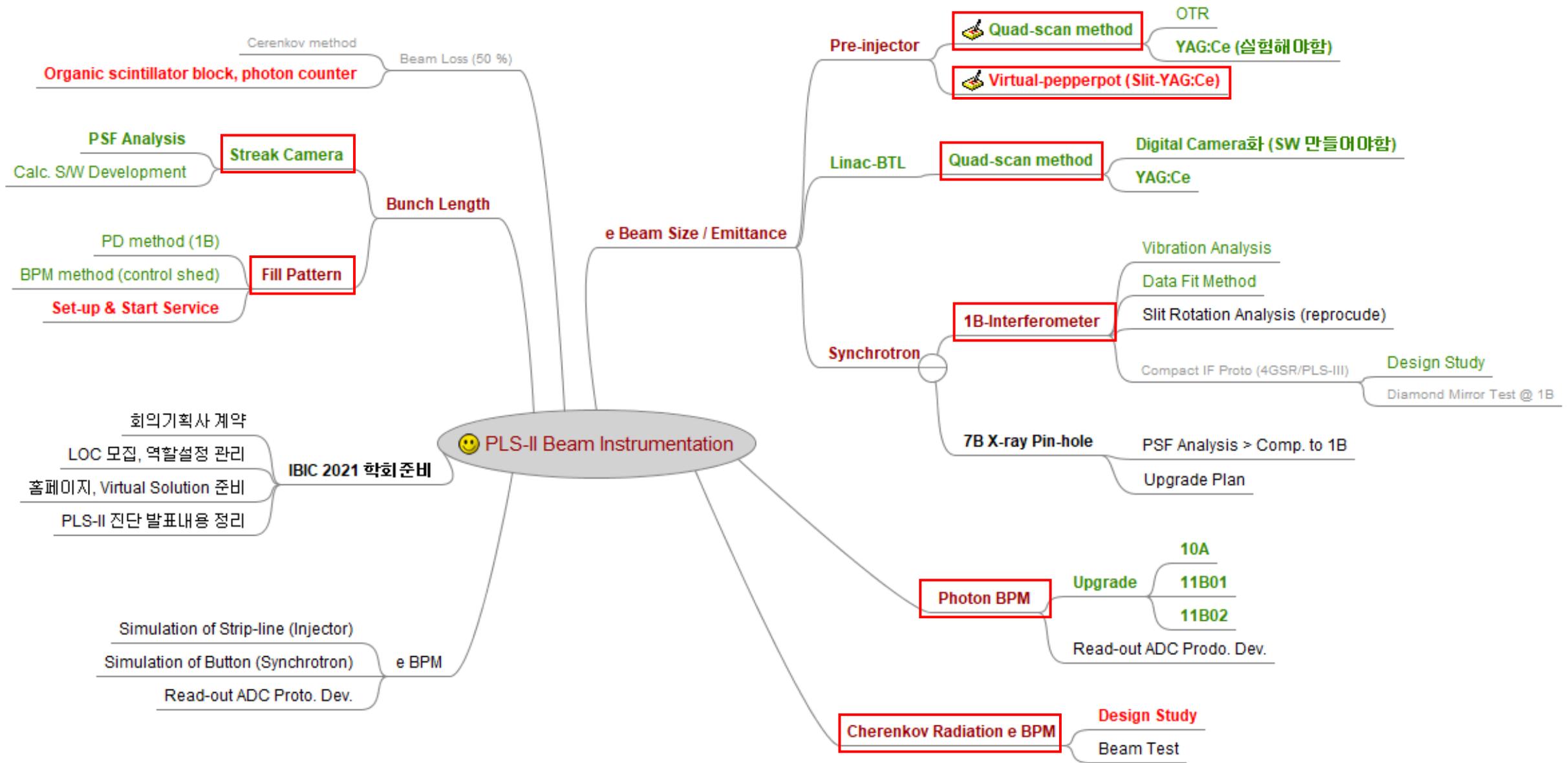
한가람

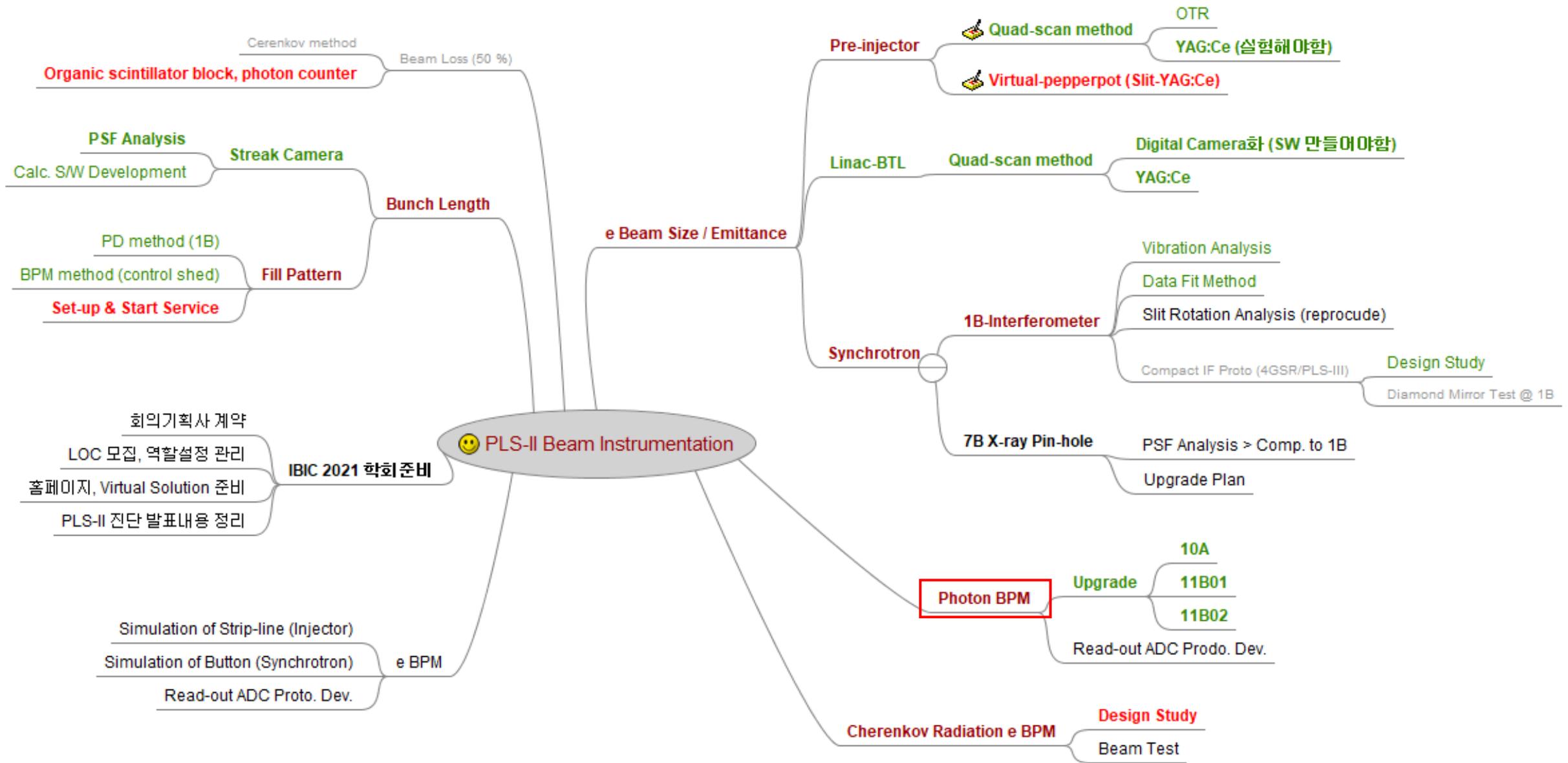
13/May/2022

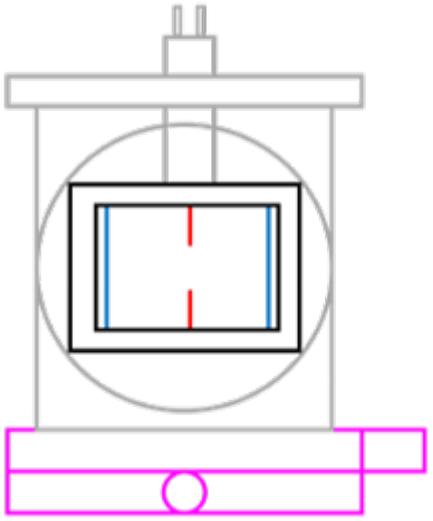
- 저장링 빔사이즈, 에미턴스
  - 분석 개선 (저속 단순계산 -> 고속 핏팅)  
관련 HW/SW 재구성
  - 광량 개선 (거울, 필터, 진동 등)  
30 Hz -> 130 Hz 측정  
기계 진동 성분 분리
  - 2차 고속화 (~4 kHz)  
느린 빔 불안정 모니터링
- 저장링 빔 번치 길이
  - 기존 Streak-camera (일시 측정용) 동작
  - 신규 PD 상시측정장치 개발
    - 24시간 번치별 길이/전하량/시간 관측
- PBPM 개선
  - Tungsten blades -> Diamond blades  
Lower total crosssection -> almost no E-loss
  - Blades 위치 차 -> decoupling cross-talk
  - Control SW 개선 (미반영)



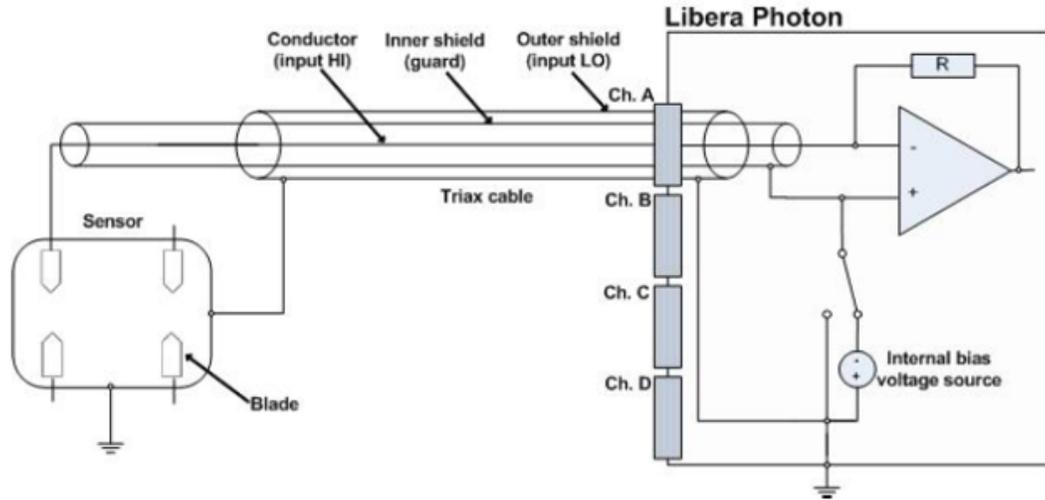




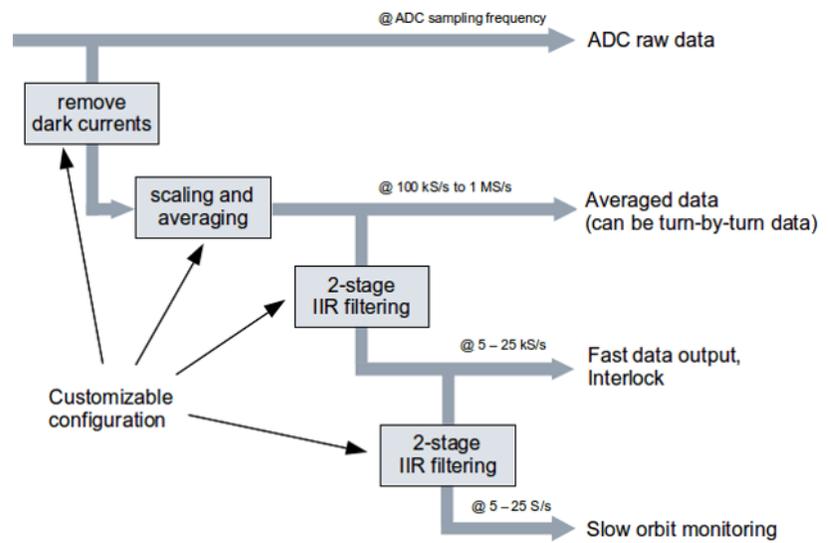




- Copper body
  - 80 x 60 mm
- Tungsten blades
  - 0.5 mm thickness
- High voltage electrode
- Water cooling system
- Translation stage
  - Horizontal, vertical



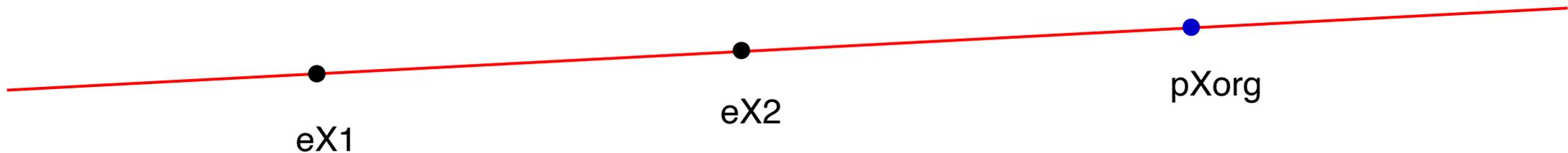
10 Hz Sampling





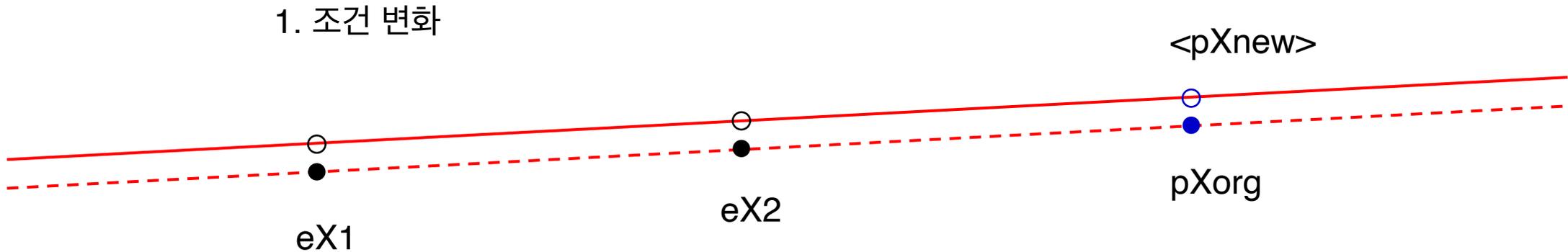
- 최초 실행 시 Photon Beam (PB) position 기록, pXorg
- While True (2초 마다 반복)
  - 현재 PB position N회 반복 읽음, 평균 구함  $\langle pX_{now} \rangle$
  - $dX = \langle pX_{now} \rangle - pX_{org}$  계산
  - 현재 eX1, eX2 위치 읽고 아래의 계산 수행
    - $eX1_{new} = eX1 + dX / dL * G$
    - $eX2_{new} = eX2 - dX / dL * G$

초기 조건





- 최초 실행 시 Photon Beam (PB) position 기록,  $pX_{org}$
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  - 현재  $eX1$ ,  $eX2$  위치 읽고 아래의 계산 수행
    - $eX1_{new} = eX1 + dX / dL * G$
    - $eX2_{new} = eX2 - dX / dL * G$

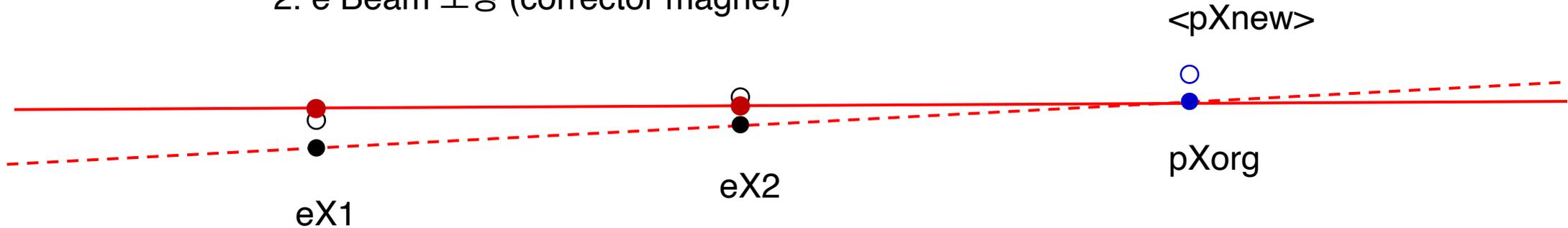


예) eBPM 자체의 위치가 열 변형, 지반 변형 등에 의해 틀어진 경우,  
eBPM은 자신이 아직도 변한 위치가 아닌 원래 위치라고 측정함.



- 최초 실행 시 Photon Beam (PB) position 기록,  $pX_{org}$
- While True (2초 마다 반복)
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2. e Beam 보정 (corrector magnet)



예) eBPM 자체의 위치가 열 변형, 지반 변형 등에 의해 틀어진 경우,  
eBPM은 자신이 아직도 변한 위치가 아닌 원래 위치라고 착각함.

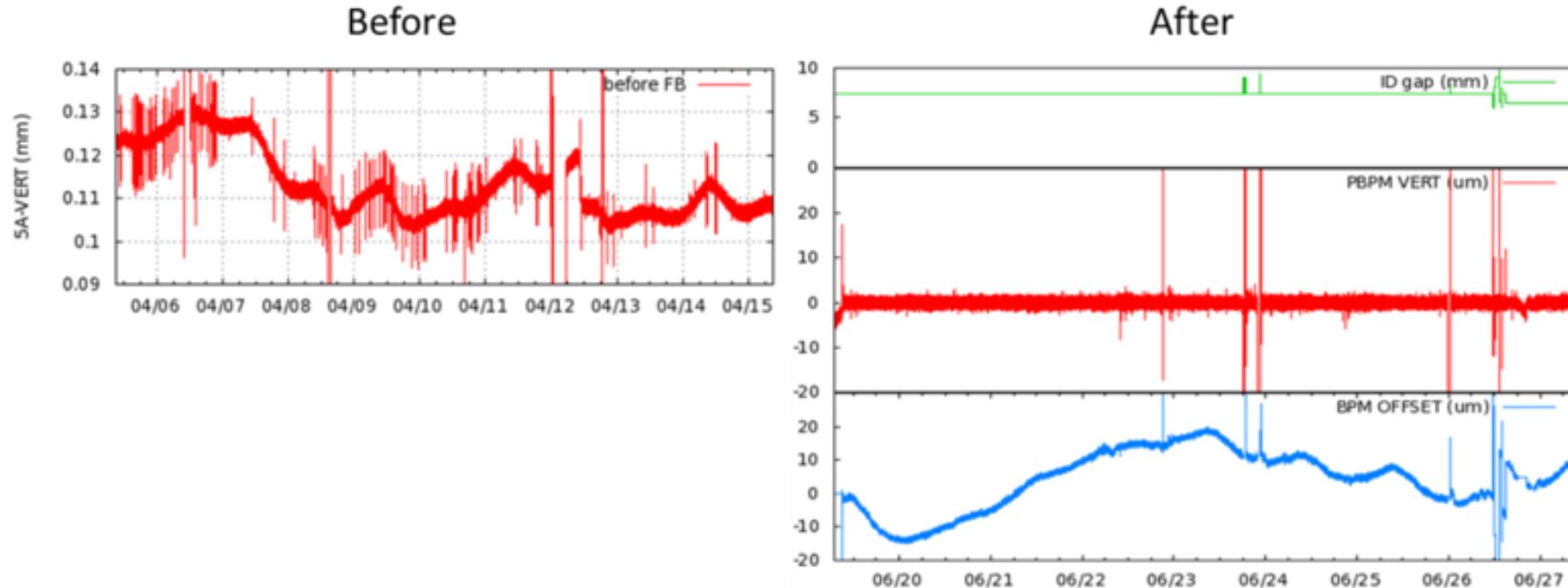


## • Remarks

- 장점 : PBPM 위치에서 항상 photon 빔의 위치 유지
- 단점 : photon beam 각도 변화 가능 --> 7B 각도 까지 보정 가능한 PBPM 스테디 중

## • 장기적 대안 :

- 절대 위치 eBPM, pBPM 개발 --> 견고한 support + BPM chamber 위치 트랙킹 장치
  - 그래도 BL station 지반이 변화하면 답 없음...





# Feedback 운전 상황



총 16개 PBPM 중 feedback 적용 된 13개 빔라인에서 모두 운영 중

No	Beamline	Calibration (250mA)	Feedback
1	1C	X: 789000, Y: 769000 (ID gap 6.5mm)	미적용
2	3C	X: 2870000, Y: 624000 (ID gap 6.5mm)	O
3	4C	X: 1730000, Y: 890000 (ID gap 7.0mm)	O
4	5A	Y: 1.05 (ID gap 7.4mm)	O
5	5C	X: 2570000, Y: 930000 (ID gap 6.0mm)	O
6	6D	Y: 450000	O
7	7A	X: 2100000, Y: 1070000 (ID gap 6.0mm)	O
8	7C	X: 1210000, Y: 107000 (ID gap 7.1mm)	O
9	8A	Y: 1.31, ID gap table (22~60mm)	O
10	8C	X: 1750000, Y: 1160000 (ID gap 7.6mm)	O
11	<b>9A</b>	X: 1500000, Y: 1500000 (ID gap 6.7mm)	O
12	<b>9B</b>	Y: 850000	O
13	<b>9C</b>	X: 1130000, Y: 940000 (ID gap 7.4mm)	O
14	9D	Y : 0.75	미적용
15	10D	Y : 0.76	미적용
16	11C	X: 1360000, Y: 870000 (ID gap 7.3mm)	O

1C : user service 이전  
 9D : old pbpm  
 10D : old pbpm



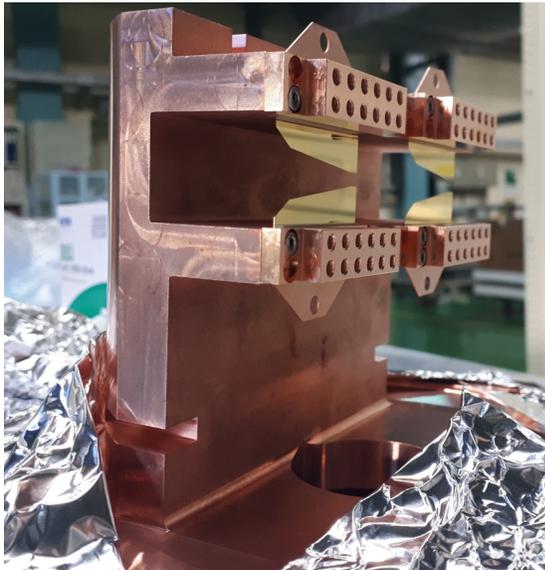
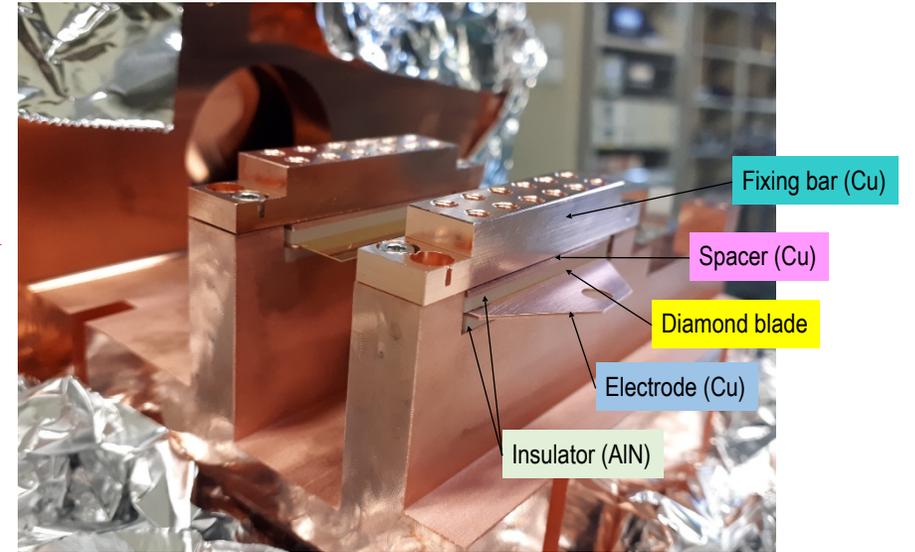
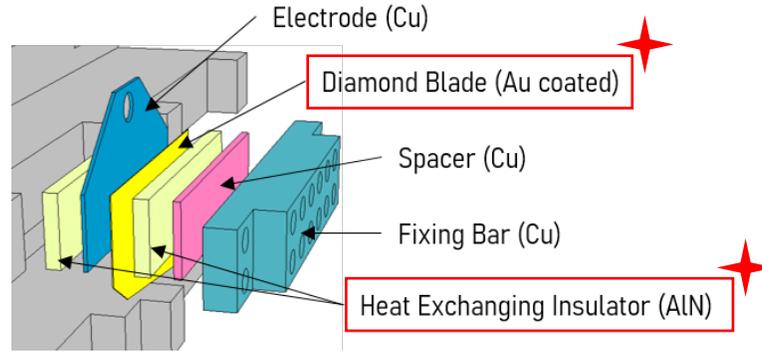
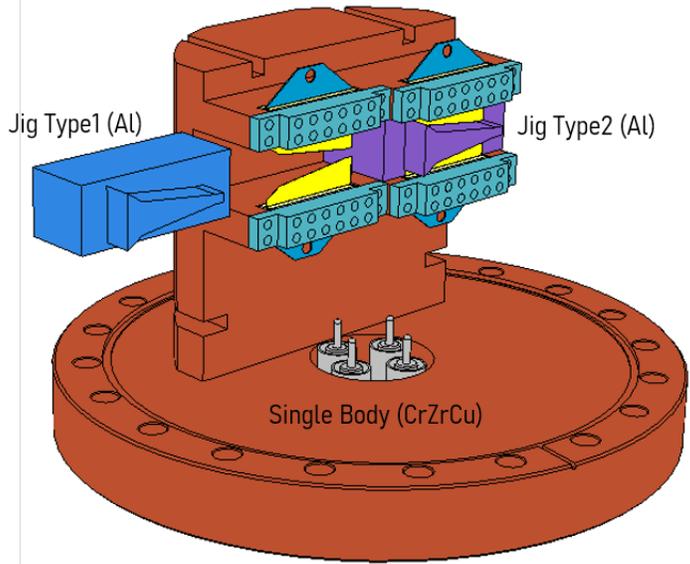
- **Hardware [2020/05~12]**

- 기존 : Tungsten Blades
- 신규 : Diamond Blades + Metal Coat
- 차이 1 : 밀도
  - 낮은 X-ray Crosssection -> 낮은 Linear Energy Transfer -> 높은 pBeam power 에도 견딜
- 차이 2 : 구조
  - Horizontal 방향 Scattering을 Decouple 시킴 -> Cross-talk 효과 감소 -> 정밀도 증가

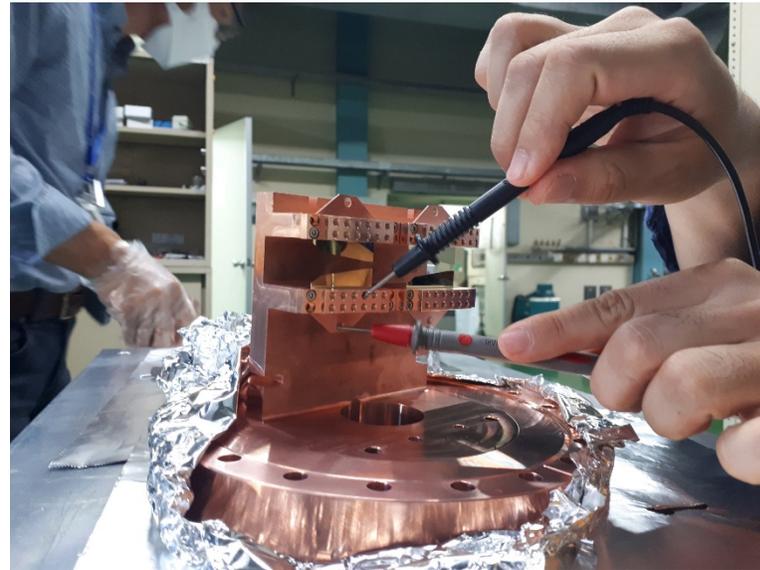
- **Feedback Software [2020/05~07]**

- 기존 : Bash Script
- 신규 : Python Deamon
- 차이 1 : 기능
  - 빔라인별 로그 제공, 주변 제어기에 적게 데이터 호출, 낮은 부하, 안정적 동작

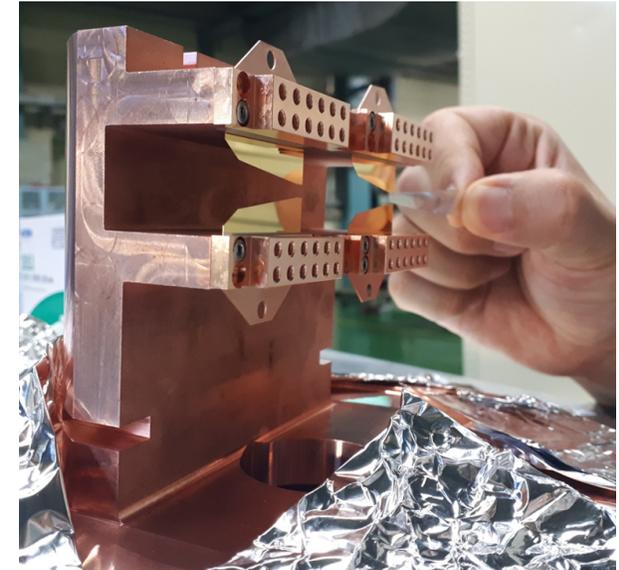
# ※ 10 PBPM 조립 중



1차 조립 완성



절연시험



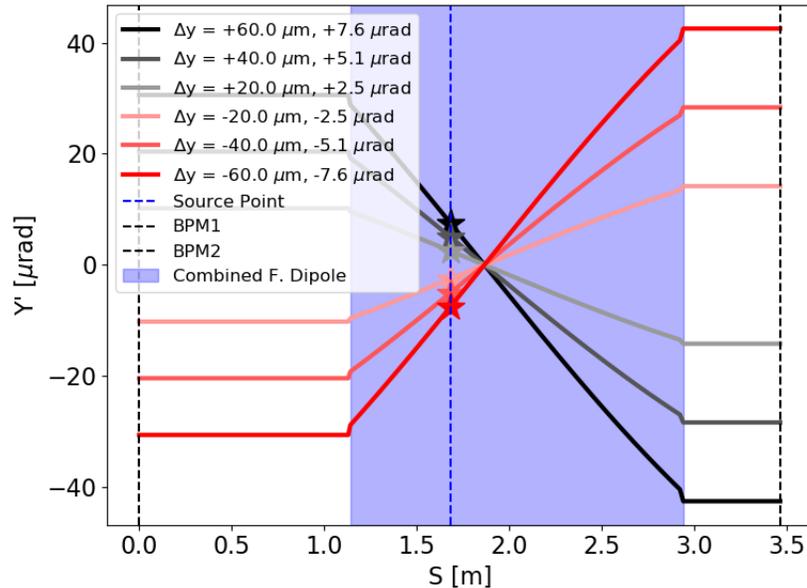
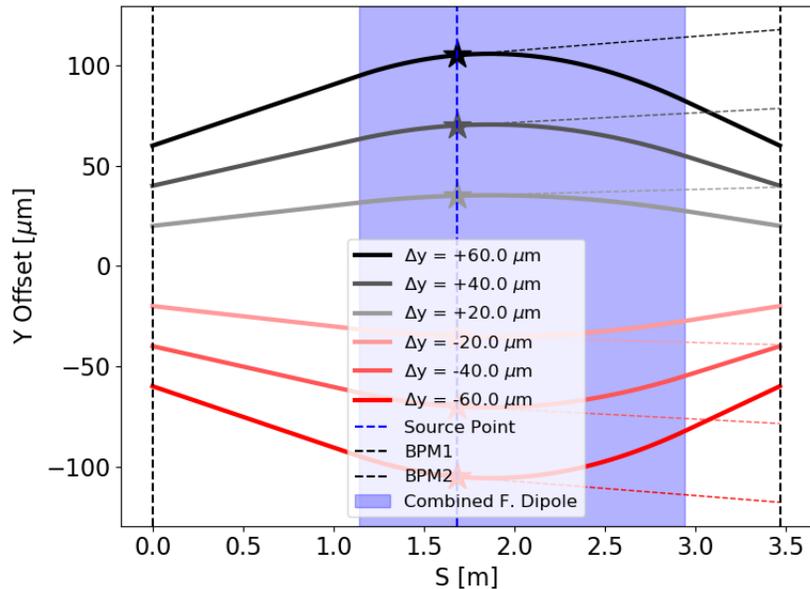
간극(3 mm) 측정



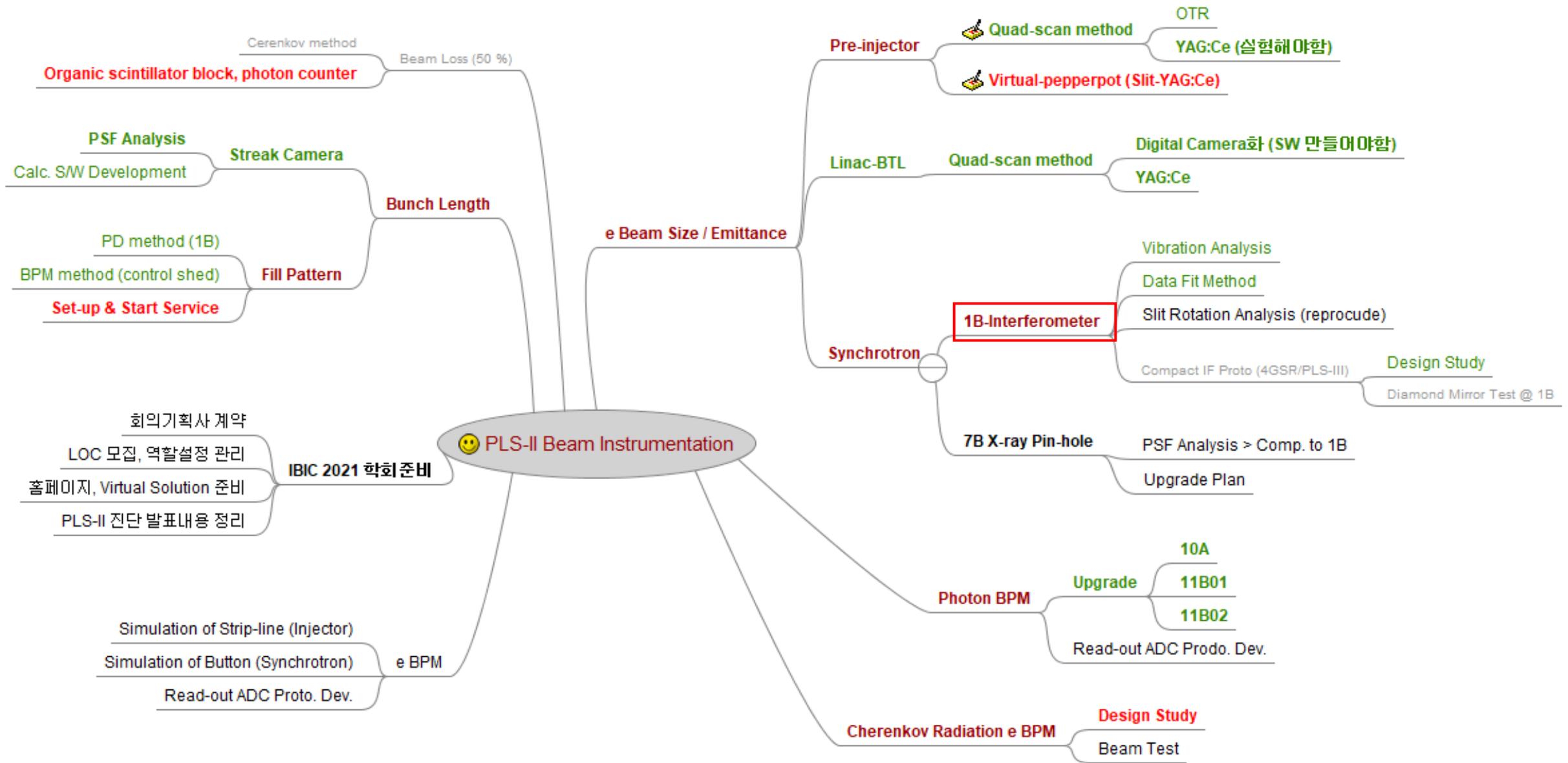
문제 : 7B 에서 PBPM 2개로 재 보니, e beam의 vertical offse을 조절하면, 수직 각도가 바뀜을 발견

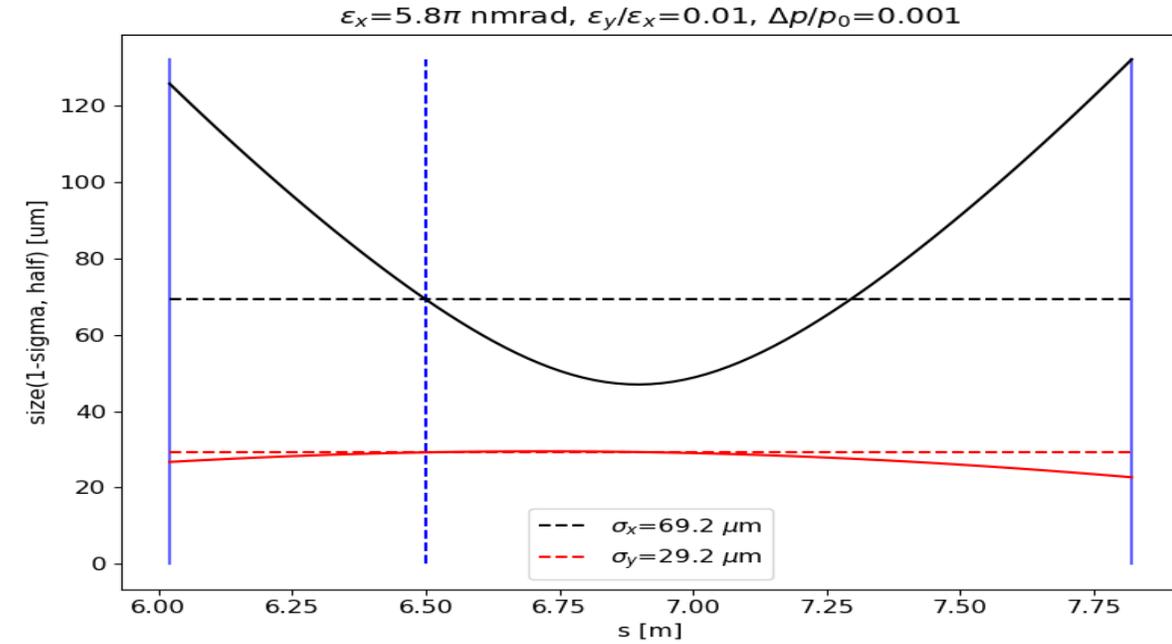
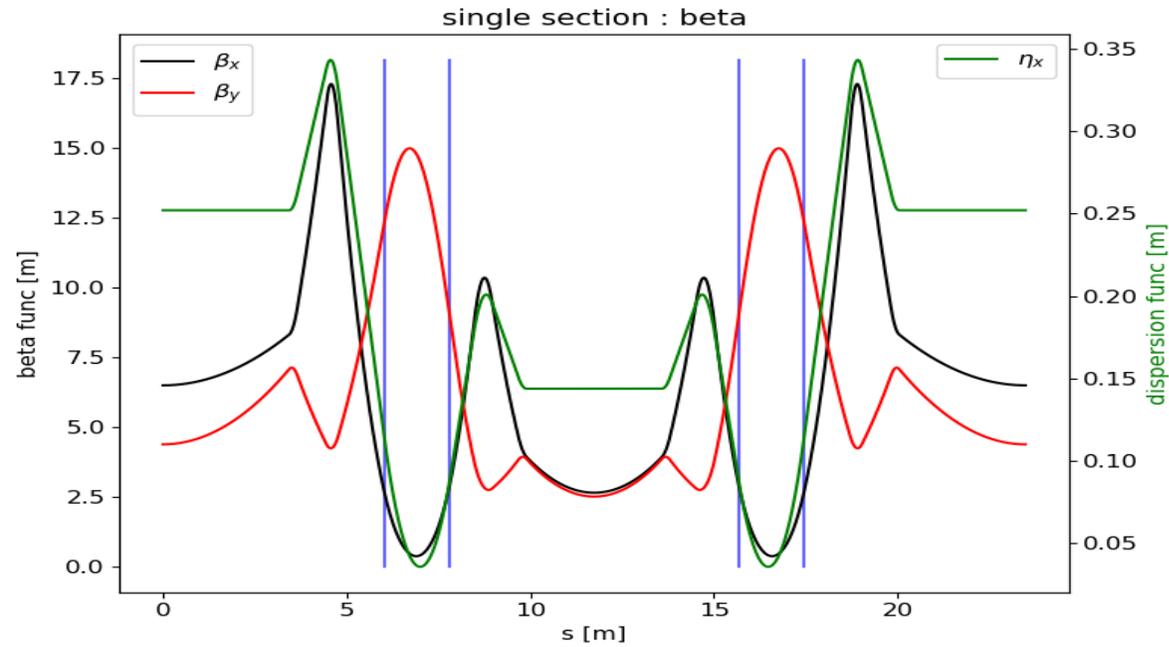
분석 : 시뮬레이션

- 60, 40, 20 urad 에 대해서 해를 다 찾아보면, 실험과 비슷하게 나옴
- 따라서, 이 실험 결과는 Combined Function (B+Q)의 Q 성분 kicking 기여 때문으로 추정됨

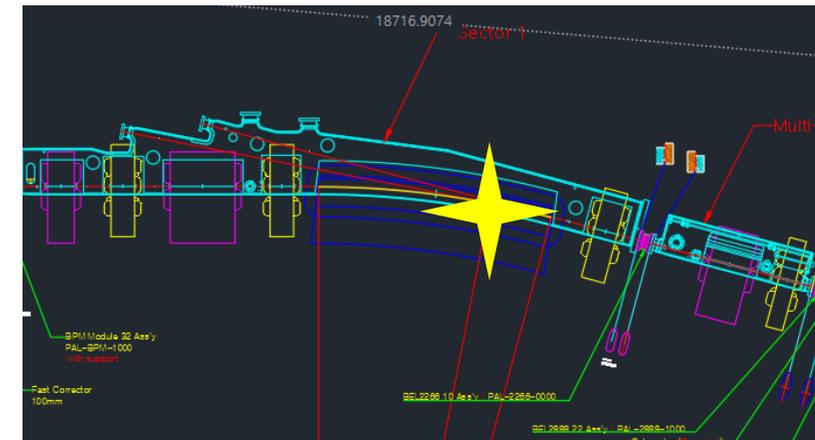


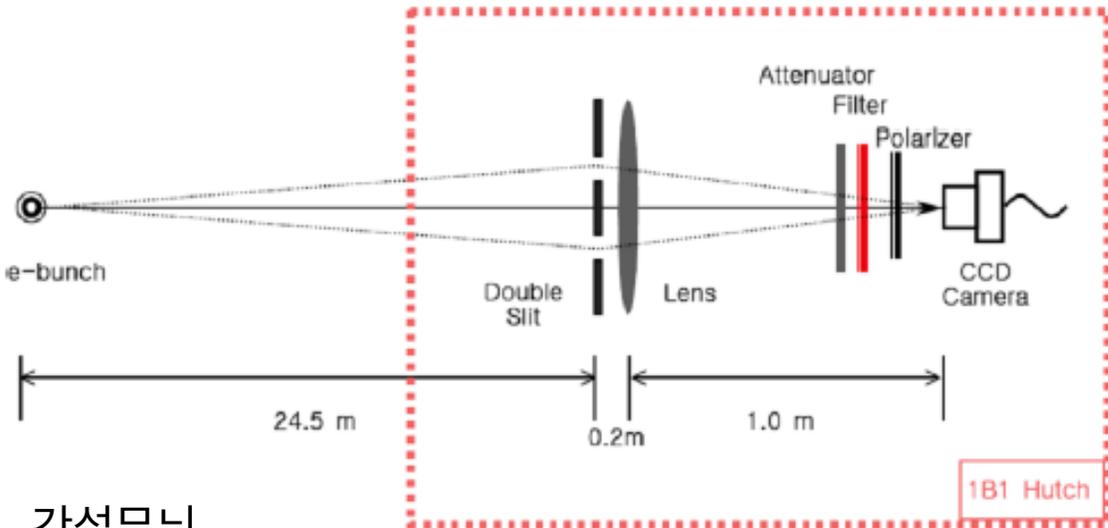
ds= 7.53 [m]		
y_offset	dy/ds [urad]	(dy/ds)-y'_0 [urad]
0	0.954	0.000
20	3.831	2.877
40	6.348	5.394
60	8.579	7.625
0	0.421	0.000
-20	-1.899	-2.320
-40	-4.568	-4.989
-60	-6.826	-7.247





- **Based on PLS-II Lattice Design**
  - SR generated 4 deg in BM





간섭무늬

$$I(y) = I_0 \left[ \text{sinc} \left( \frac{2\pi a}{\lambda R} y \right) \right]^2 \left[ 1 + \gamma \cos \left( \frac{2\pi D}{\lambda R} y + \varphi \right) \right]$$

가우시안 분포일때, visibility 와 빔사이즈 관계

$$\gamma = \exp \left[ -\frac{1}{2} \left( \frac{2\pi D}{\lambda L} \right)^2 \sigma^2 \right] \quad \longrightarrow \quad \sigma = \frac{\lambda L}{\pi D} \sqrt{\frac{1}{2} \ln \left( \frac{1}{\gamma} \right)}$$

Visibility는 간섭무늬에서 구할 수 있으므로 사이즈 계산 가능

$$\gamma = \frac{I_{max} - I_{min}}{I_{max} + I_{min}}$$

$$I = I_0 \left\{ \frac{\sin(u)}{u} \right\}^2 \left\{ 1 + \left| \frac{2J_1(v)}{v} \right| \gamma \cos(\delta) \right\}$$

$$u = \frac{kax}{R}, \quad v = \frac{k\xi d}{L}, \quad \delta = \frac{kdx}{R}$$

k: Wave number

a: Slit width

$\xi$ : Source size

d: Slit separation

$$\gamma = \exp \left[ -\frac{1}{2} v^2 \right] = \frac{I_{max} - I_{min}}{I_{max} + I_{min}}$$

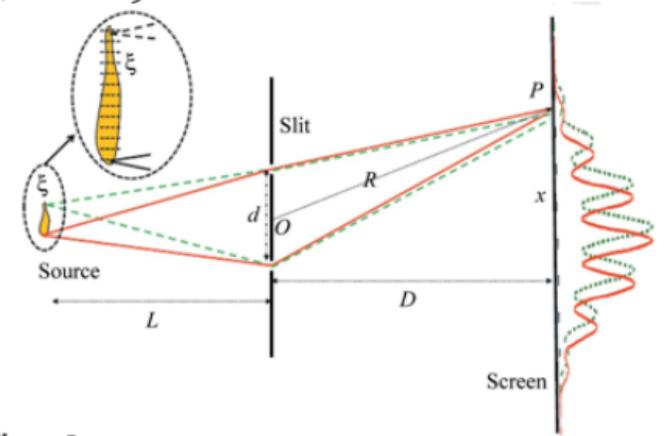


Figure 2

Configuration of the interference with a finite light source. The point  $O$  is defined as the centre of the slits.  $d$  is the distance between the two square apertures.  $R$  is the distance between points  $O$  and  $P$  on the screen.  $L$  is the distance between the source and the diffracting mask.  $D$  is the distance from the diffracting mask to the detection screen.



## Background

50 px X 50 px  
2500 pixels 평균을  
전체에서 뺌

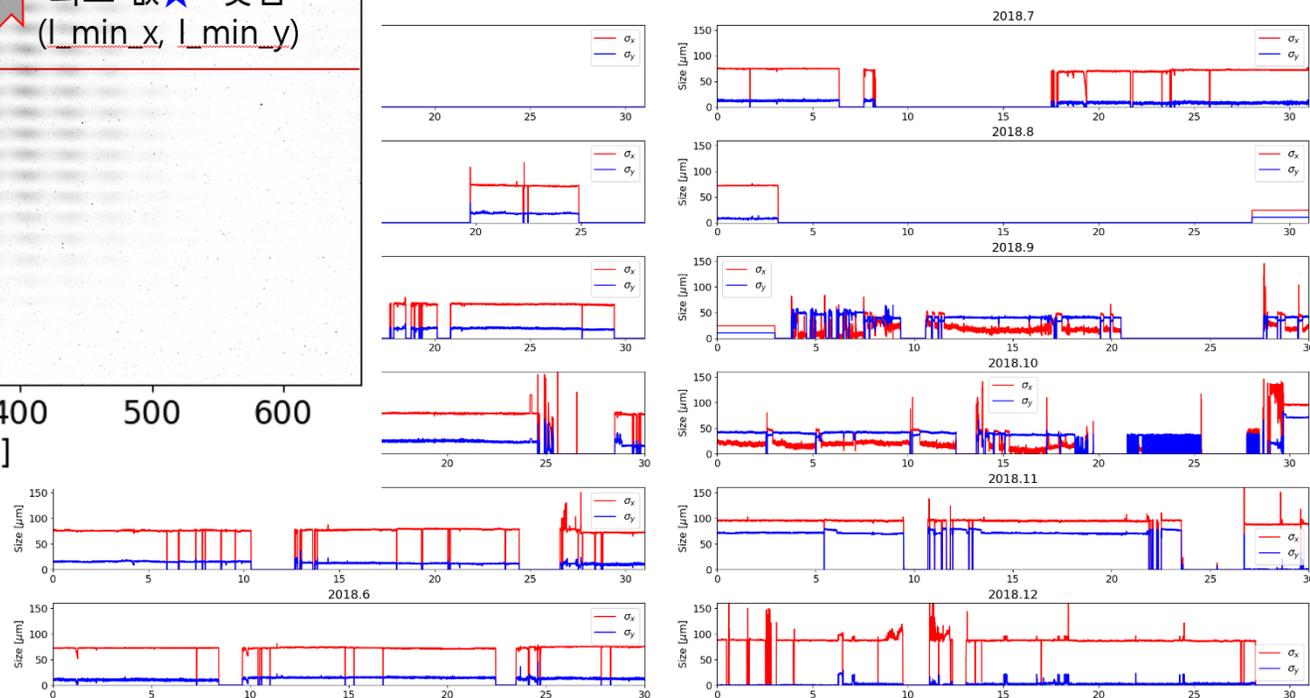
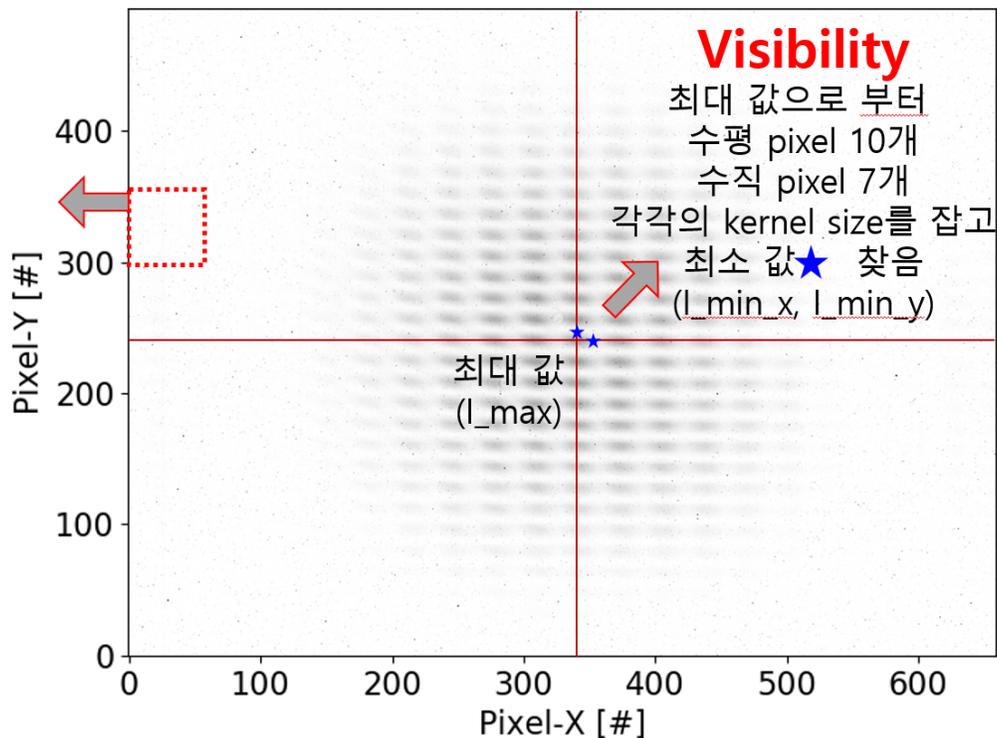
## Statistics

100 frame 평균치를  
1 frame 분석시 마다  
윈도우를 shift 해 가며 출력

delay 없이 초당 8 frame 수준  
12.5 초간 빔 크기 평균

## Exp. Time Control

노출시간 조절 없음





$$f(x, a_i) = a_0 \left( \frac{\sin a_1 (x - a_2)}{a_1 (x - a_2)} \right)^2 (1 + a_3 \cos(K_0 x + \Phi_0)) + a_4$$

where,

$a_1$  : 그래프 최대치의  $\pm 5\%$

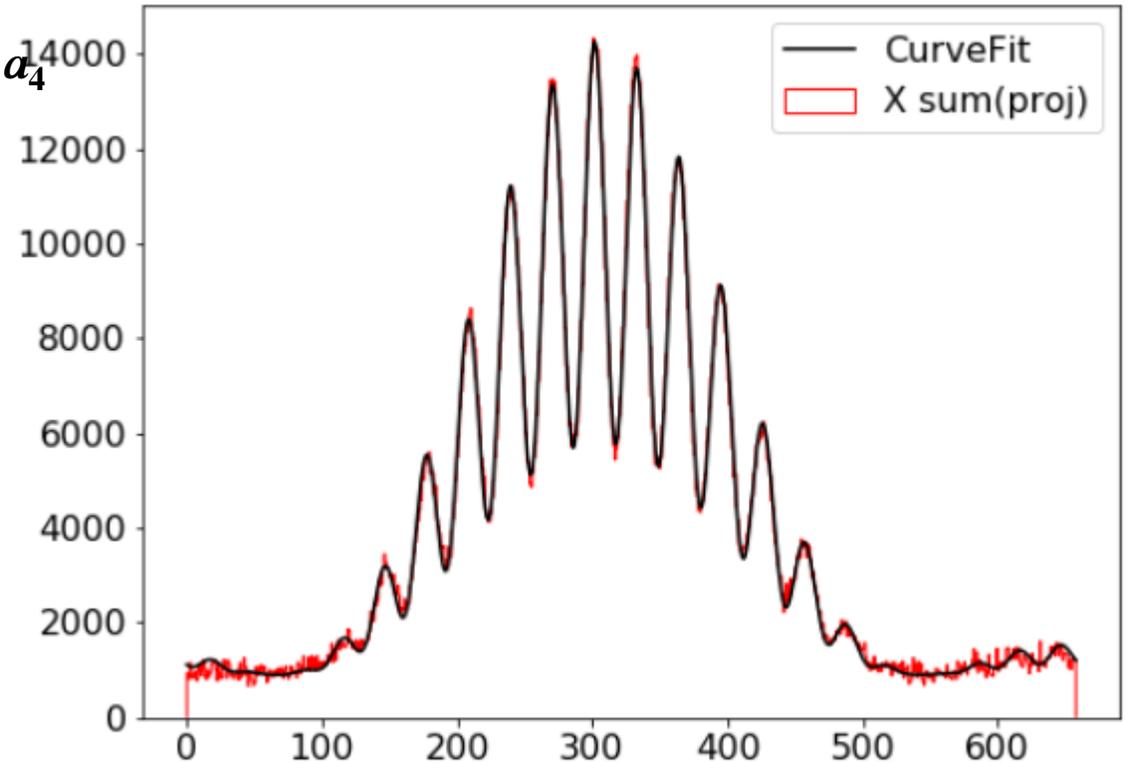
$a_2$  : CCD 축 너비의 0.25 ~ 0.5

$a_3$  : peak 최대점 기준 인접한 peak 사이

$a_4$  : 0~1

$a_5$  : Spectrum 분석치의  $\pm 10\%$

$$I_x(x) = \left[ \frac{\sin\left(\frac{\pi\omega_x}{\lambda R}x\right)}{\frac{\pi\omega_x}{\lambda R}} \right]^2 \left[ 1 + \gamma_x \cos\left(\frac{2\pi D_x}{\lambda R}x + \phi_x\right) \right]$$



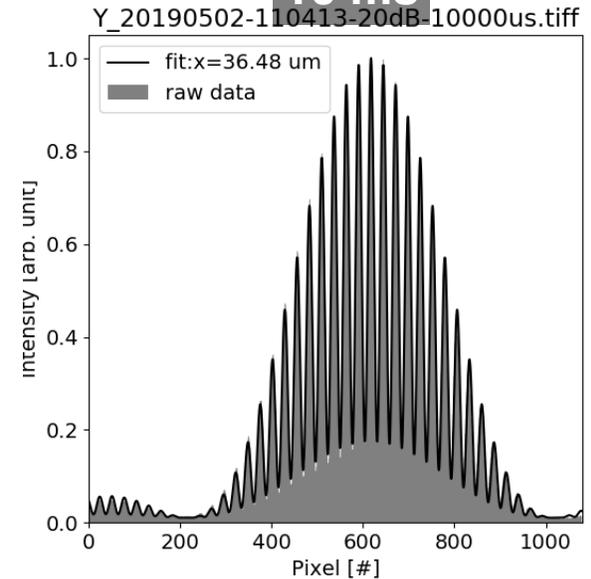
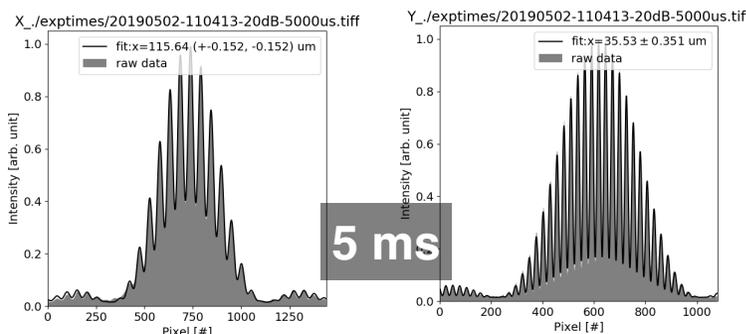
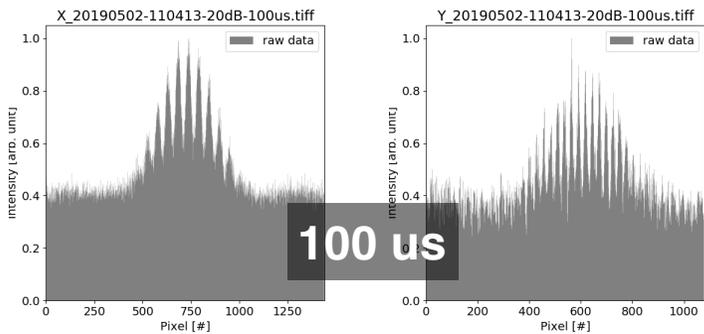
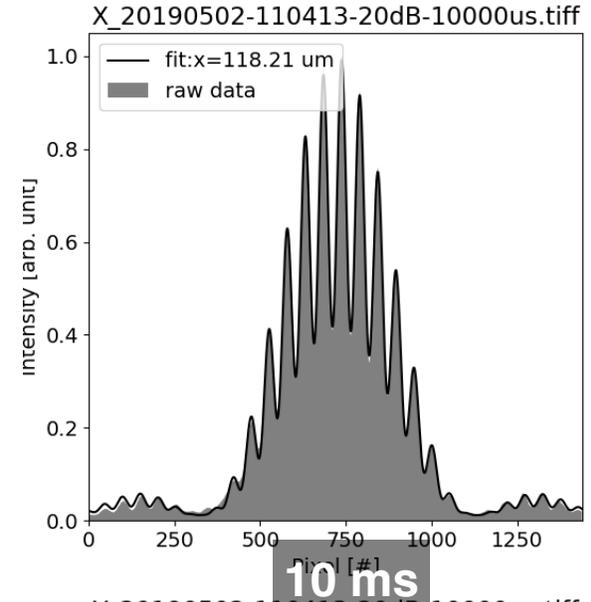
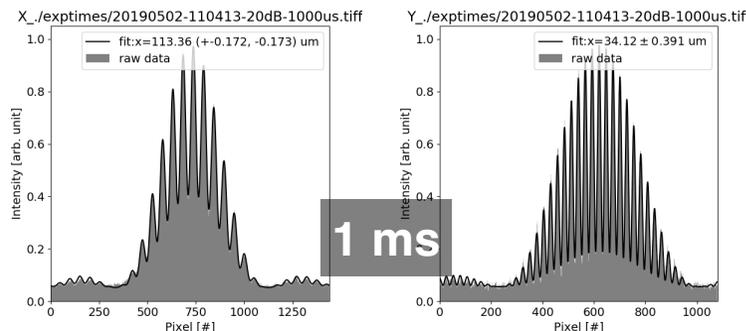
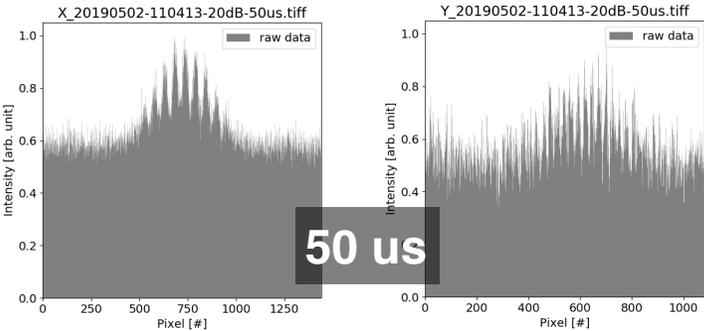
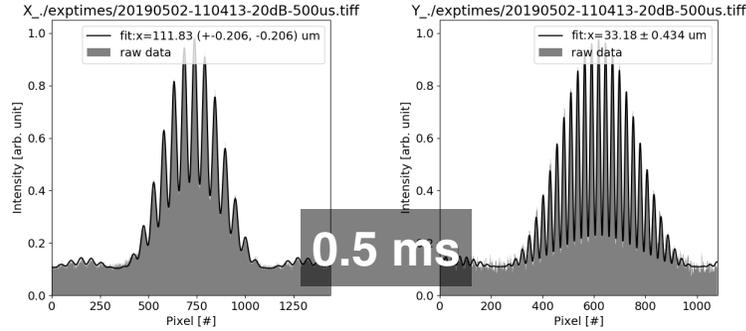
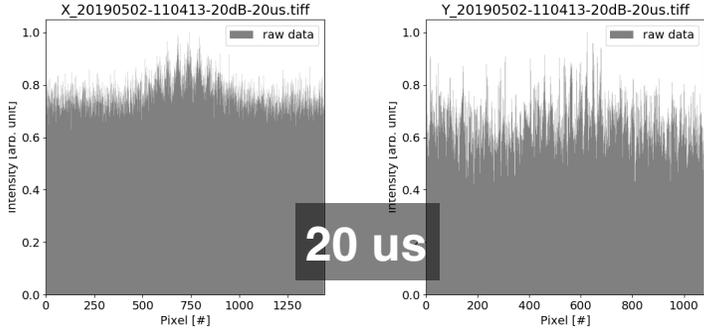
$$\sigma_{x,y} = \frac{\lambda}{\pi} \frac{s}{D_{x,y}} \sqrt{\frac{1}{2} \ln \frac{1}{\gamma_{x,y}}}$$



Model Name [Basler]		avA1000-100gm	acA1300-200um	<b>acA1440-220um</b>	daA1600-60um	<b>acA720-520um</b>
Price [10,000 KRW]		235	64	<b>63</b>	63	<b>63</b>
Sensor	Vendor	ON Semi.	ON Semi.	Sony	e2v	Sony
	Name	KAI-1050	PYTHON 1300	IMX273	EV76C570	IMX287
	Type	CCD	CMOS	CMOS	CMOS	CMOS
	Size [mm]	5.6 x 5.6	6.1 x 4.9	5.0 x 3.7	7.2 x 5.4	5.0 x 3.7
	Resolution [px]	1024 x 1024	1280 x 1024	1440 x 1080	1600 x 1200	720 x 540
	Resolution [MP]	1	1.3	1.6	2	0.38
	Pixel Size [um]	5.5 x 5.5	4.8 x 4.8	3.45 x 3.45	4.5 x 4.5	6.9 x 6.9
	Frame Rate [fps]	101	203	227	60	520
EMVA data	EMVA Quantum Efficiency [%]	39.2	53.0	62.7	?	63.2
	Dark Noise [-]	11.7	10.6	2.8	?	2.9
	Saturation Capacity [-]	17.9	6.9	10.5	?	20.7
	Dynamic Range [dB]	63.7	56.3	71.5	?	74.2
	Signal-to-Noise Ratio [dB]	42.5	38.4	40.2	?	43.2
Camera Data	Interface	GigE	USB 3.0	USB 3.0	USB 3.0	USB 3.0
	Pixel Bit Depth [bits]	8, 12	8, 10	8, 12	8, 12	8, 12
	Power Requirements	12Vdc / PoE	USB 3.0	USB 3.0	USB 3.0	USB 3.0
	Power Consumption [W]	5	3	3.3	1.3	3



# 1B Interferometer : 시분해능 증가





# Multi-core Analysis, Ultra-fast Interferometer

```
top - 19:16:44 up 2 days, 7:46, 4 users, load average: 20.77, 7.53, 2.76
Tasks: 528 total, 27 running, 332 sleeping, 0 stopped, 0 zombie
%Cpu(s): 81.8 us, 0.7 sy, 0.0 ni, 16.8 id, 0.0 wa, 0.0 hi, 0.7 si, 0.0 st
KiB Mem : 65909832 total, 50175952 free, 2019272 used, 13714608 buff/cache
KiB Swap: 2097148 total, 2097148 free, 0 used. 63108872 avail Mem
```

PID	USER	PR	NI	VIRT	RES	SHR	S	%CPU	%MEM	TIME+	COMMAND
28486	garam	20	0	1370440	52204	9100	R	87.7	0.1	0:26.03	python
28498	garam	20	0	1370452	52228	9100	R	87.4	0.1	0:25.69	python
28487	garam	20	0	1370440	52208	9100	R	87.1	0.1	0:26.08	python
28469	garam	20	0	1370428	52176	9100	R	85.8	0.1	0:26.60	python
28489	garam	20	0	1370444	52212	9100	R	85.8	0.1	0:26.34	python
28468	garam	20	0	1370424	52172	9100	R	85.4	0.1	0:26.57	python
28492	garam	20	0	1370448	52216	9100	R	85.4	0.1	0:25.61	python
28472	garam	20	0	1370428	52176	9100	R	84.8	0.1	0:26.79	python
28480	garam	20	0	1370436	52192	9100	R	84.8	0.1	0:25.84	python
28495	garam	20	0	1361336	43248	9100	S	84.8	0.1	0:25.81	python
28483	garam	20	0	1370436	52196	9100	R	84.4	0.1	0:26.35	python
28494	garam	20	0	1370448	52220	9100	R	84.4	0.1	0:25.70	python
28490	garam	20	0	1370444	52212	9100	R	84.1	0.1	0:26.07	python
28467	garam	20	0	1370428	52172	9100	R	82.8	0.1	0:26.20	python
28496	garam	20	0	1370452	52224	9100	R	82.5	0.1	0:24.87	python
28491	garam	20	0	1361332	43240	9100	S	82.1	0.1	0:25.58	python
28470	garam	20	0	1361316	43204	9100	S	81.5	0.1	0:26.58	python
28473	garam	20	0	1361316	43208	9100	S	81.5	0.1	0:26.74	python
28474	garam	20	0	1370432	52180	9100	R	81.5	0.1	0:26.29	python
28484	garam	20	0	1361324	43228	9100	S	81.5	0.1	0:25.61	python
28477	garam	20	0	1370436	52188	9100	R	80.8	0.1	0:26.18	python
28488	garam	20	0	1361328	43236	9100	S	80.8	0.1	0:26.27	python
28471	garam	20	0	1370428	52176	9100	R	79.8	0.1	0:26.60	python
28497	garam	20	0	1370452	52224	9100	R	78.8	0.1	0:24.80	python
28493	garam	20	0	1361336	43244	9100	S	78.5	0.1	0:25.43	python
28478	garam	20	0	1370436	52188	9100	R	77.8	0.1	0:26.09	python
28485	garam	20	0	1361328	43232	9100	S	77.5	0.1	0:25.71	python
28482	garam	20	0	1370436	52196	9100	R	76.5	0.1	0:25.98	python
28476	garam	20	0	1370432	52188	9100	R	75.8	0.1	0:26.33	python
28481	garam	20	0	1370436	52196	9100	R	75.8	0.1	0:26.03	python
28475	garam	20	0	1370432	52188	9100	R	71.9	0.1	0:26.02	python
28479	garam	20	0	1370436	52188	9100	R	69.2	0.1	0:25.78	python
28435	garam	20	0	1570868	77272	24316	R	35.4	0.1	0:13.96	python
982	message+	20	0	51668	5964	3996	S	2.6	0.0	22:51.27	dbus-daemon
1001	avahi	20	0	48560	5184	3344	S	1.7	0.0	15:44.16	avahi-daemon
22099	root	20	0	308520	14396	9956	S	1.0	0.0	3:49.16	cups-browsed
28013	garam	20	0	53060	4368	3252	R	0.7	0.0	0:02.21	top
24024	root	20	0	0	0	0	I	0.3	0.0	0:00.08	kworker/15:2-ev
27889	root	20	0	0	0	0	I	0.3	0.0	0:00.66	kworker/26:1-ev

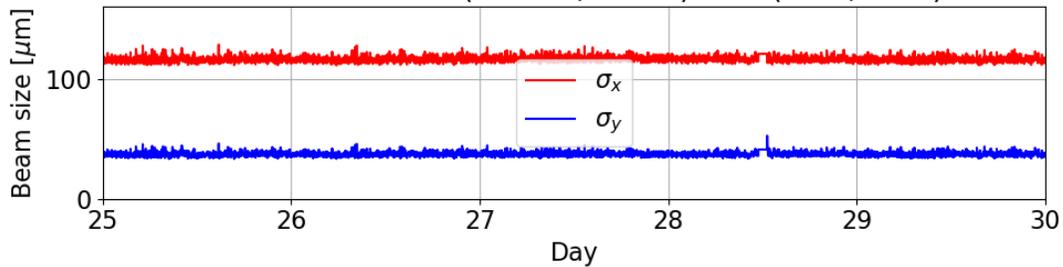
```
top - 19:16:58 up 2 days, 7:46, 4 users, load average: 22.15, 8.48, 3.15
Tasks: 527 total, 29 running, 330 sleeping, 0 stopped, 0 zombie
%Cpu(s): 62.0 us, 0.5 sy, 0.0 ni, 26.8 id, 0.0 wa, 0.0 hi, 10.7 si, 0.0 st
%Cpu1 : 83.9 us, 0.5 sy, 0.0 ni, 14.0 id, 0.0 wa, 0.0 hi, 1.6 si, 0.0 st
%Cpu2 : 52.9 us, 0.5 sy, 0.0 ni, 42.4 id, 0.0 wa, 0.0 hi, 4.2 si, 0.0 st
%Cpu3 : 95.6 us, 1.1 sy, 0.0 ni, 3.3 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu4 : 96.7 us, 0.5 sy, 0.0 ni, 2.7 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu5 : 86.6 us, 0.5 sy, 0.0 ni, 10.7 id, 0.0 wa, 0.0 hi, 2.1 si, 0.0 st
%Cpu6 : 100.0 us, 0.0 sy, 0.0 ni, 0.0 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu7 : 100.0 us, 0.0 sy, 0.0 ni, 0.0 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu8 : 95.6 us, 1.1 sy, 0.0 ni, 2.7 id, 0.0 wa, 0.0 hi, 0.5 si, 0.0 st
%Cpu9 : 95.1 us, 1.6 sy, 0.0 ni, 3.3 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu10 : 88.0 us, 1.1 sy, 0.0 ni, 10.9 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu11 : 85.8 us, 0.0 sy, 0.0 ni, 14.2 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu12 : 71.4 us, 3.3 sy, 0.0 ni, 25.3 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu13 : 99.5 us, 0.0 sy, 0.0 ni, 0.5 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu14 : 97.8 us, 0.0 sy, 0.0 ni, 2.2 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu15 : 79.8 us, 2.2 sy, 0.0 ni, 18.0 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu16 : 88.5 us, 2.7 sy, 0.0 ni, 8.7 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu17 : 99.5 us, 0.5 sy, 0.0 ni, 0.0 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu18 : 82.4 us, 0.0 sy, 0.0 ni, 17.6 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu19 : 94.0 us, 0.0 sy, 0.0 ni, 6.0 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu20 : 74.3 us, 0.5 sy, 0.0 ni, 25.1 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu21 : 98.4 us, 0.0 sy, 0.0 ni, 1.6 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu22 : 88.5 us, 0.5 sy, 0.0 ni, 10.9 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu23 : 75.5 us, 0.5 sy, 0.0 ni, 23.9 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu24 : 74.7 us, 1.6 sy, 0.0 ni, 23.6 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu25 : 45.2 us, 1.6 sy, 0.0 ni, 50.0 id, 0.0 wa, 0.0 hi, 3.2 si, 0.0 st
%Cpu26 : 67.2 us, 0.5 sy, 0.0 ni, 32.2 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu27 : 69.9 us, 0.0 sy, 0.0 ni, 30.1 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu28 : 92.9 us, 0.0 sy, 0.0 ni, 7.1 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu29 : 41.0 us, 0.0 sy, 0.0 ni, 58.5 id, 0.0 wa, 0.0 hi, 0.5 si, 0.0 st
%Cpu30 : 65.6 us, 1.1 sy, 0.0 ni, 33.3 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
%Cpu31 : 36.8 us, 1.6 sy, 0.0 ni, 61.5 id, 0.0 wa, 0.0 hi, 0.0 si, 0.0 st
KiB Mem : 65909832 total, 50140208 free, 2053980 used, 13715644 buff/cache
KiB Swap: 2097148 total, 2097148 free, 0 used. 63074164 avail Mem
```

PID	USER	PR	NI	VIRT	RES	SHR	S	%CPU	%MEM	TIME+	COMMAND
28476	garam	20	0	1370432	52192	9100	R	99.5	0.1	0:38.02	python
28484	garam	20	0	1370440	52200	9100	R	99.5	0.1	0:36.93	python
28474	garam	20	0	1361316	43212	9100	S	98.4	0.1	0:37.81	python
28491	garam	20	0	1370448	52212	9100	R	95.1	0.1	0:36.78	python
28494	garam	20	0	1370448	52220	9100	R	91.3	0.1	0:36.89	python
28467	garam	20	0	1361312	43200	9100	S	90.2	0.1	0:37.49	python
28490	garam	20	0	1370444	52212	9100	R	88.0	0.1	0:37.49	python
28488	garam	20	0	1361328	43236	9100	S	85.2	0.1	0:37.59	python

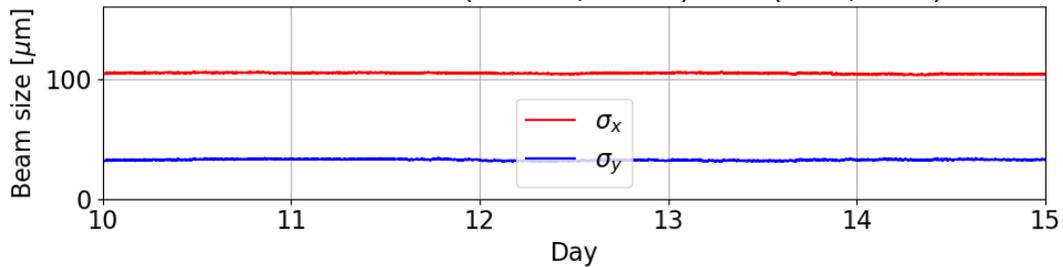


## 알골 개선 후, WCM 진동 존재

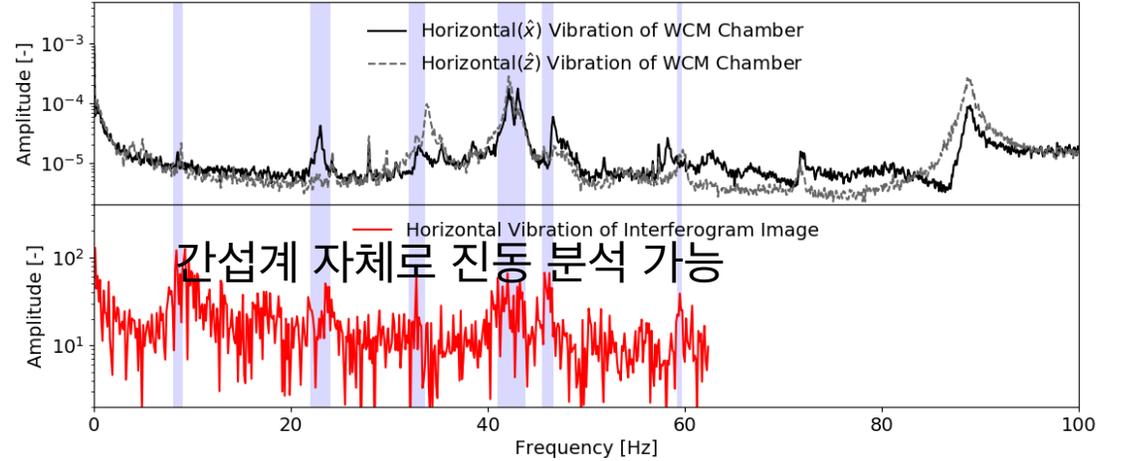
2019.07 : mean=(116.43, 37.33) std=(2.36, 1.82)



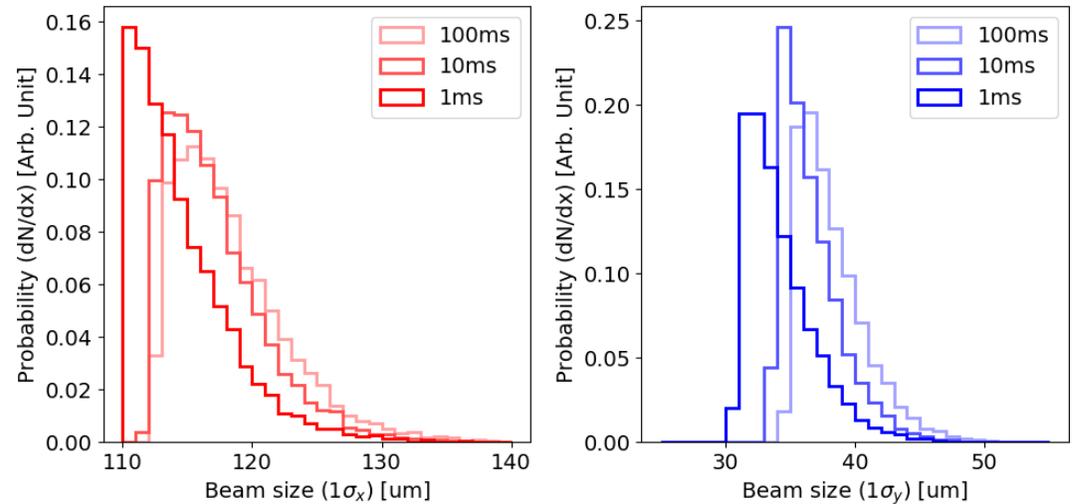
2019.11 : mean=(104.65, 32.48) std=(0.56, 0.58)



## WCM 저진동 쿨러 설치 후(이채순)



## 노출시간 감소에 따른 빔 사이즈 변화



현재 노출 100-200 us, 빔사이즈 90, 22 um 수준



```
In [12]: SIGx = 89 * um      #var
        SIGy = 22 * um      #var

        BETA_X = 0.825      #const
        BETA_Y = 14.711     #const
        ETA_X = 0.056      #const
        DPOP = 0.001       #const

        # 커플링이 작을때만 유효함
        emitx = (SIGx**2 - (ETA_X * DPOP)**2 )/BETA_X
        emity = SIGy**2/BETA_Y

        emit0 = emitx + emity
        coup0 = emity/emitx

        print(f'beta(designed)\t= ({BETA_X:.2f}, {BETA_Y:.2f}) [m]')
        print(f'Dx(designed) \t= {ETA_X:.2f} [m]')
        print(f'dp/p(designed)\t= {DPOP*100:.2f} [%]\n')

        print(f'size(measured)\t= ({SIGx/um:.1f}, {SIGy/um:.1f}) [um]\n')

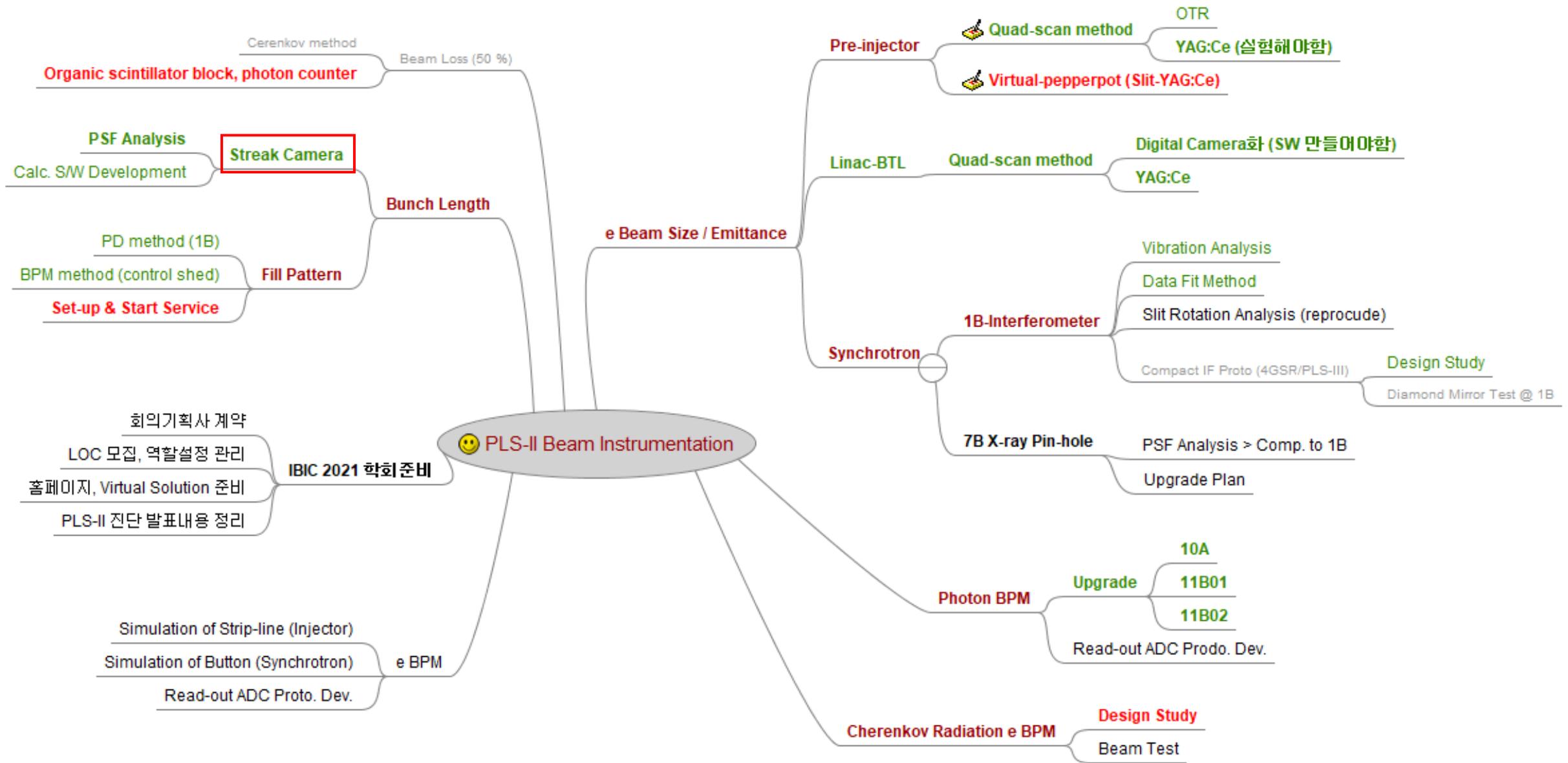
        print(f'emit(calc.) \t= {emit0*1000.0:.2f} ({emitx*1000:.2f}, {emity*1000:.2f}) pi [nm.rad]')
        print(f'coup(calc.) \t= {100.0*coup0:.2f} [%]')

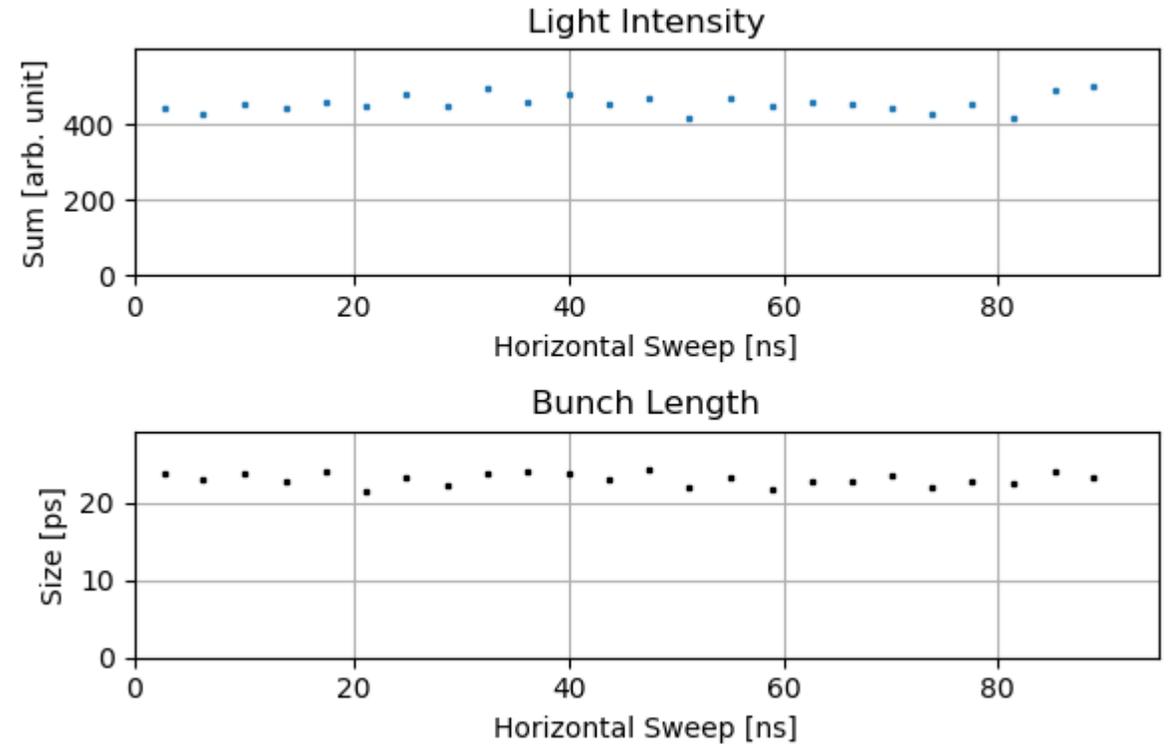
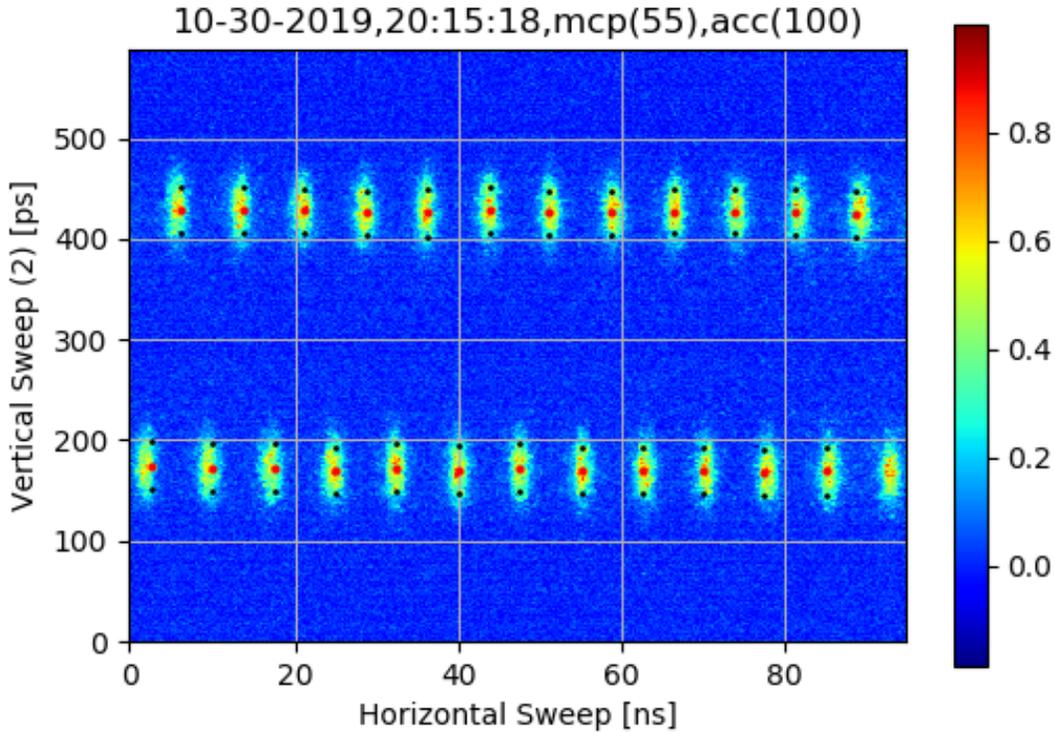
beta(designed) = (0.82, 14.71) [m]
Dx(designed) = 0.06 [m]
dp/p(designed) = 0.10 [%]

size(measured) = (89.0, 22.0) [um]

emit(calc.) = 9.63 (9.60, 0.03) pi [nm.rad]
coup(calc.) = 0.34 [%]
```

우리 저장링 에미턴스는 약 9.6 pi[nm.rad]입니다  
 평상시에도 측정 가능하지만, 아직 몇 가지 더 검증 중입니다.  
 설계치는 ID 없을 경우, 있는 경우는 8-9 pi nm rad 예상

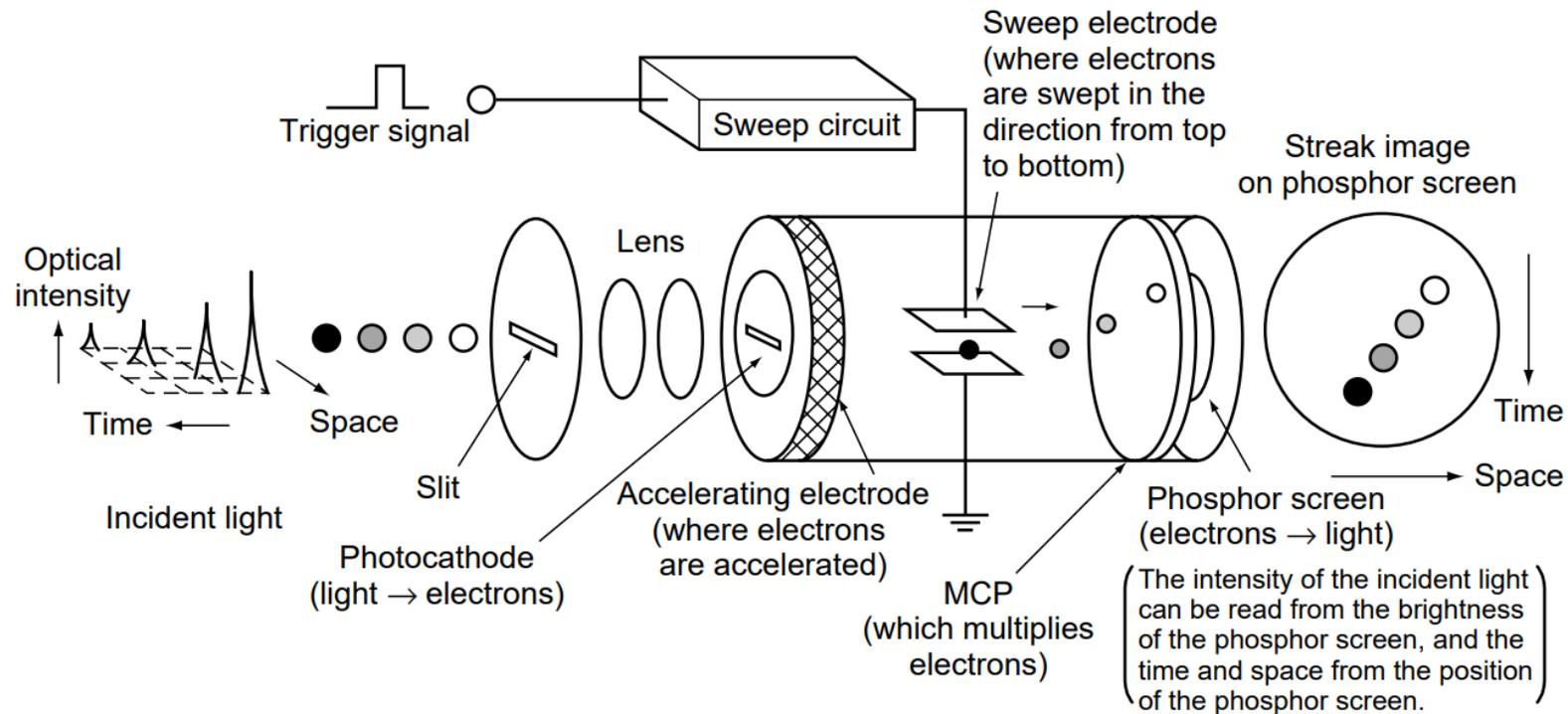


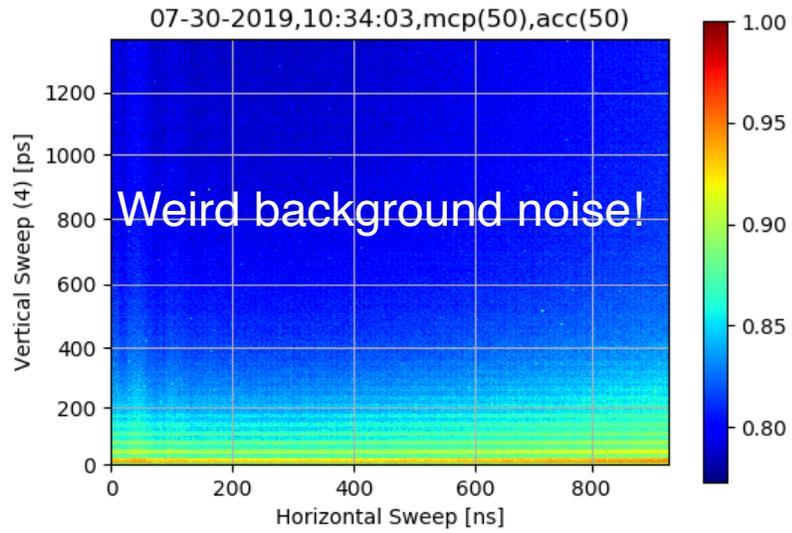


우리 빔 평균 번치 길이는 약 21~23 ps (1-sigma) 입니다  
언제든 이상하다 싶을 때 1B에서 정교하게 측정이 가능합니다

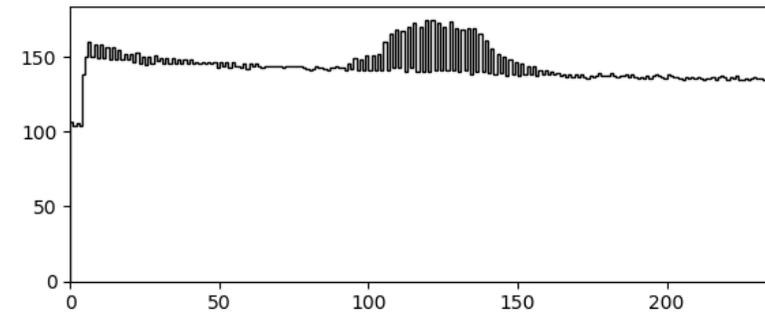
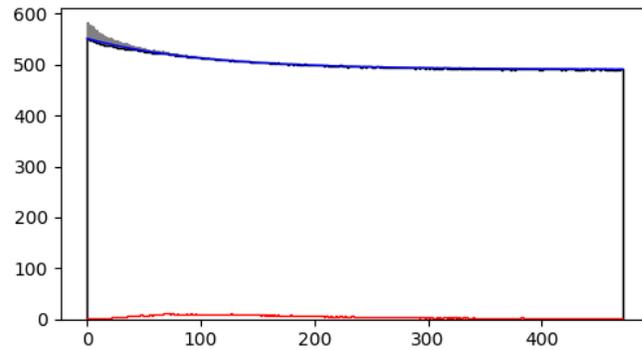
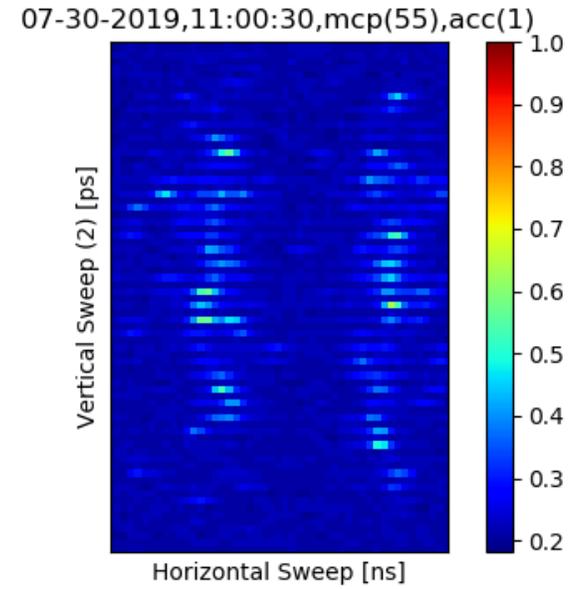


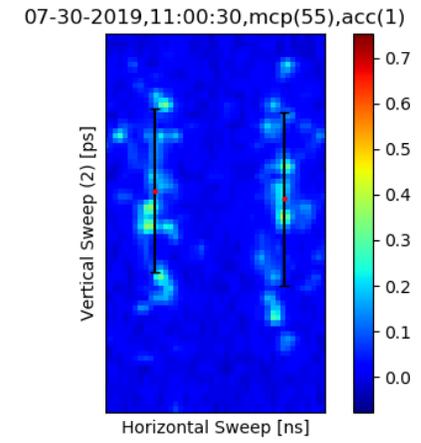
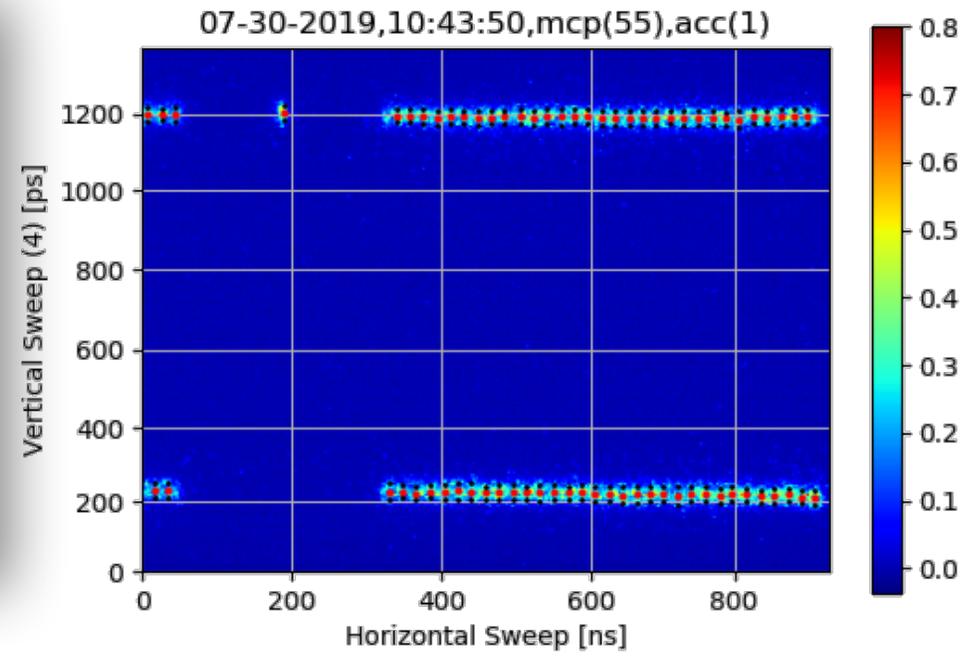
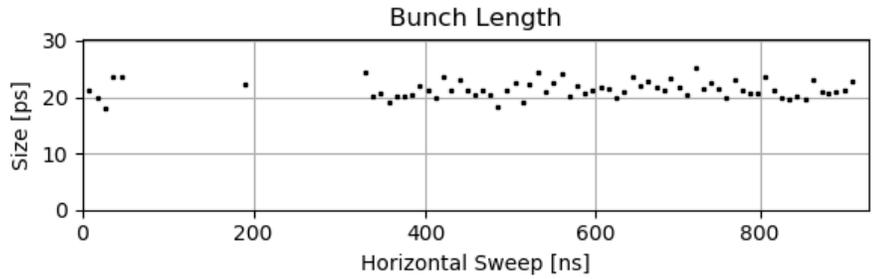
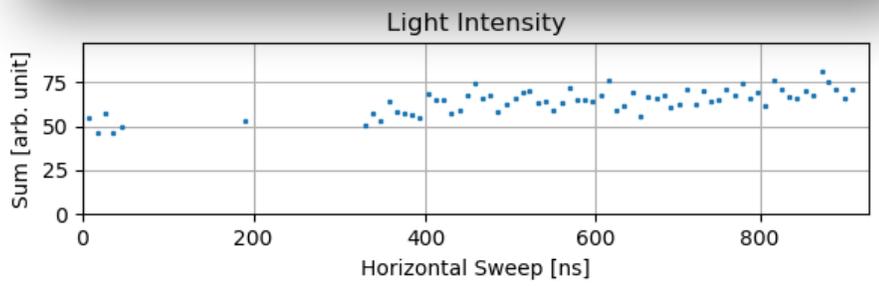
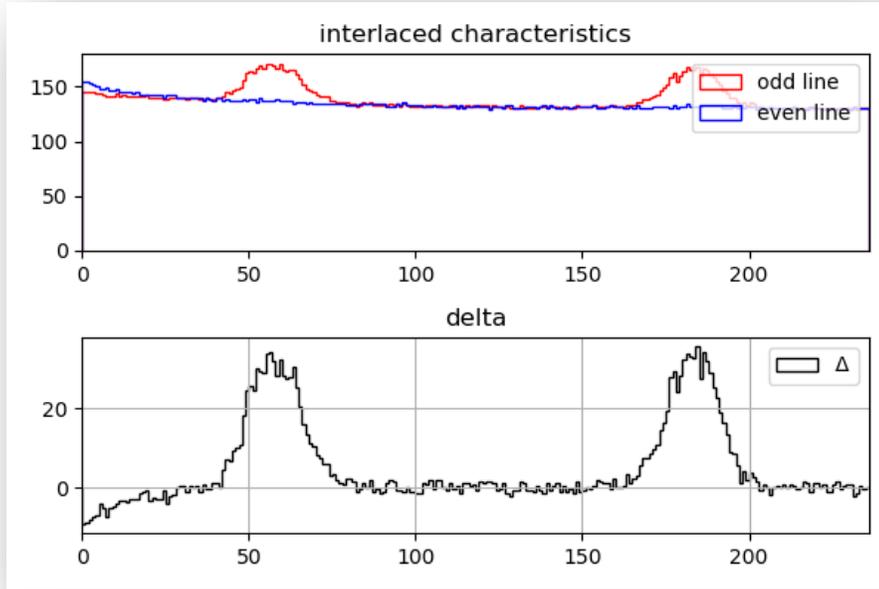
- **Streak camera c5680, (1997년 구매)**
  - 1.25 ps/px (T2), 0.3 ps/px (T1)
  - 125 MHz Vertical Sweep
  - Typical PSF rms = 2.1 px, (현재 우리는 약 4-7 px)

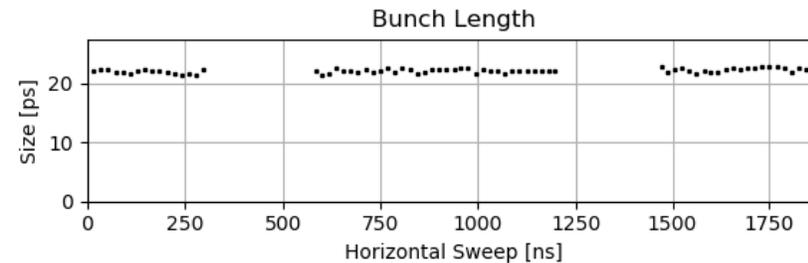
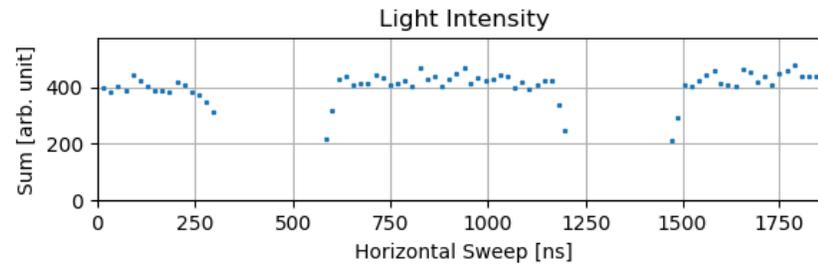
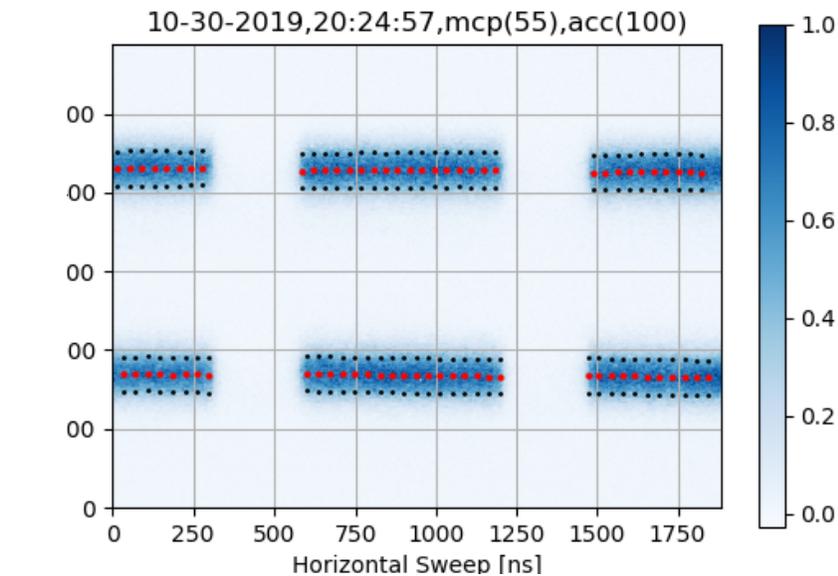
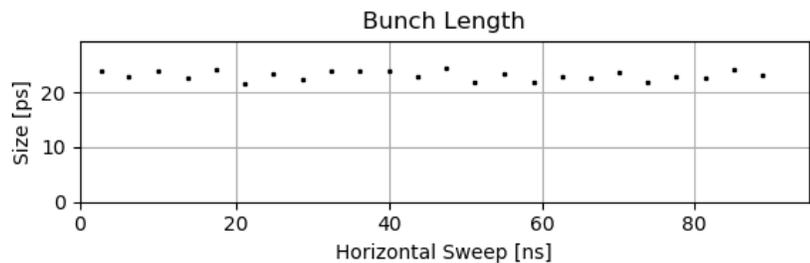
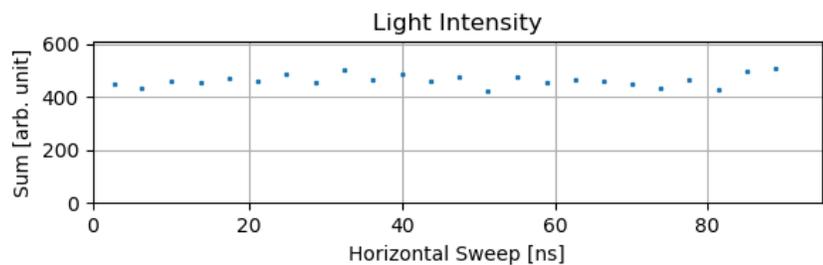
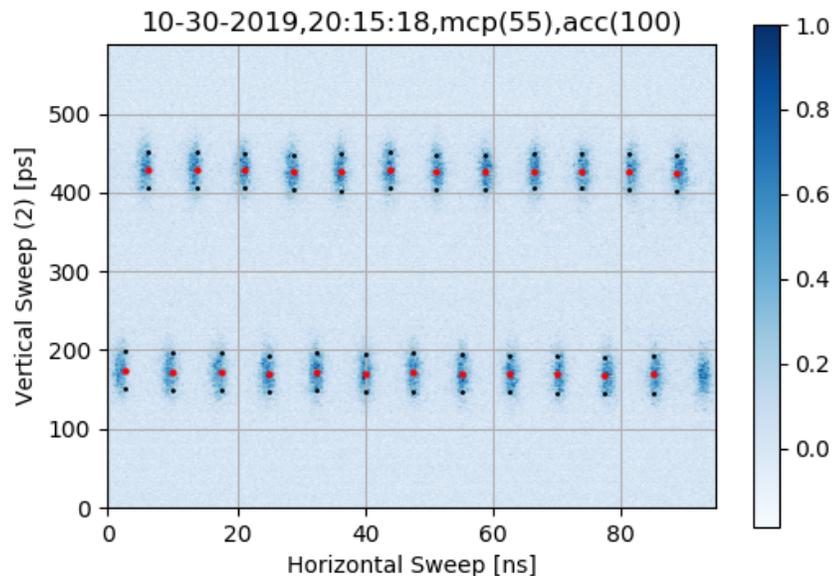


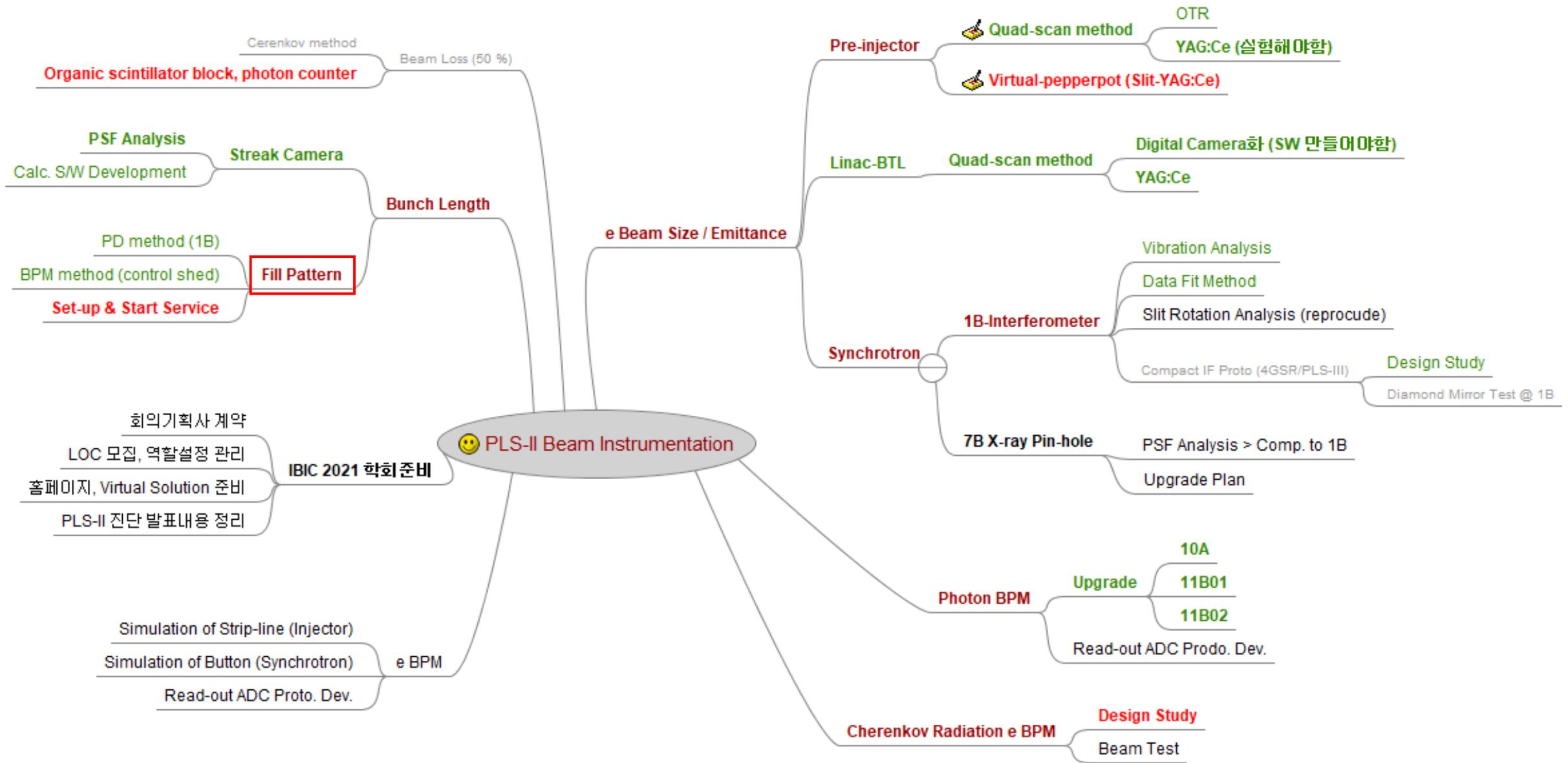


interlacing effect ?



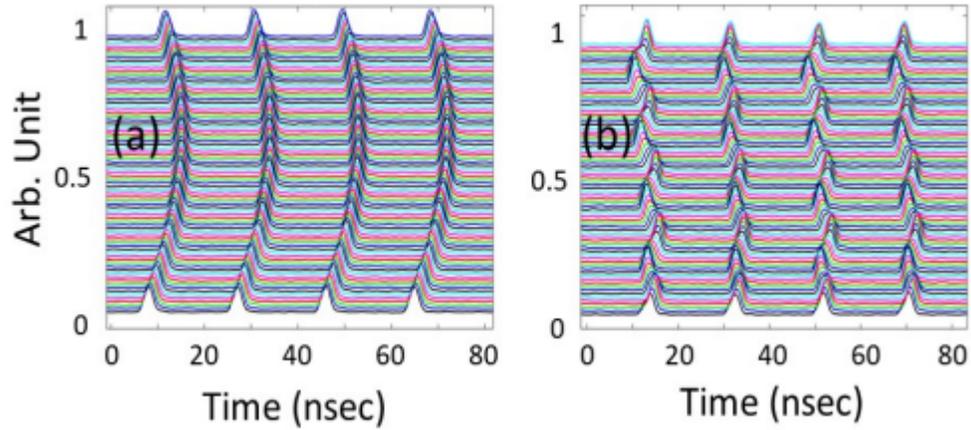






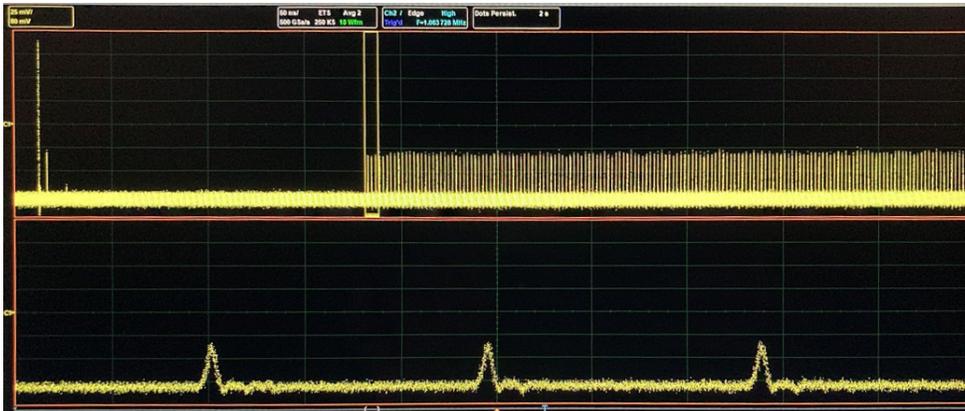


- 목표 : 아래 그림과 같은 번치 길이 정보 상시 제공



- 1) Filling pattern (낮은 수준의 purity 분별 포함)
  - 2) 개별 Bunch length 추적
  - 3) 번치 위치 안정성
  - 4) FP feedback
- 등 실시간 확인 가능

- 현재 상황 (2020/12/17), 장치 셋업/테스트 완료



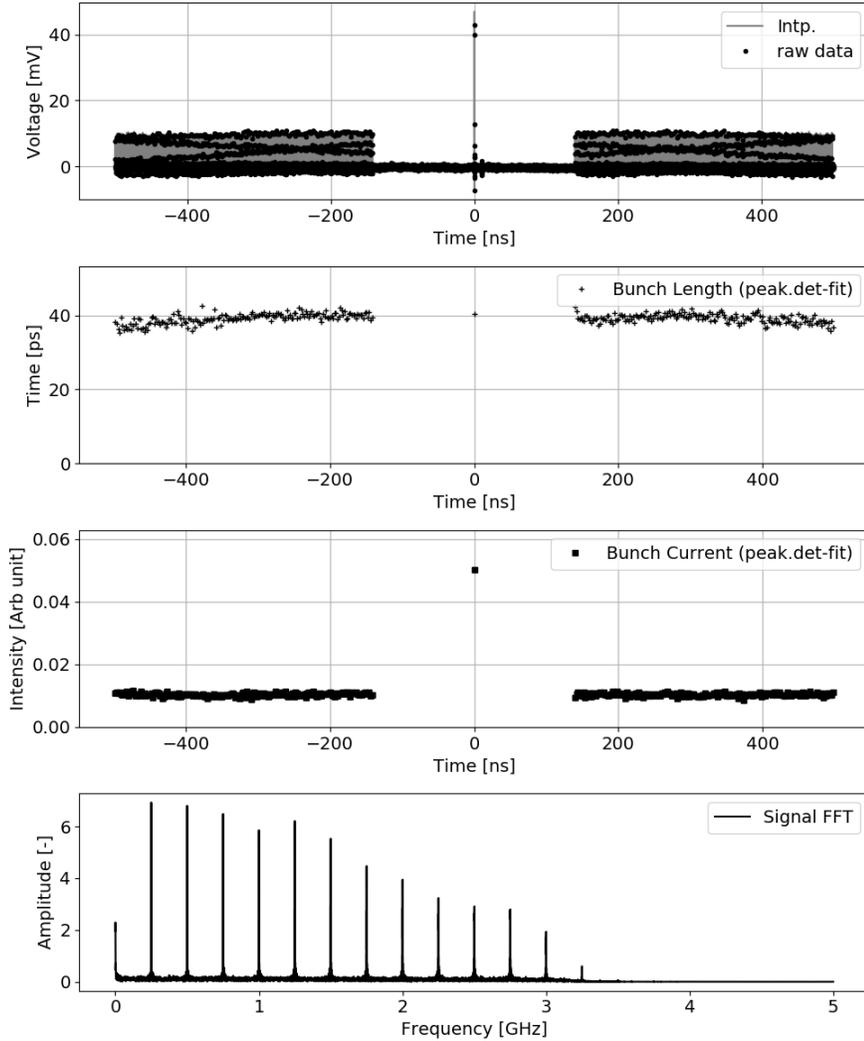


- 구성
  1. Sec12-unused BPM - 1 button @ tunnel
  2. Digitizer System @ control shed
    - Crate - U1091AC30 - 300 W, cPCI Bus
    - ADC - U1065A (10 bit ADC, 1-ch, 2-3 GHz ABW, 8 GS/s Sampling Speed, 1 MS Memory)
    - PC interface - U1092A (250 MB/s, 5M Cable)
  3. PC @ where?
    - Acquires S/W + EPICS IoC
  4. PV - SR:FPM:Wf:L0
  
- 1B PD 방법 시도, 신호 미약, 측정 불가 --> BPM으로 개발
- 2019.11 - 1B PD 방법 성공

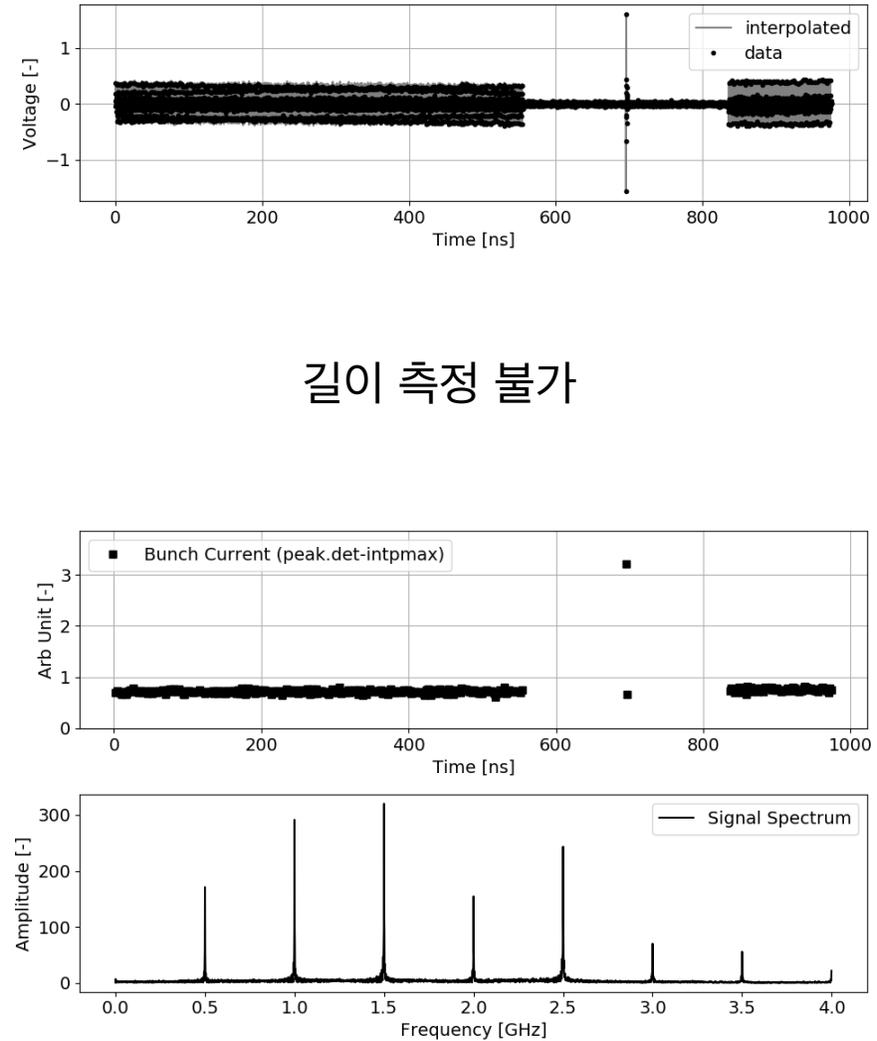




## PD 방법



## BPM 방법(현재)



길이 측정 불가



- Photo diode**

- rise time(t) ~ 35 ps @ 7 V (bias)
- Eq. bandwidth =  $0.35/t = 10$  GHz
- Eq. bunch length = 20.7 ps
  - less than 21 ps --> impossible

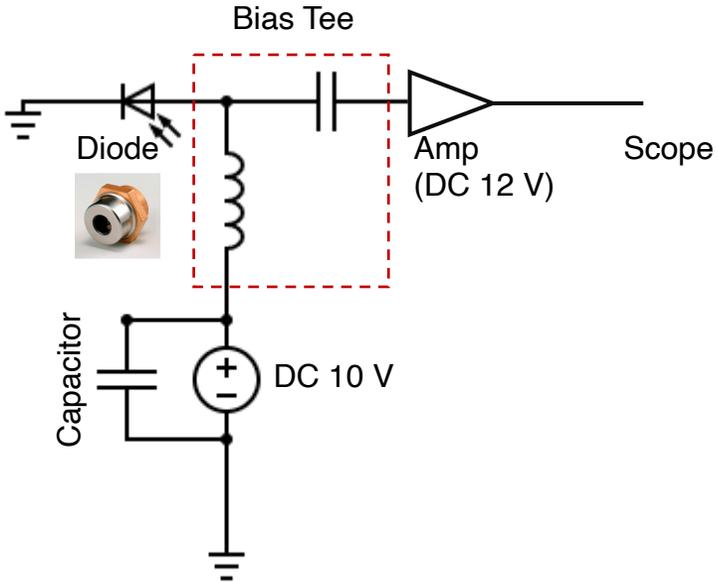
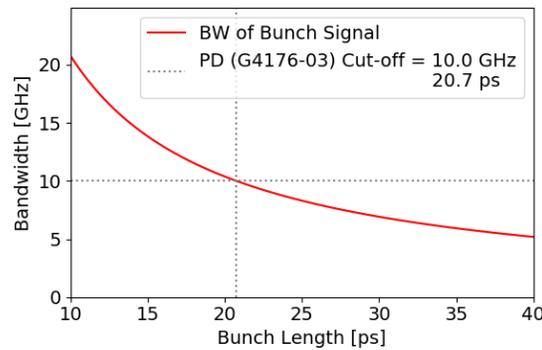
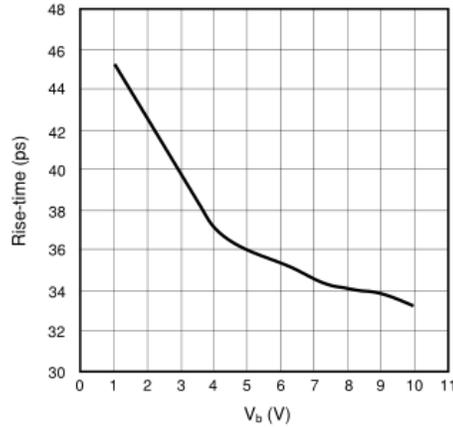
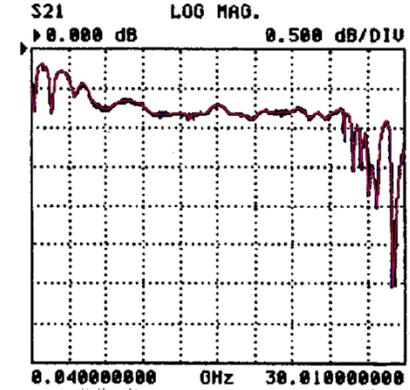


Figure 3: Rise Time vs. Applied Voltage (G4176-03)



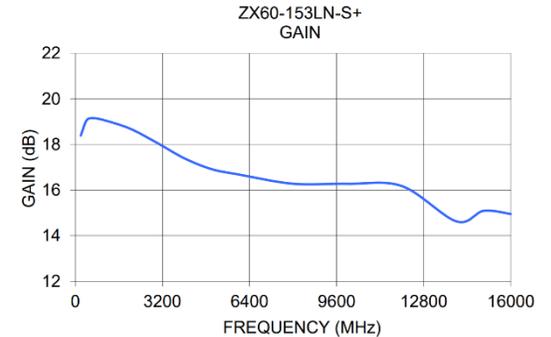
- Bias Tee**

- Tr. Ratio -> Gain으로 취급

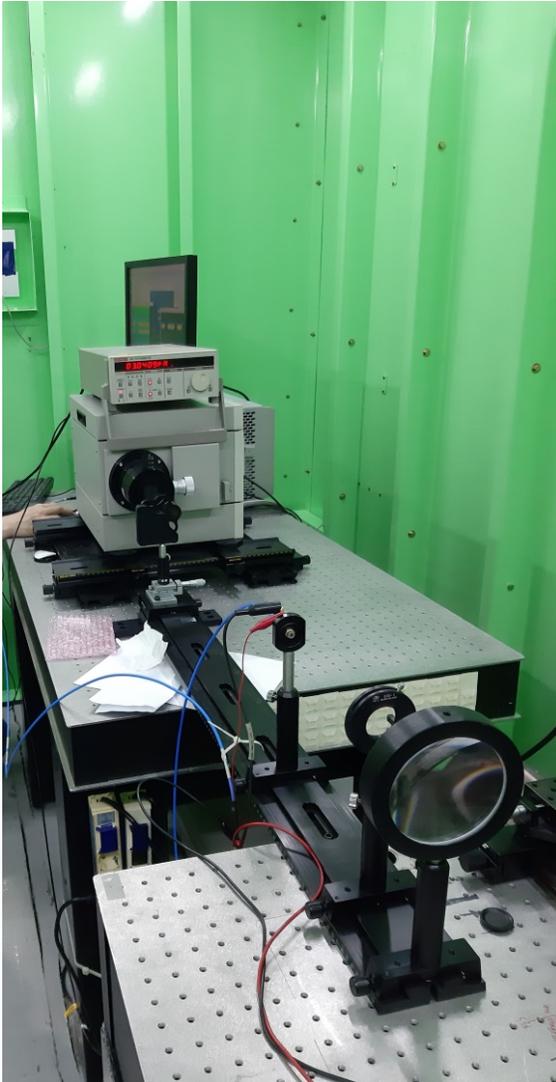


- Pre-amp**

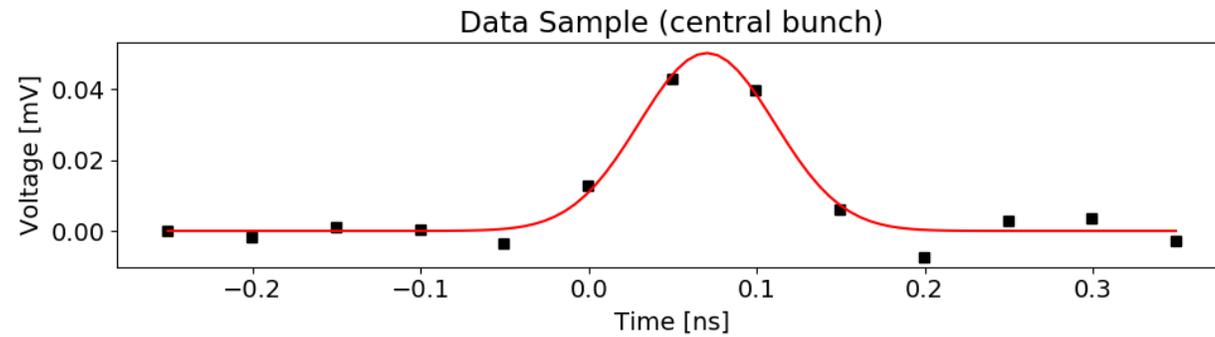
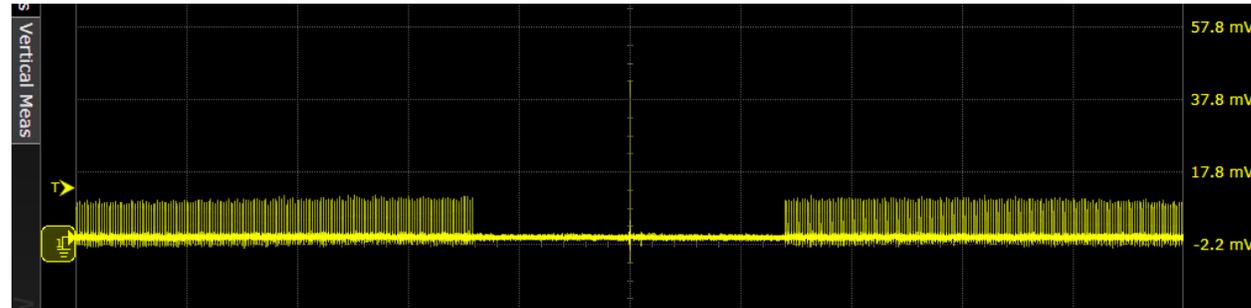
- Gain



PD의 rise time을 35 ps로 잡으면, 21 ps 정도는 쥘 수 있음



- Photodiode + Bias Tee + Amplifier
- Fast digitizer (10GBW, 40GS)
- (opt) Pico-ampere-meter

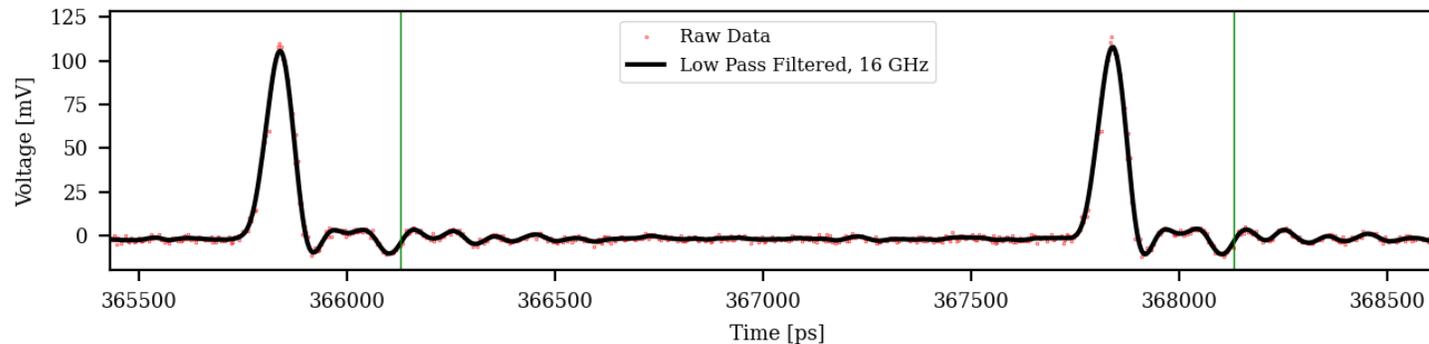
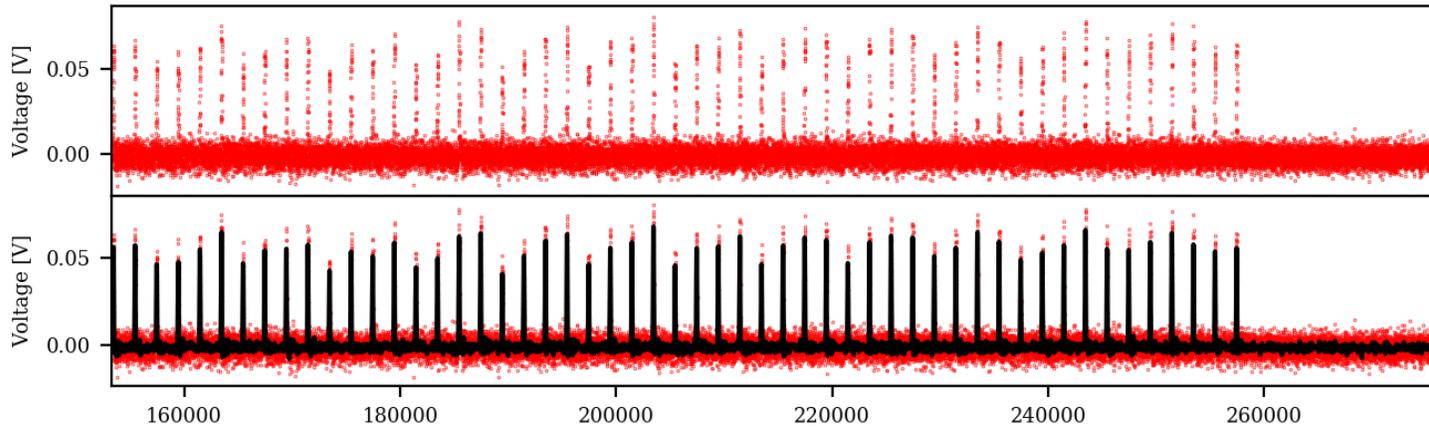




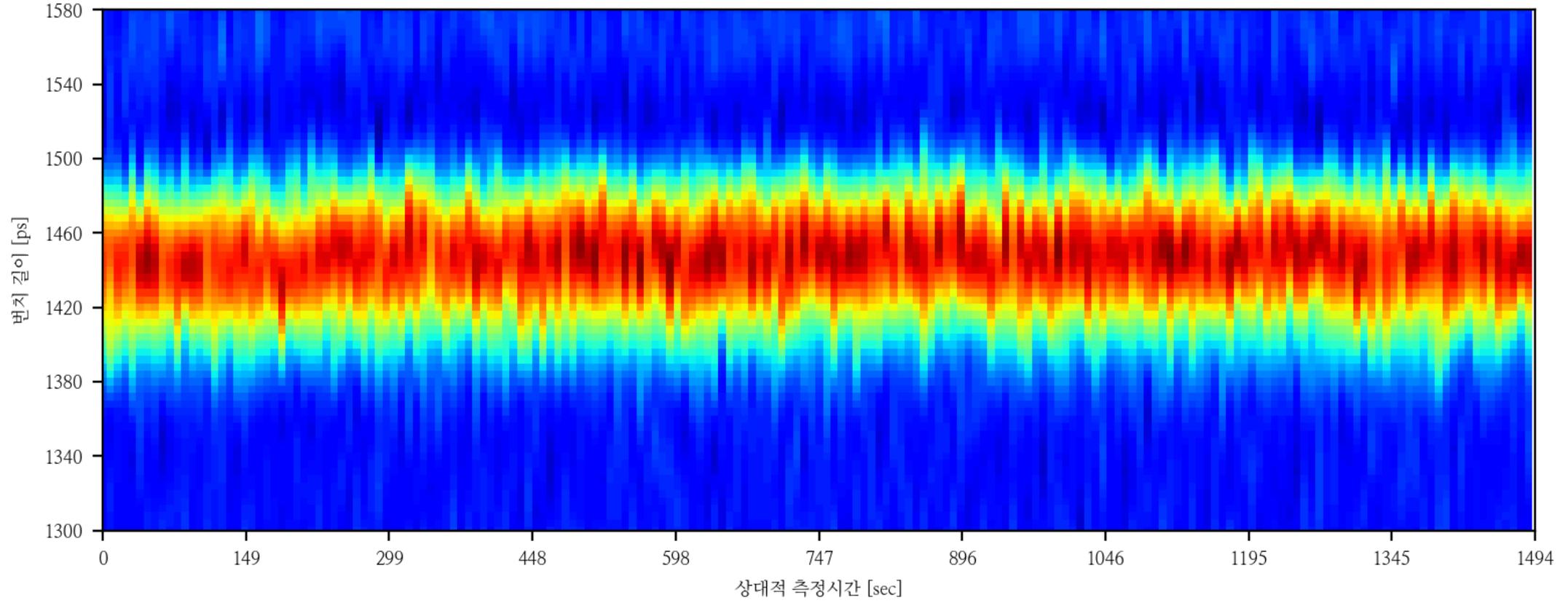
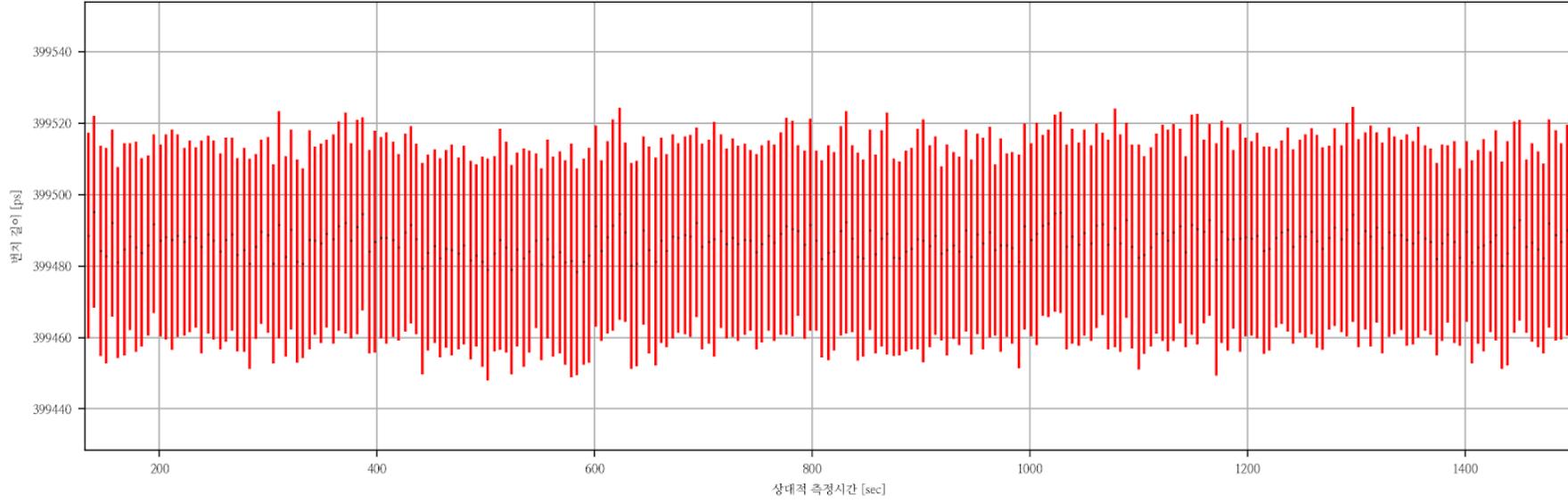
- 현재는 자동화 제어/계측 코드 제작중

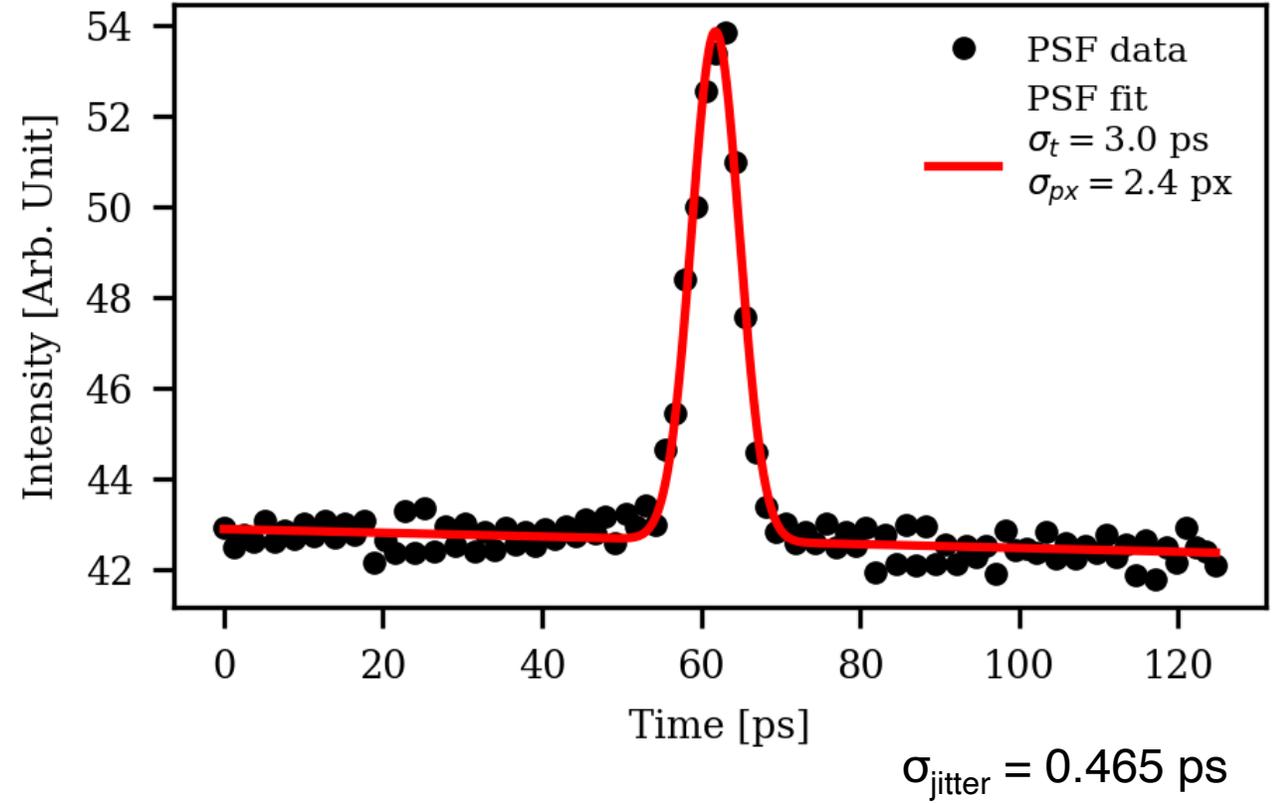
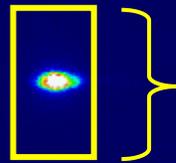
- [ 250k points/second -> FFT -> Filter -> Compensation -> IFFT -> Gaussian Fit (500 times) -> DB Access ](repeat)
- Auto Analysis -> Inform

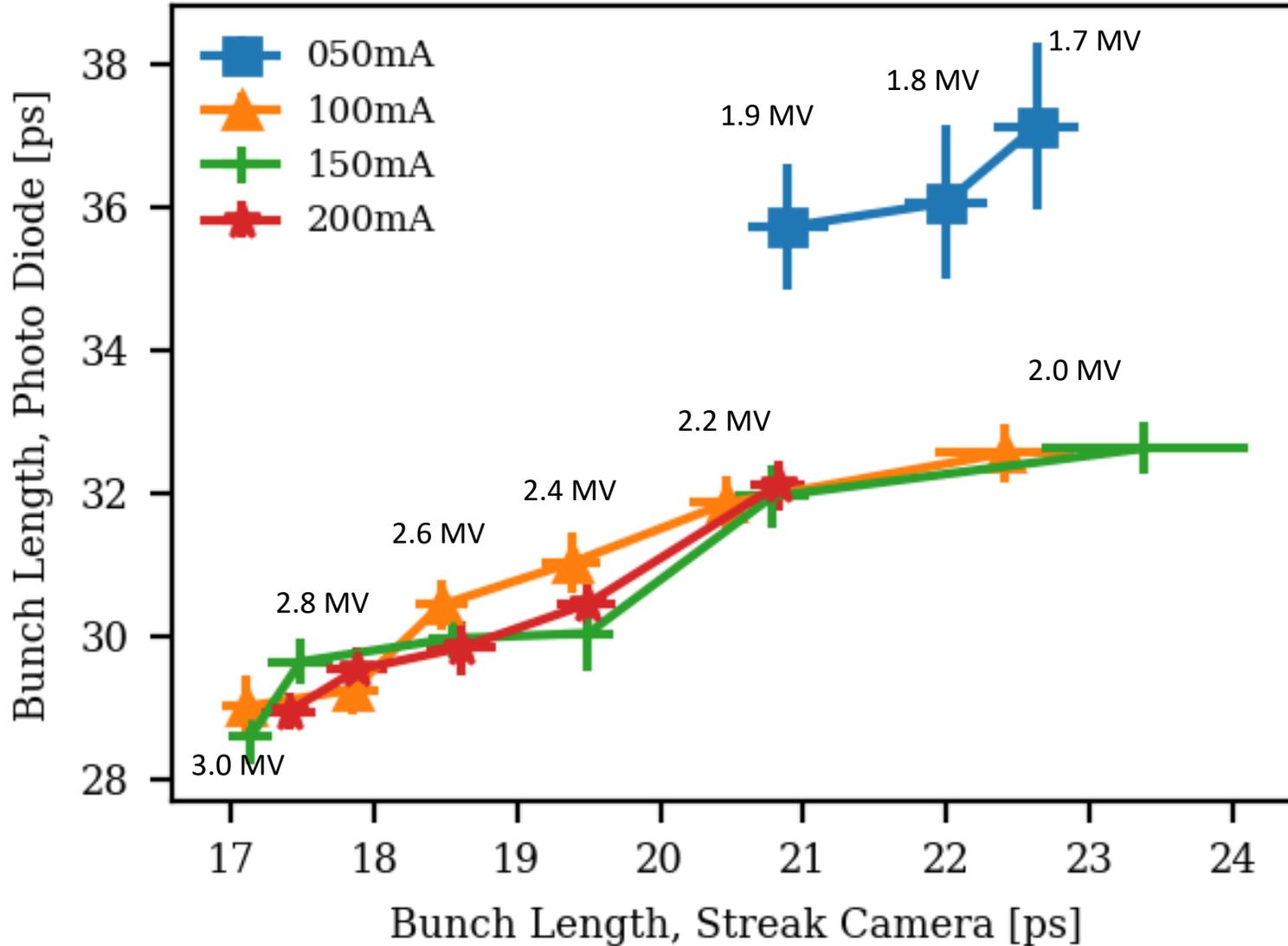
- 검증을 위한 머신 스터디중 (Mar/2021 ~ )

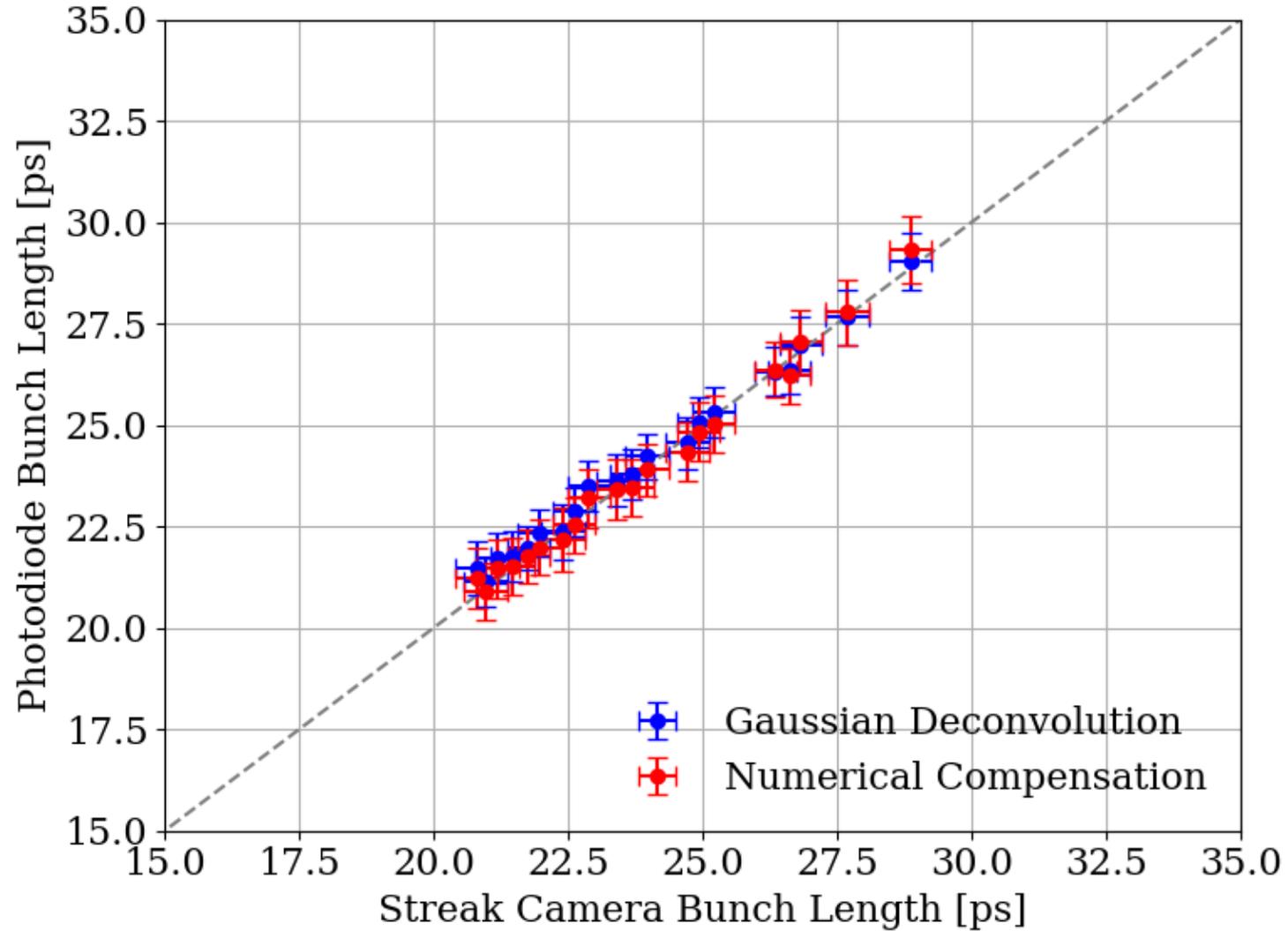


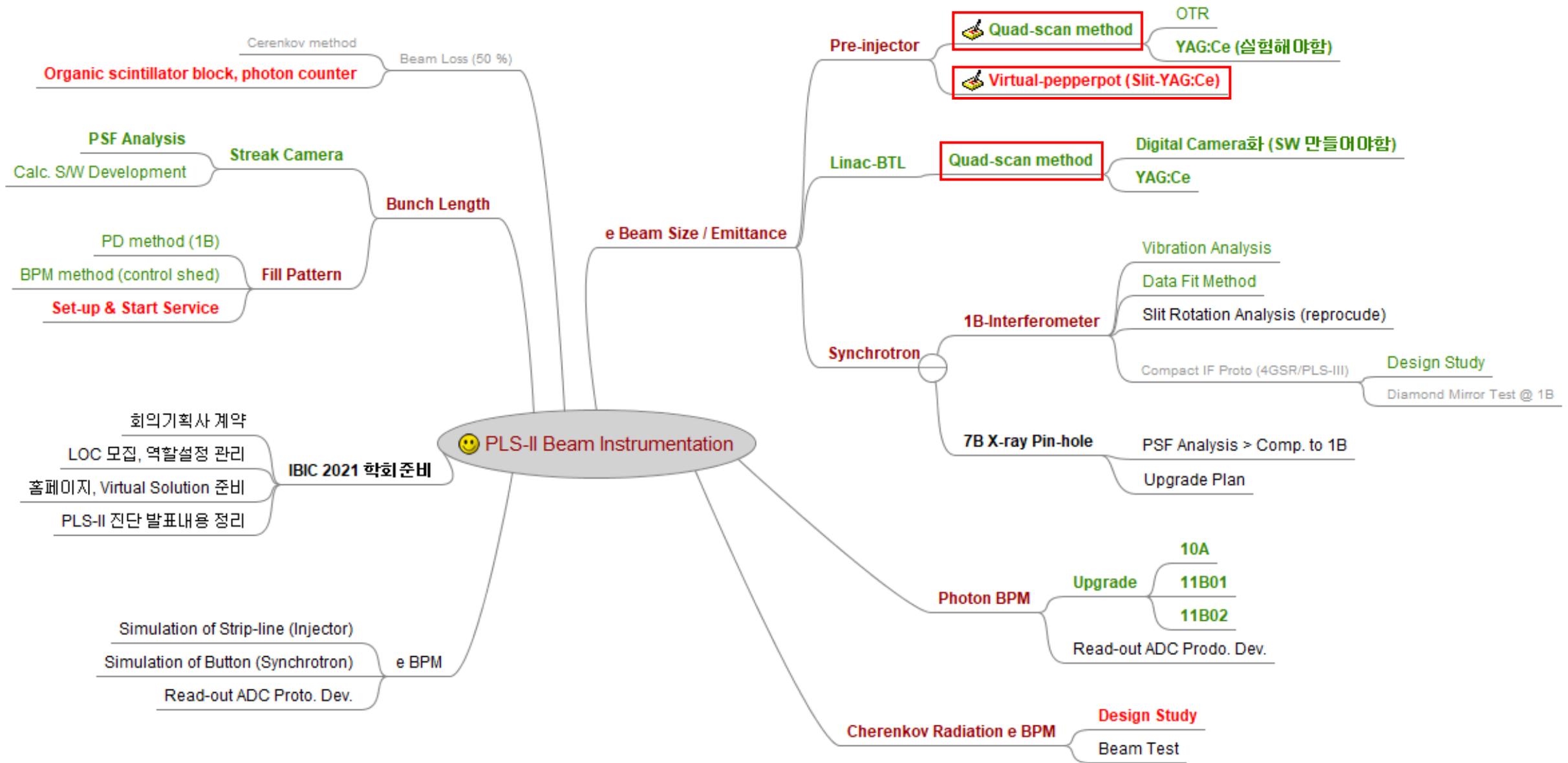
8-avg

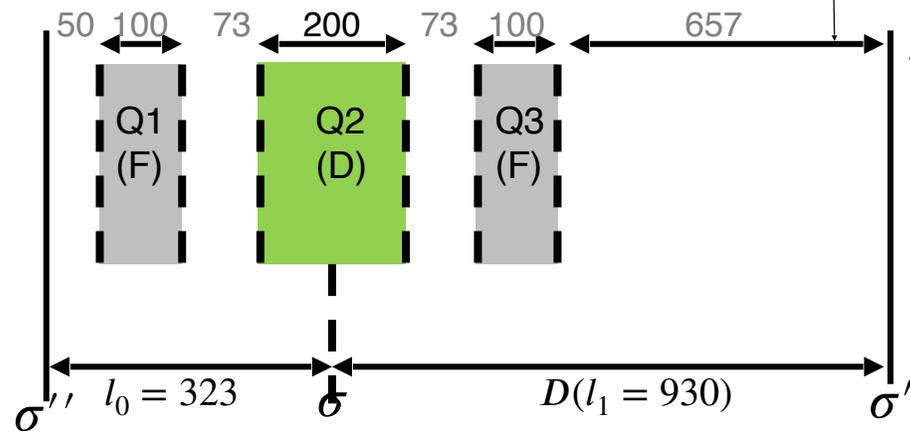
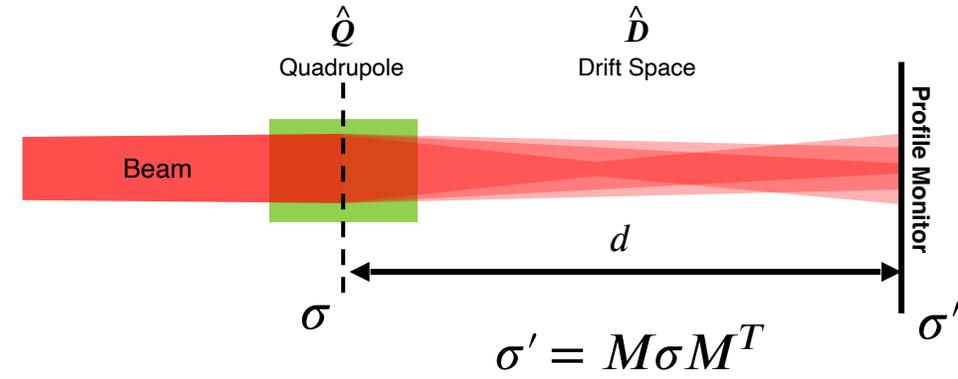
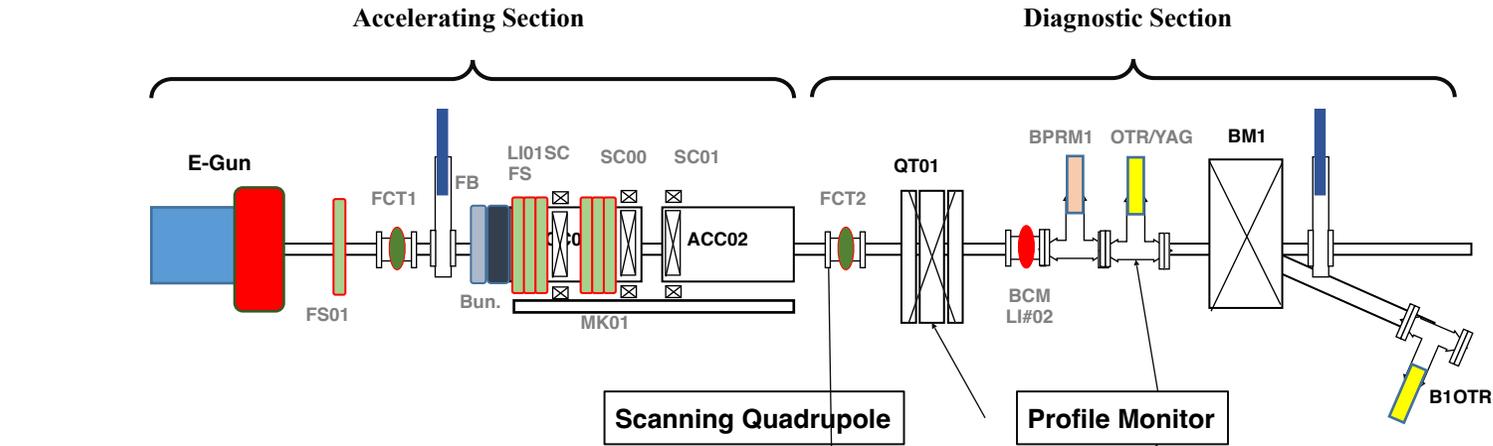












Electron kinetic energy = 98.16 MeV  
 ---->  $p = 98.66 \text{ (MeV/c)}$

B. Lee, JKPS 2016

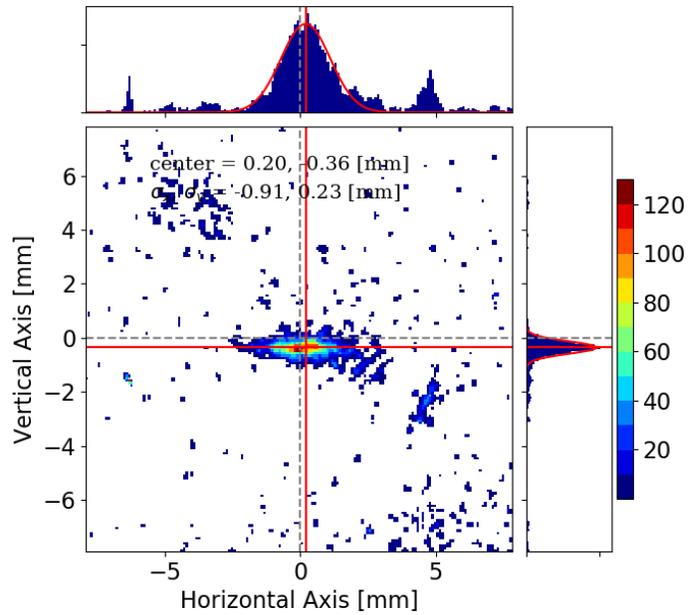
Thin lens approx.  $kl = ql/p G(l)$ ,

$G(l) = A_n l$

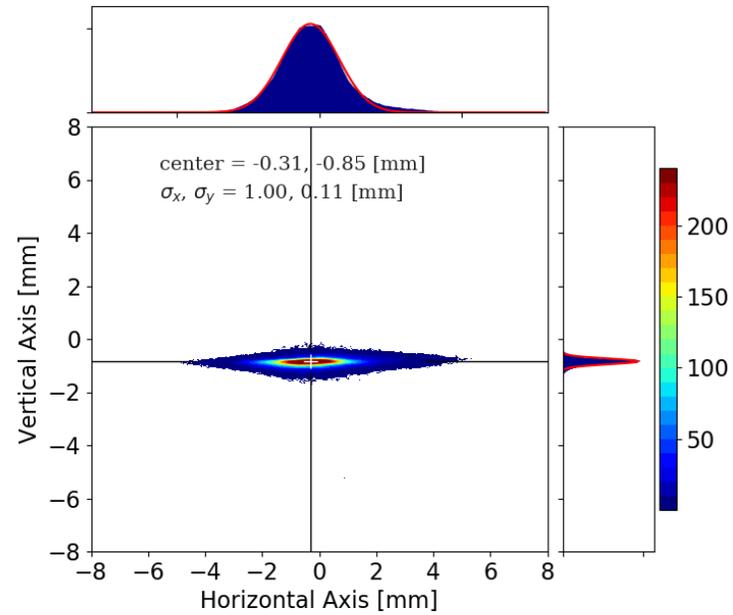
$A_{Q1} \text{ or } A_{Q3} = (+0.288 \text{ T/m}) / (1.32 \text{ A}) \dots \times \text{방향 기준 부호}$

$A_{Q2} = (-0.284 \text{ T/m}) / (1.31 \text{ A}) \dots \times \text{방향 기준 부호}$

PLS-2 Design Handbook

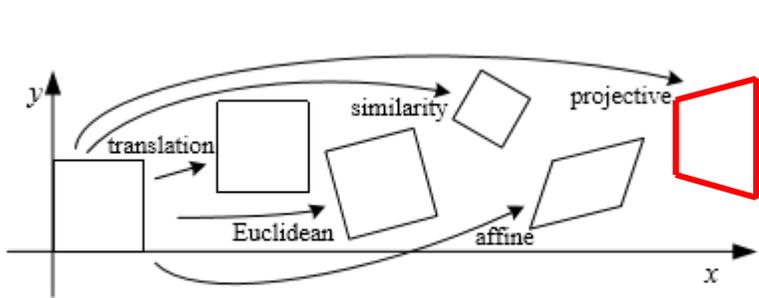


전



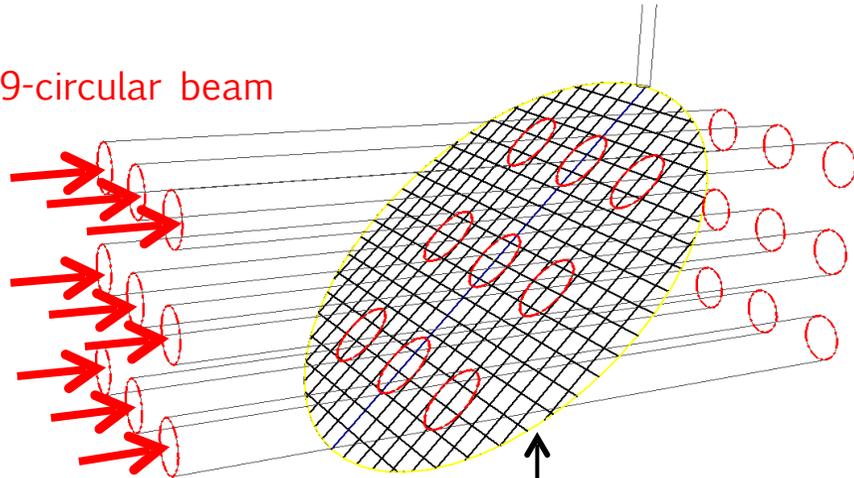
후

# PAL 동기 : perspective projection

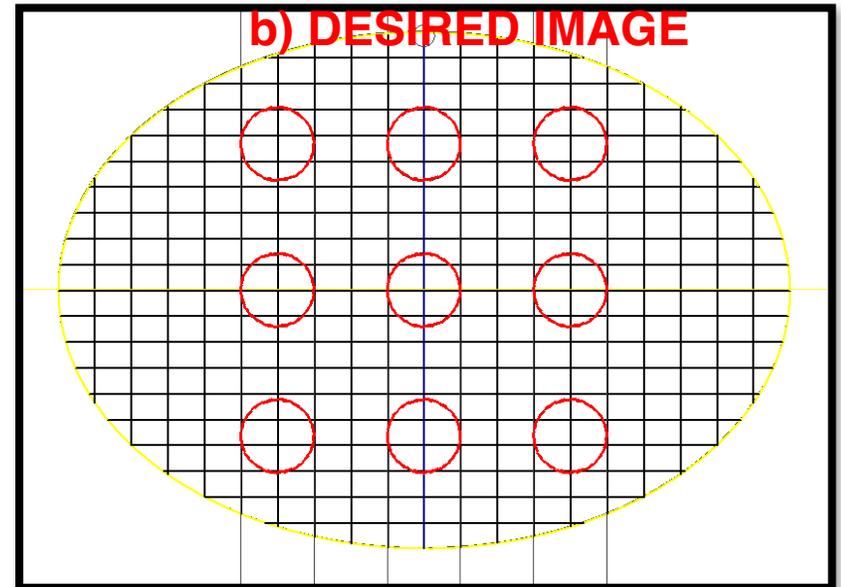
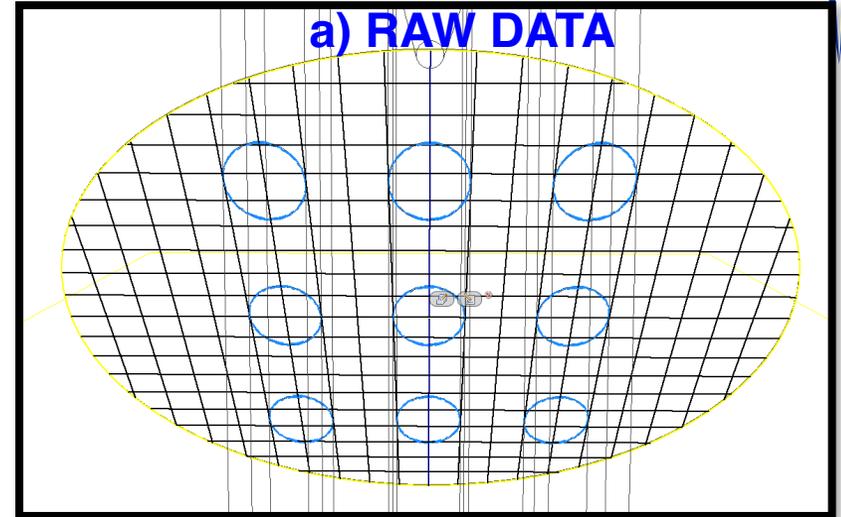


CCD View-port 

9-circular beam



tilting screen



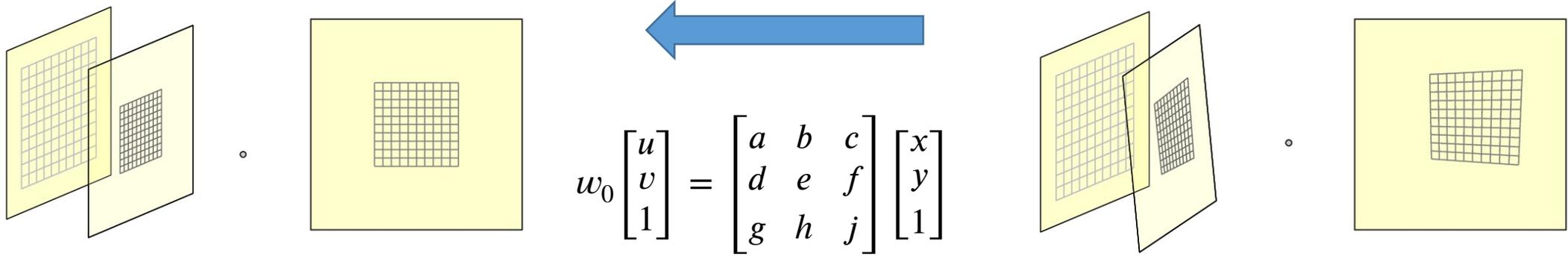
스크린모니터를 이용해 빔을 측정할 때,

문제 1  
우측 그림의 b) 를 예상하고 screen을 달지만,  
실제로는 a) 처럼 보임.

문제 2  
어디가 로컬 좌표계의 0인지 모름.

해결책:  
a) 를 b) 로 만들어주기 위한 Map을 만들어  
calibration 해야 함.

cali. 이후에는 정량적 모양/크기 측정가능.

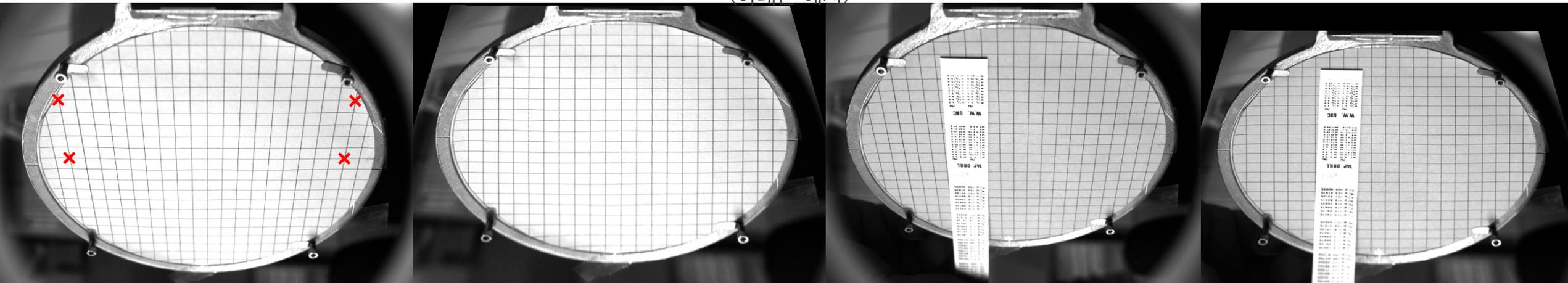


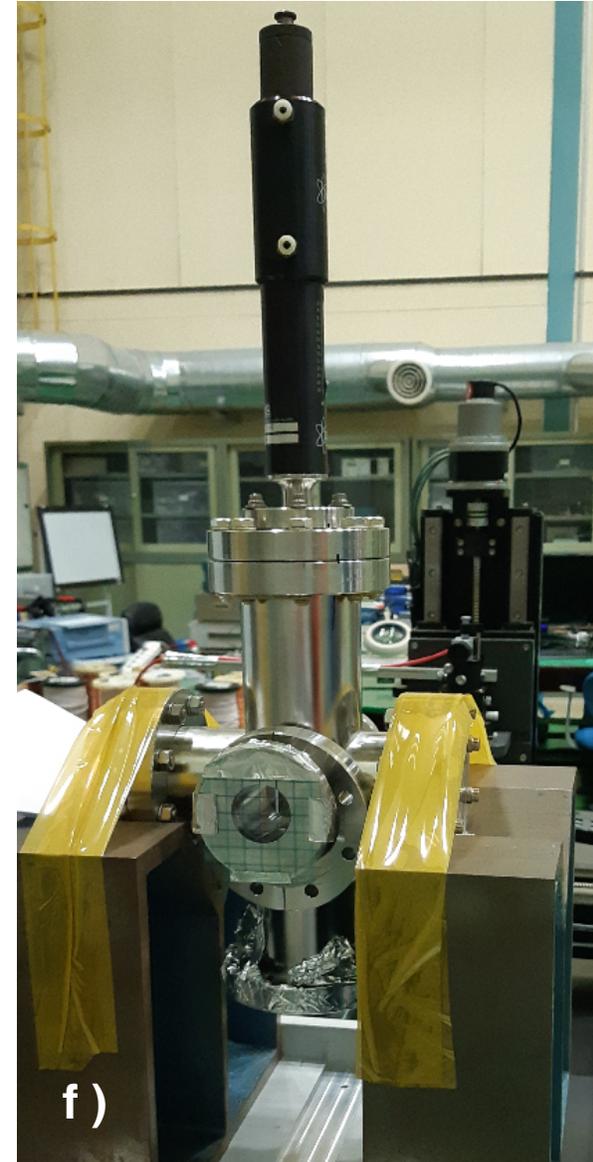
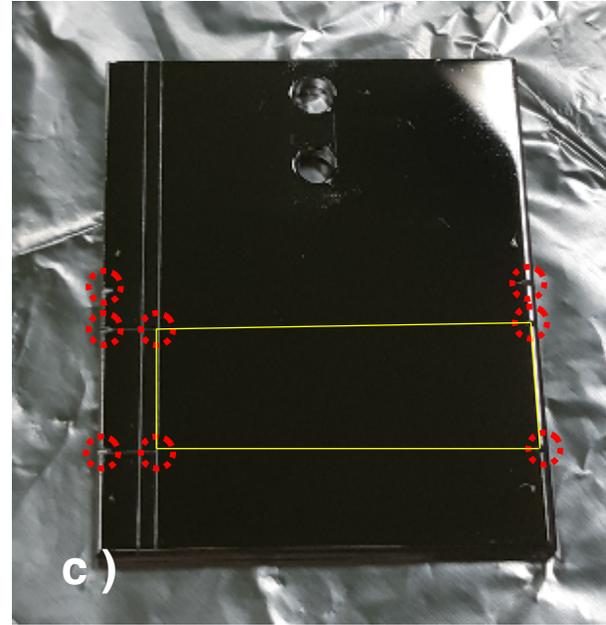
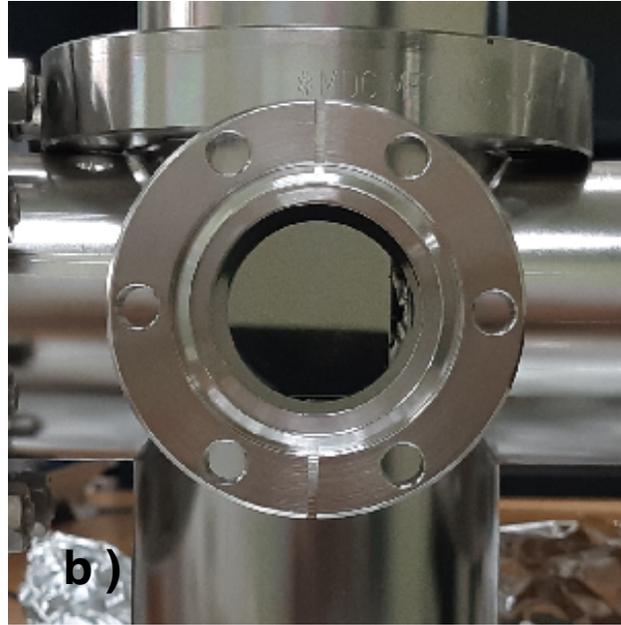
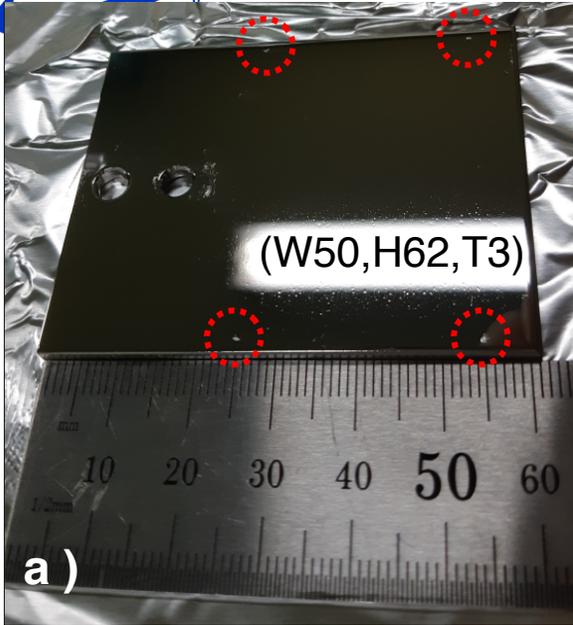
$$w_0 \begin{bmatrix} u \\ v \\ 1 \end{bmatrix} = \begin{bmatrix} a & b & c \\ d & e & f \\ g & h & j \end{bmatrix} \begin{bmatrix} x \\ y \\ 1 \end{bmatrix}$$

$$(x, y) \mapsto (u, v) = \left( \frac{ax + by + c}{gx + hy + j}, \frac{dx + ey + f}{gx + hy + j} \right).$$

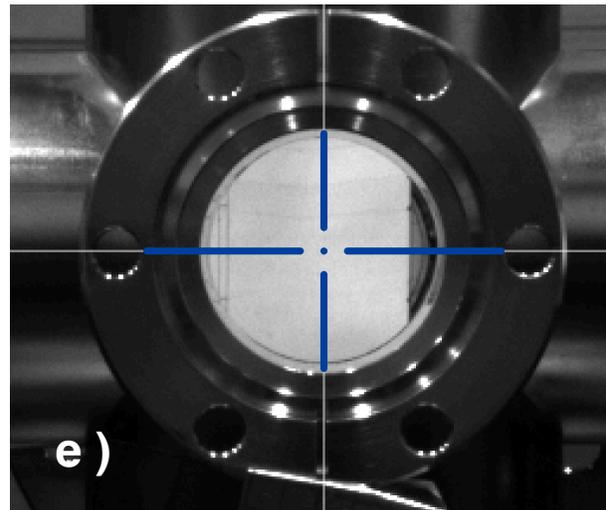
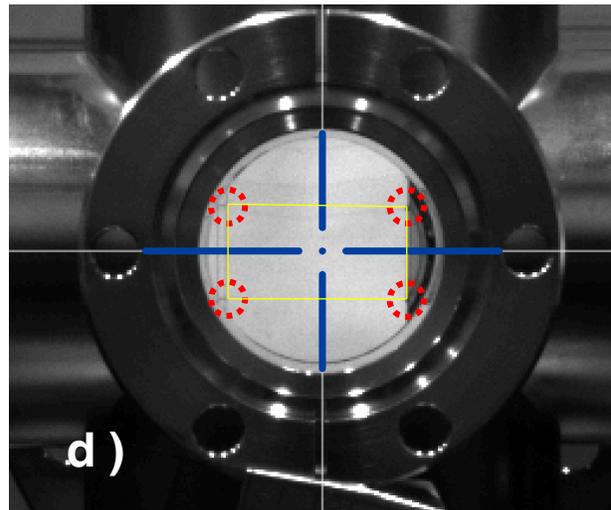
뷰 포인트가 주어지고, 프로젝션 면이 보여지는 normal vector와 임의의 각으로 배치될 때, 좌표 변환 하는 방법

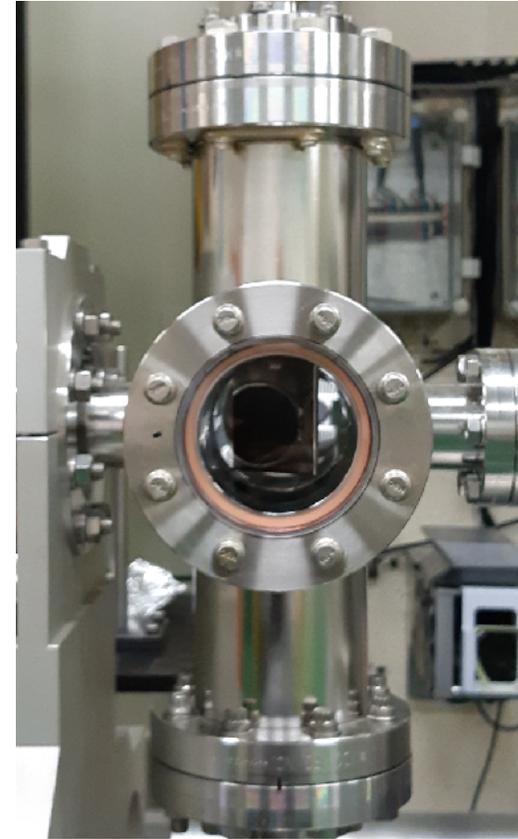
3x3 matrix (calibration matrix) 를 풀어내려면, Boundary Condition 4 쌍을 구해야 함 (빔 좌표 4쌍, 카메라 좌표 4 쌍)  
(아래는 예시)



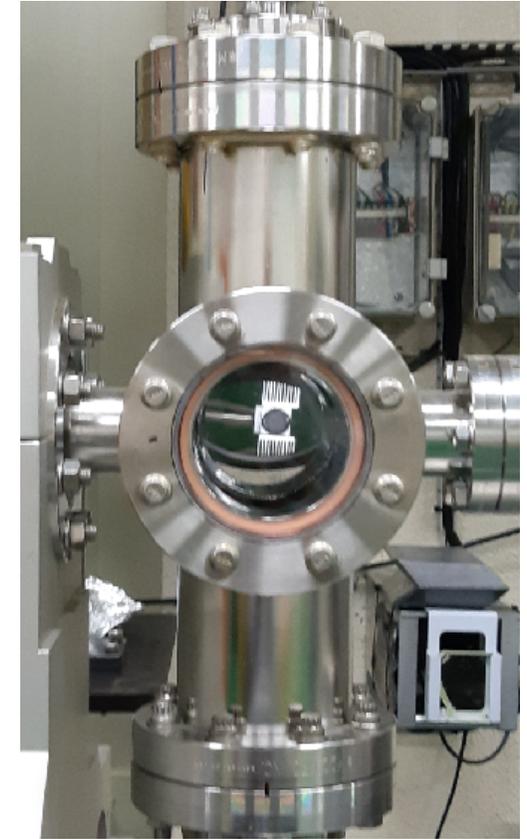


- a) 사이즈 계측, 스크래치 내에서 마킹
- b) 조립하고 확인해보니 안보임
- c) 몇 차례 a)-b) 반복하며 여러 군데 스크래치 (흠파기, 줄긋기 등)
- d) 결국 보임 (위치 표기)
- e) 결국 보임 (중심만 표기)
- f) 연습용 챔버 제거 후 OTR 챔버 설치, 정렬

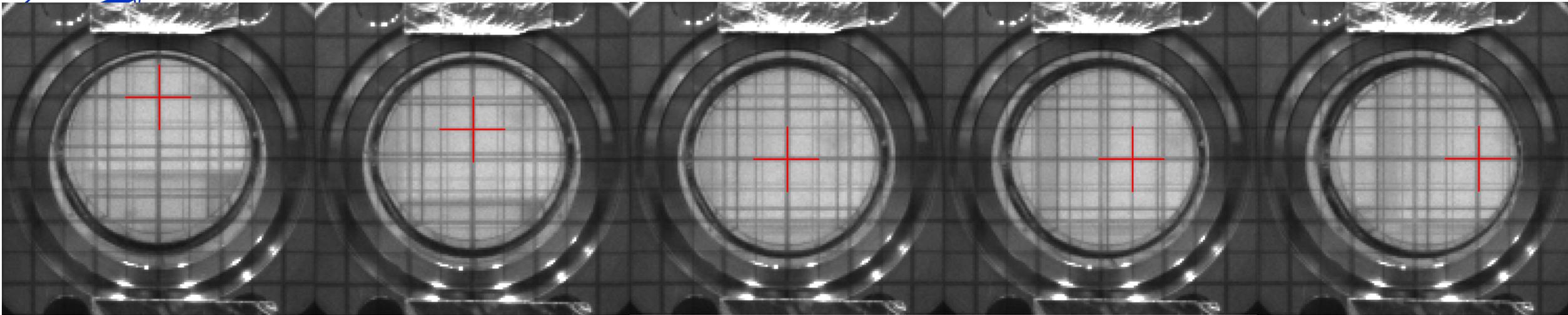




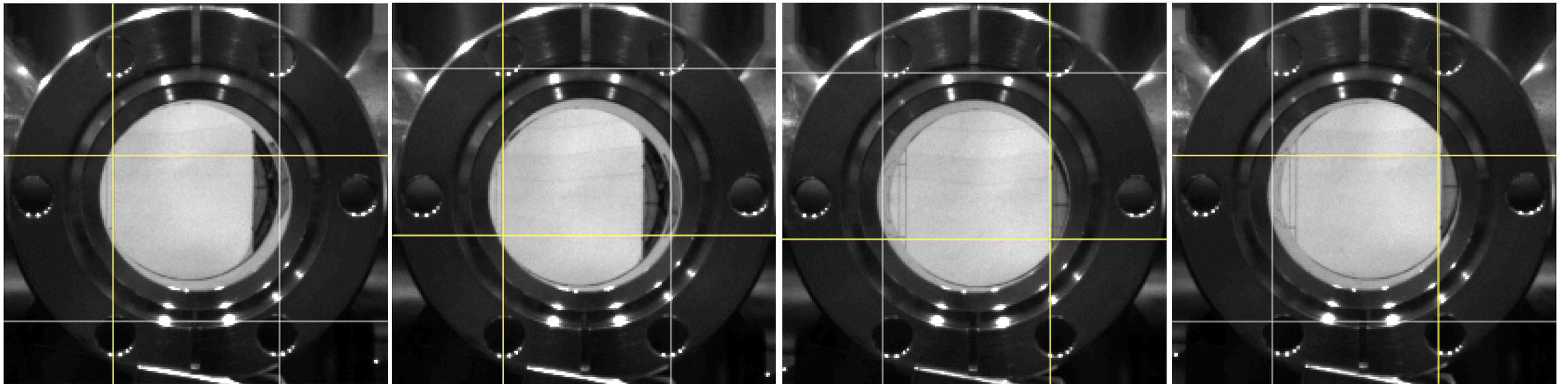
스크린 내렸을 때



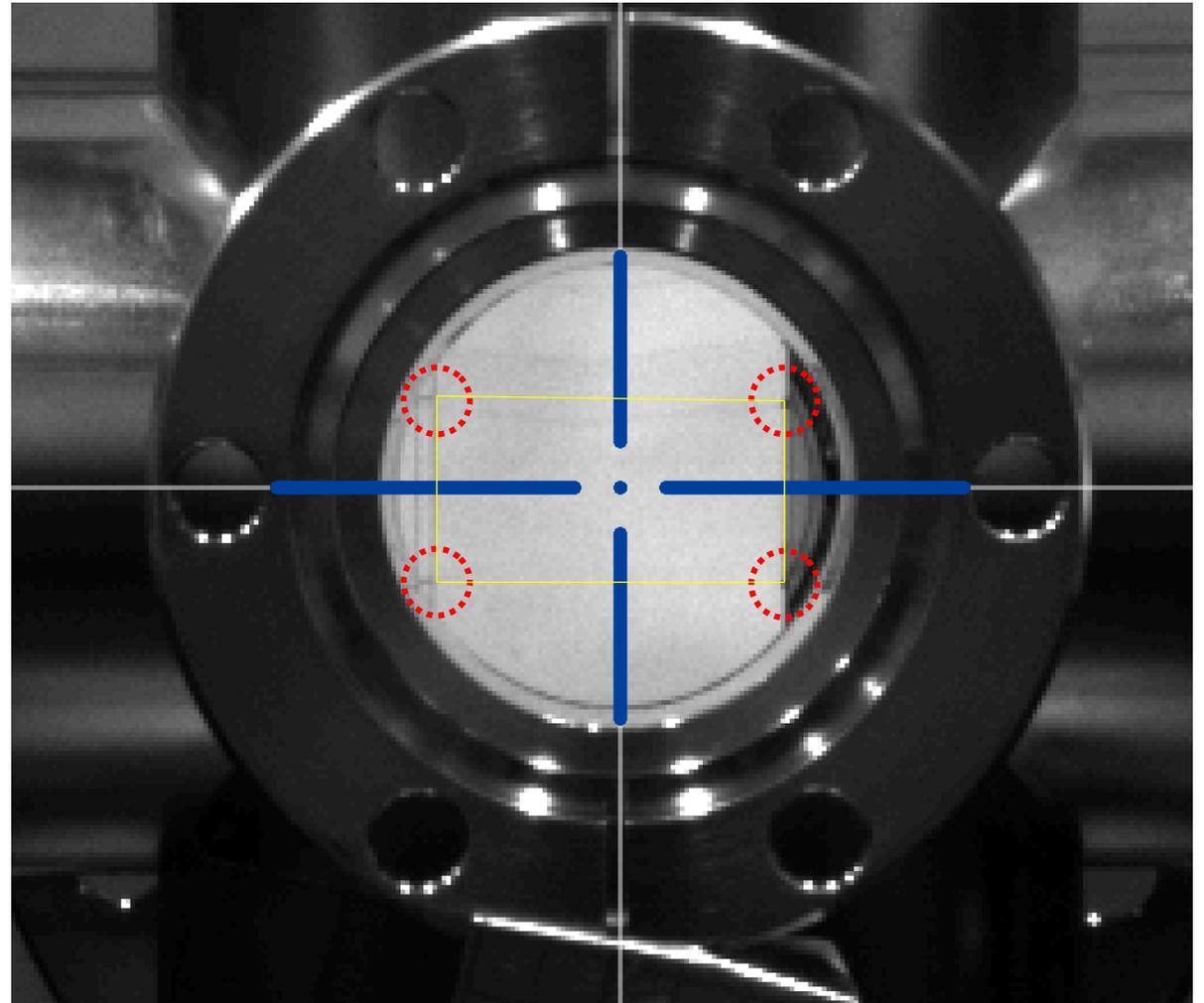
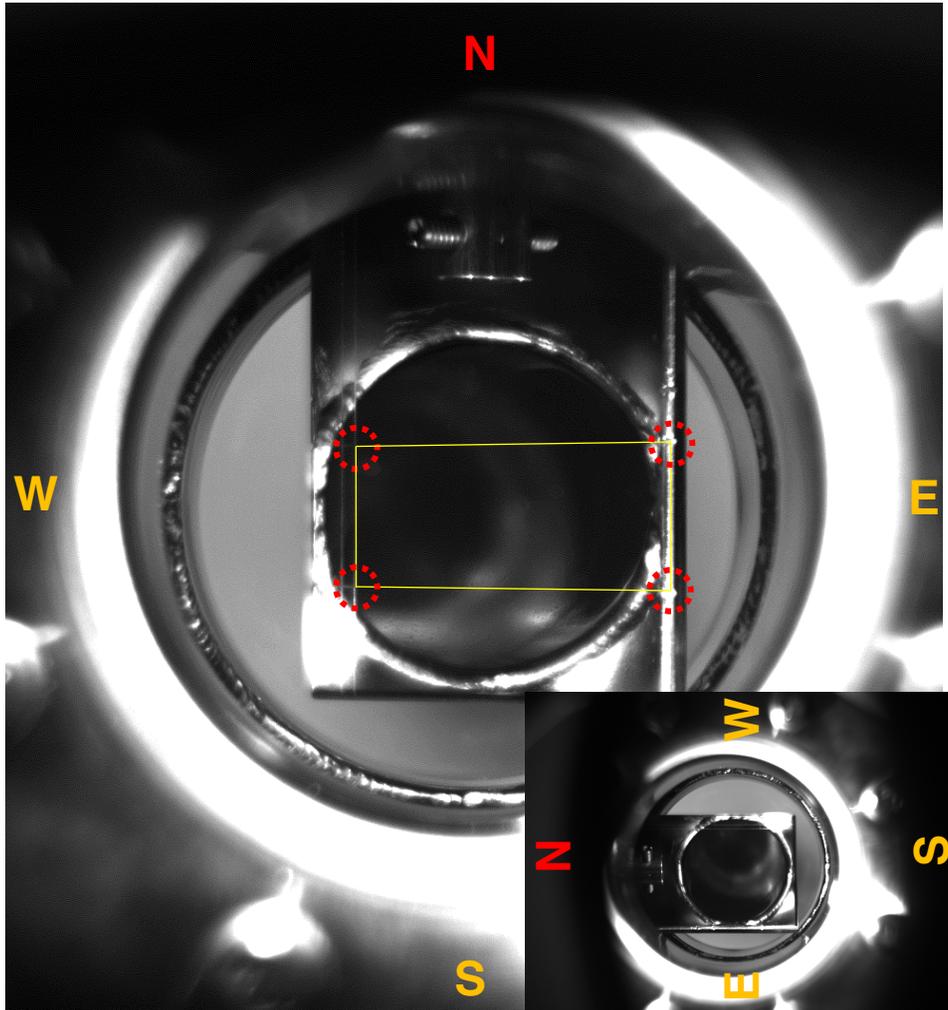
스크린 올렸을 때



**1** ■ Local Coord. 의 Tr. Plane 상의 표기된 좌표 추출 (-15.1, 7.4) (-15.1, -7.2), (13.5, -7.9), (13.5, 7.0) in mm.

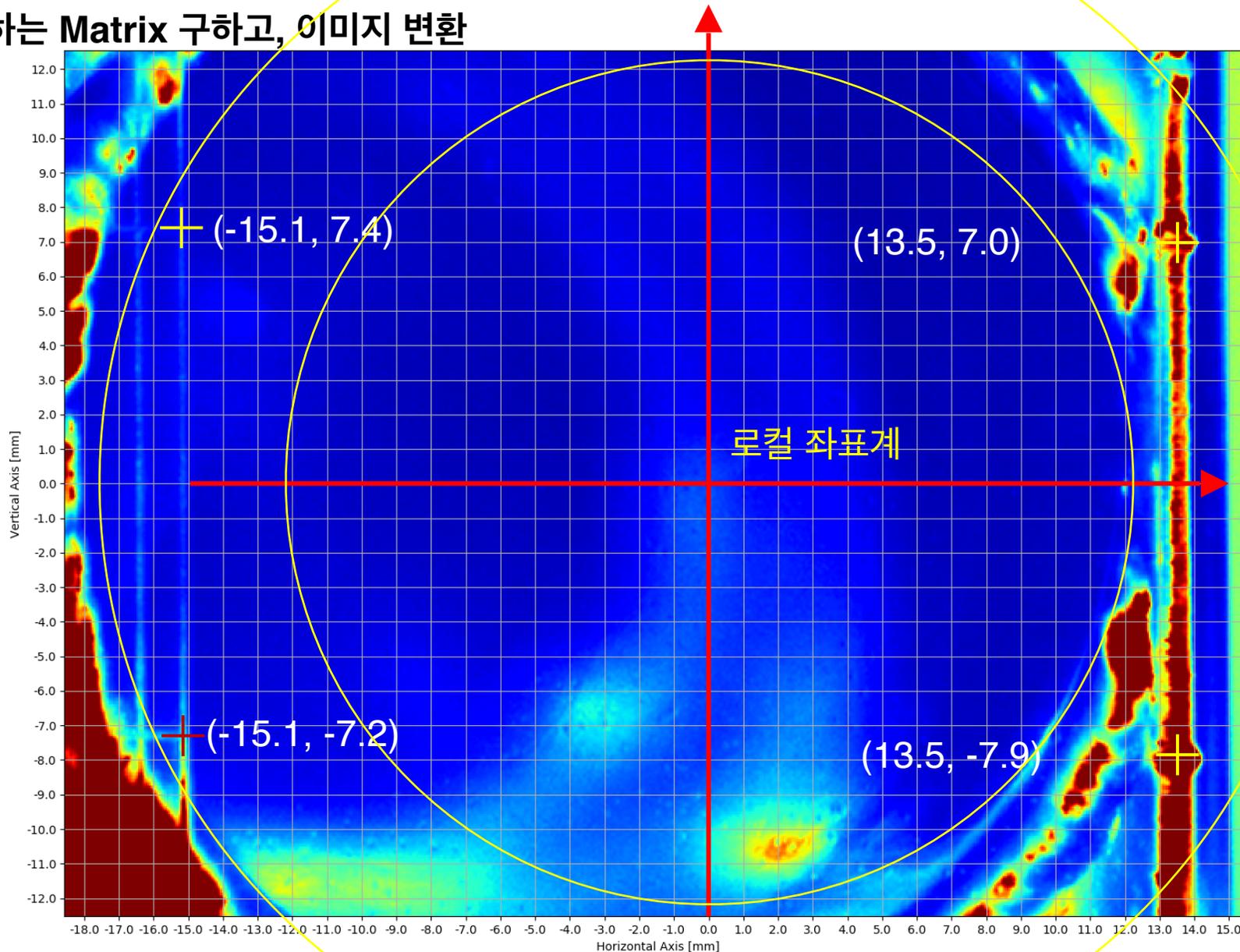
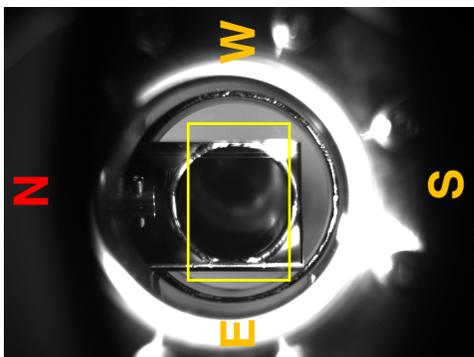
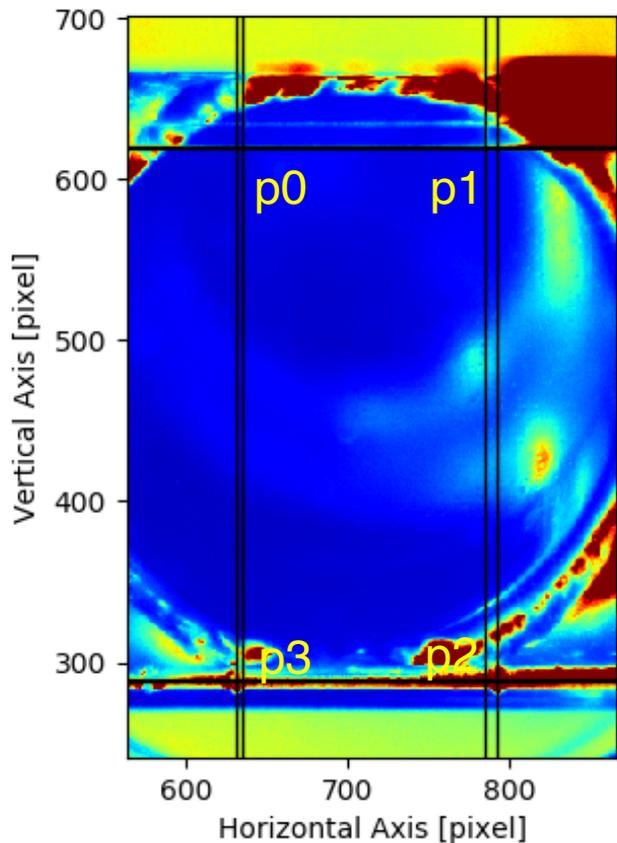


## 2. Camera 측 좌표 따고



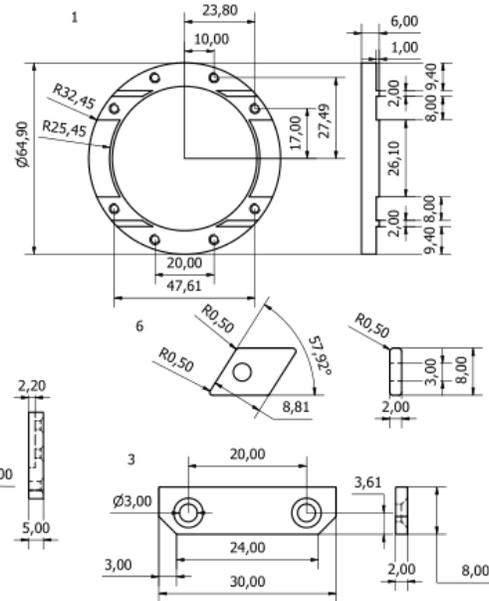
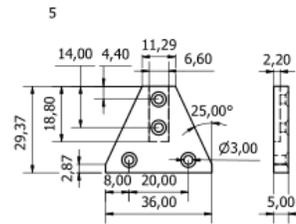
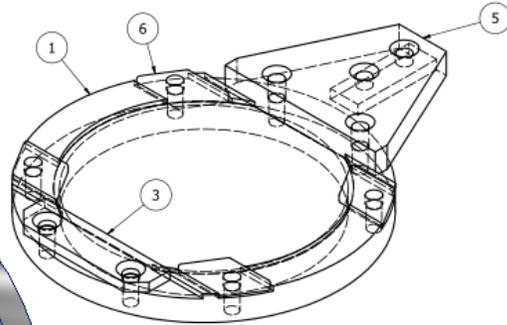
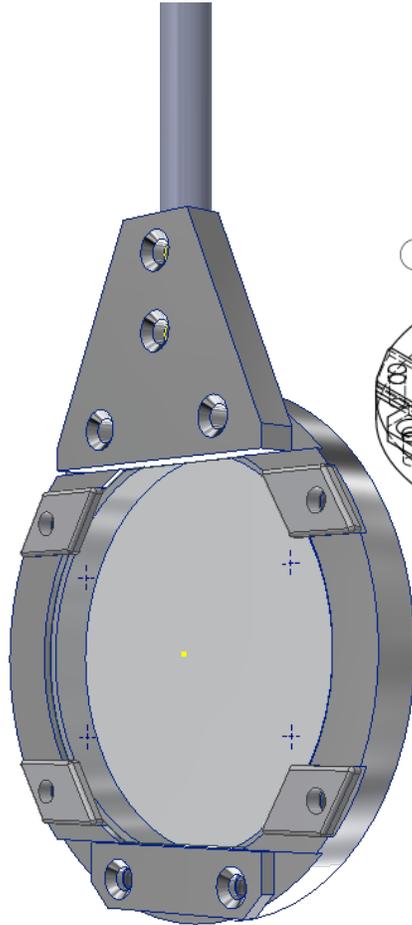
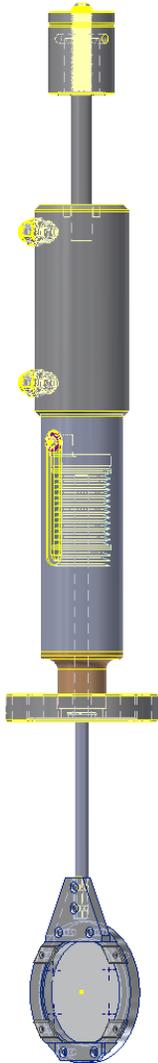


### 3. 두 측정을 매개하는 Matrix 구하고, 이미지 변환

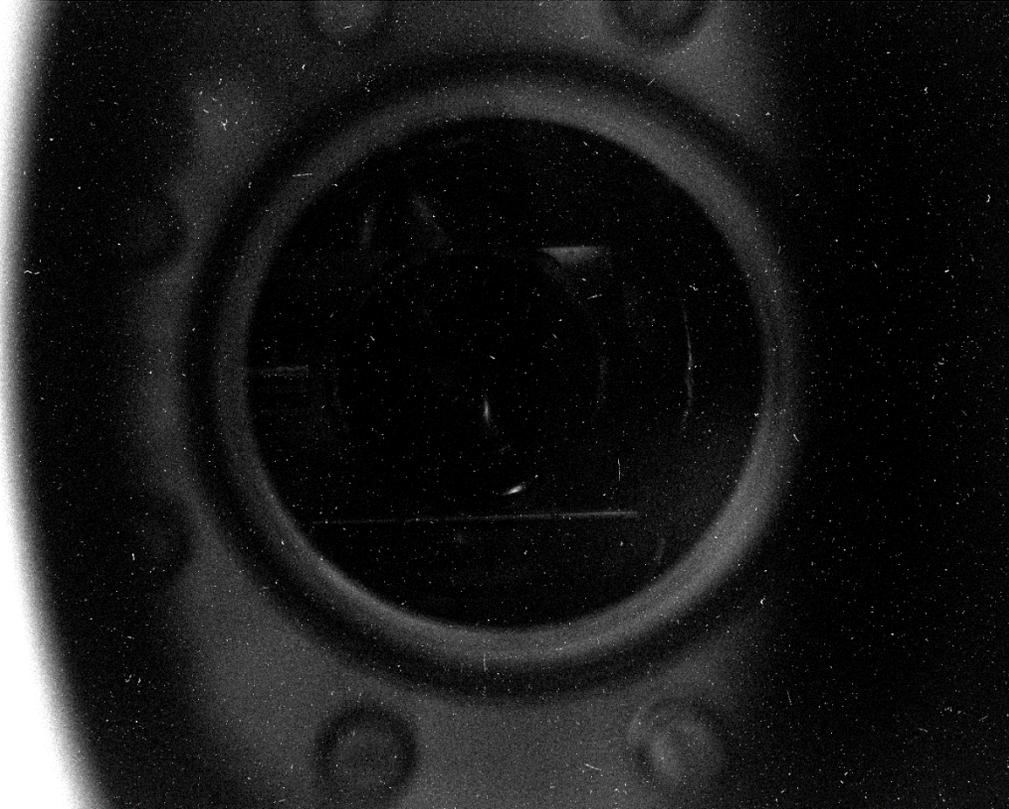




1, 3, 5 - AL6061,  
6 - Peek



업그레이드 된 LIOTR1 은, 빔을 선명하게 pulse by pulse 로 관측 가능  
( 과거에는 30 pulse를 누적하고, 최대 증폭을 해야 겨우 빔이 보였음 )

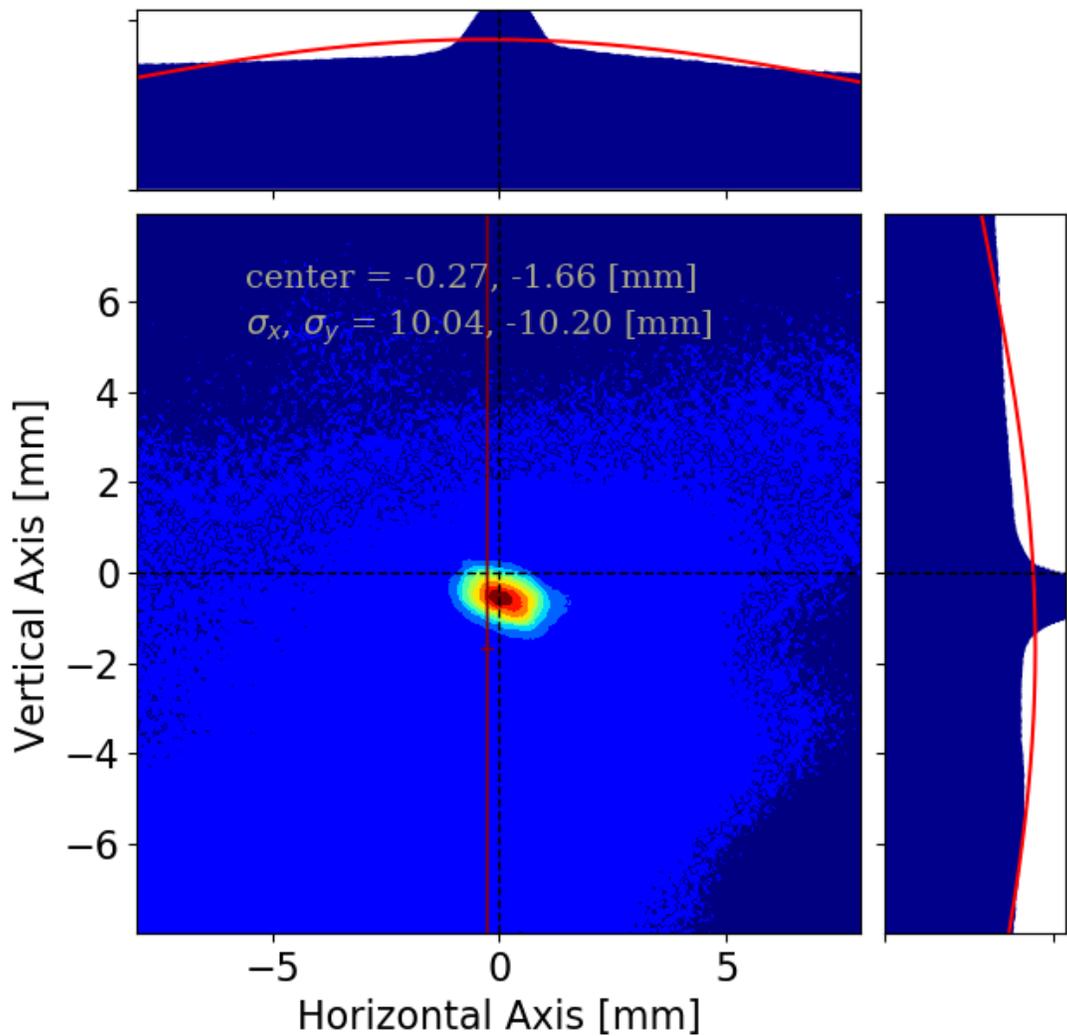


노출시간 : 3초 (30 beam pulse/shot)  
증폭(단위 없음) : 최대  
25 mm 단렌즈, 조리개 최대

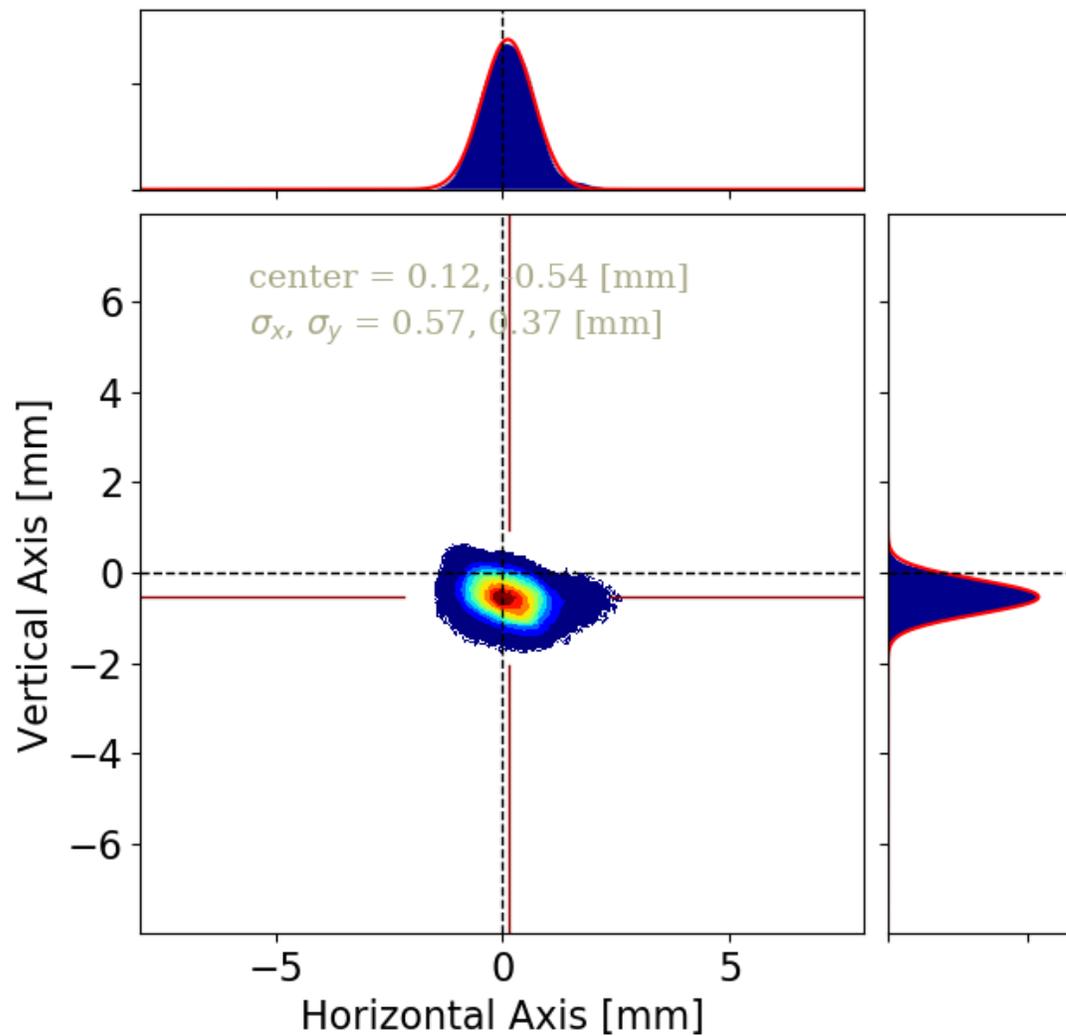


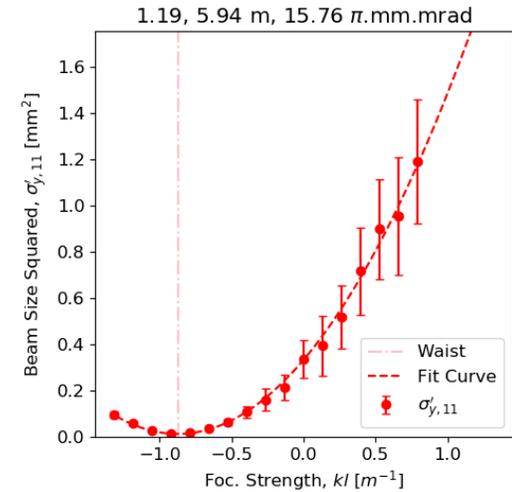
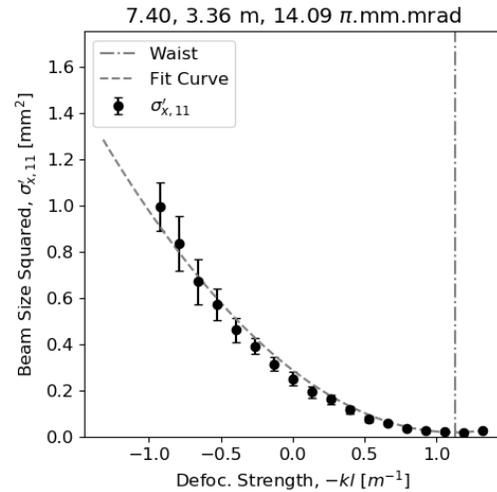
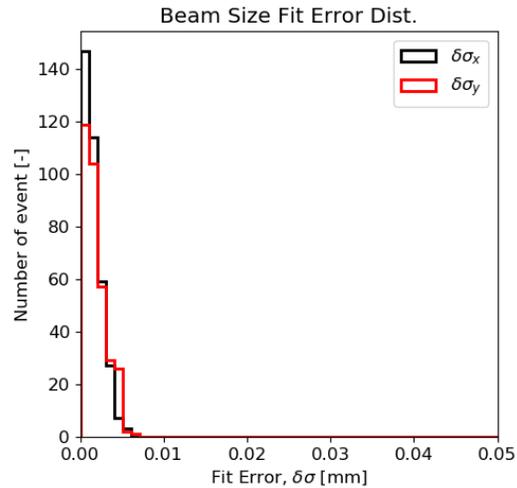
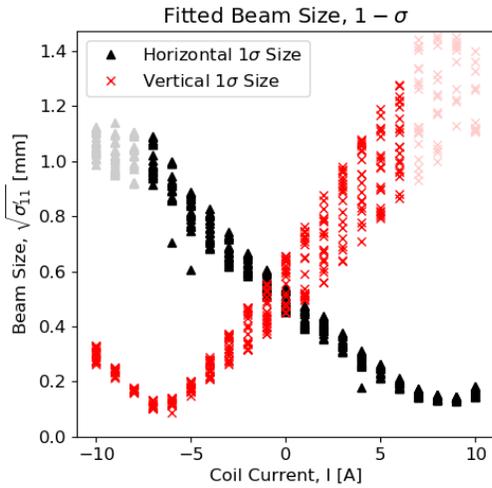
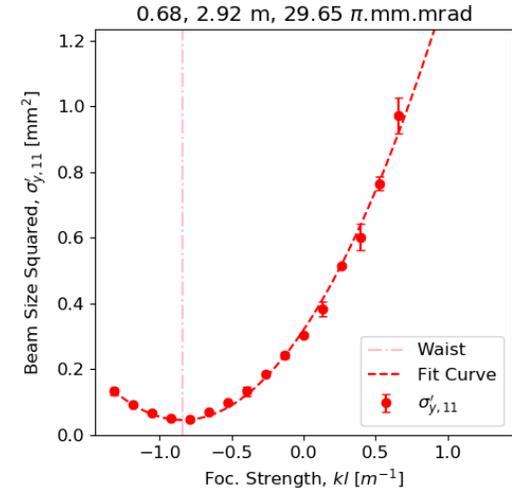
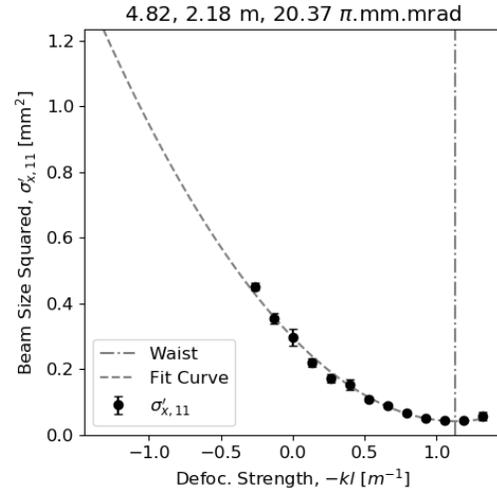
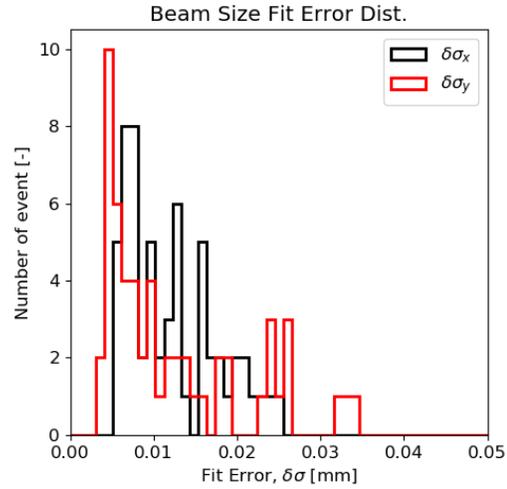
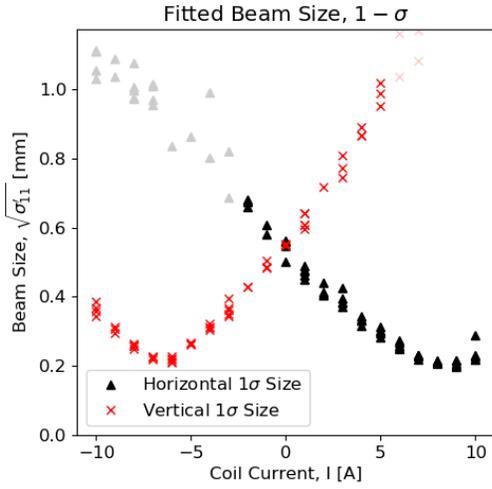
노출시간 : 0.1초 (1 beam pulse/shot)  
증폭 : 0  
75 mm 단렌즈, 조리개 최대

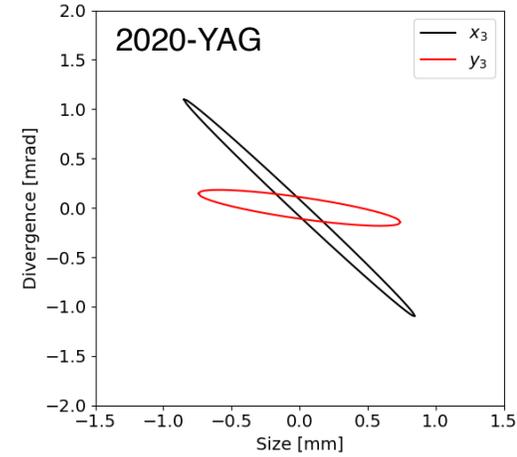
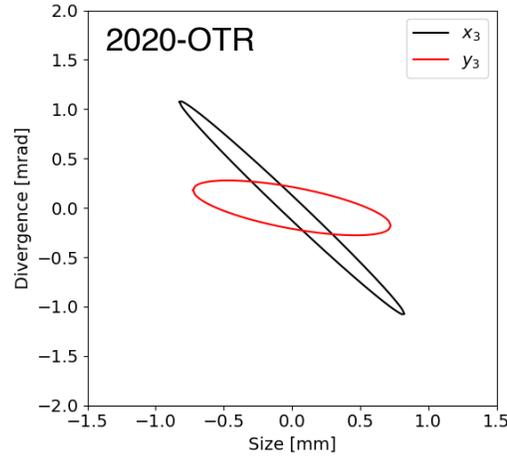
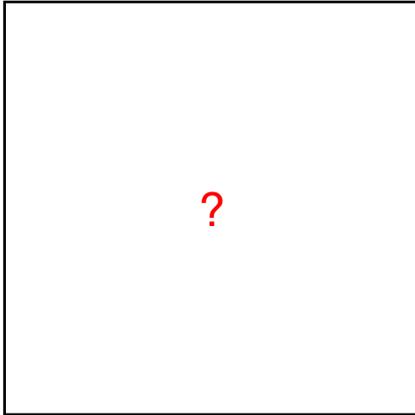
적용 전



자동 적용 후







Emittance Measurement	2011-OTR	2020-OTR	2020-YAG
[	115.1	18.5	<b>13.9</b>
[	150.7	28.9	<b>15.9</b>

신형 e-gun 으로 교체, cathod 단면적 1/4 됨

Pre-injector의 빔 에너지를 신뢰할 수 없는 경우, 에너지 편차에 대한 에미턴스 차이 추정

dE/E0	-2 %	0 %	+2 %
[	13.3	<b>13.9</b>	14.4
[	15.2	<b>15.9</b>	16.5



- **PBPM**
  - 13기 Feedback 가동 중, 7B 2-pbpm 효과 스테디 중
- **Interferometer**
  - Beam Size 130 Hz 측정 중, Emittance 측정 중
- **Streak Camera**
  - Bunch Purity, Bunch Length, Filling Pattern 요청시 측정 가능
- **Photo Diode Filling Pattern Monitor**
  - 시분해 실험 빔라인을 위해 Streak Camera의 기능을 상시 서비스 하는 장치 구성 완료  
2021년 1분기 부터 서비스 예정
- **Etc**
  - 4D Emittance - 저장링 빔 입사 효율 등을 증대하기 위해 고차원 에미턴스 미터 개발 중